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(71) Applicant (for all designated States except US): MEDLOGIC GLOBAL CORPORATION [US/US]; 4815 List Drive, Colorado Springs, CO 80919 (US).																														
(72) Inventors; and																														
(73) Inventors/Applicants (for US only): RON, Eyal, S. [US/US]; 7 Coach Road, Lexington, MA 02173 (US). HAND, Barry, J. [US/US]; 145 Butternut Hollow, Acton, MA 01718 (US). BROMBERG, Lev, S. [US/US]; 17 Sherwood Road, Swampscott, MA 01907 (US). KEARNEY, Marie [US/US]; 342 Faneuil Street #1, Brighton, MA 02135 (US). SCHILLER, Matthew, E. [US/US]; 23C Sagamore Way, Waltham, MA 02154 (US). AHEARN, Peter, M. [US/US];																														
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(57) Abstract																														
A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscoifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.																														
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COMPOSITIONS FOR COSMETIC APPLICATIONS

This application is a continuation-in-part application of copending application
5 U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
Networks and Methods of Their Use", which is a continuation-in-part application of
copending application PCT/US96/10376 filed June 14, 1996, designating the United
States, and entitled "Responsive Polymer Networks and Methods of Their Use", which
is a continuation-in-part application of copending application U.S.S.N. 08/580,986 filed
10 January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their
Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of
15 topical and personal care products, including treatments of disorders and imperfections
of the skin or other areas of the body. More particularly, the present invention is
directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid)
polymer network that can be designed to reversibly gel over a wide range of
conditions to provide a composition having a controllable range of viscosities, making
it useful in a variety of cosmetic and personal care applications.
20

Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of
the skin or elsewhere on the body, where it is desired to have certain properties of
25 viscosity. Hydrogels, such as celluloses, have been included as thickeners in cosmetic
compositions. A hydrogel is a polymer network which absorbs a large quantity of
water without the polymer dissolving in water. The hydrophilic areas of the polymer
chain absorb water and form a gel region. The extent of gelation depends upon the
volume of the solution which the gel region occupies.

30 Reversibly gelling solutions are known in which the solution viscosity increases

and decreases with an increase and decrease in temperature, respectively. Such reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

- A known material with these properties is a thermal setting gel using block 5 copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4,188,373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20 % by weight are needed to produce a composition which exhibits such a transition at commercially or 10 physiologically useful temperatures. Also, solutions containing 18-20 % by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.
- 15 Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available as Tetronic® polyols. These compositions are formed from approximately 10% to 50% by weight of the polyol in an aqueous medium. See, U.S. 20 Patent No. 5,252,318.
- Joshi *et al.* in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethylene glycol) and poly(propylene 25 glycol)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi *et al.* In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethylene glycol)/poly(propylene glycol) block copolymers, significant 30 increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH

are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi *et al.*

Hoffman *et al.* in WO 95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

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Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

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It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

25

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

30

It is a further object of the invention to provide a polymer network for use in

cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

- It is yet a further object of the invention to provide new and useful cosmetic
5 compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

- These and other objects of the invention are achieved with a cosmetic
10 composition which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in an aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscosifying
15 poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

- 20 In addition, the cosmetic composition includes a cosmetic agent selected to provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestations of a disorder or
25 disease. In contrast, a pharmaceutic seeks to treat the source or symptom of a disease or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic" as that term is used herein, it is meant the cosmetic and

personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products, acne products, skin protectant products, anti-dandruff products, and deodorant and

5 antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of preferably 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-

10 fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process 15 of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The 20 poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile crosslinking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$, where $P_1 =$ poly(ethylene glycol) and $P_2 =$ poly(propylene glycol) blocks, where a is in the range 25 of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the 30 effect of the poloxamer component in viscosifying and/or gelling the solution.

- The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component.
- 5 A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid))and even less than 1wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least 10 ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.
- 15 The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range about of 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 21 to 40 wt% and the poly(acrylic acid) component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50 20 wt% and the poly(acrylic acid) component is present in a range of about 59 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a range of about 39 to 20 wt%. In another embodiment, the poloxamer component is 25 present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 19 to 1 wt%.
- 30 The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other properties of the composition. The composition includes additional cosmetic agents.

such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

5 In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic compositions to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges
10 where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small
15 droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been
20 applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

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Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

Figure 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt% and 3 wt%
30 responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid)

(1:1) at pH 7.0 measured at a shear rate of 0.44 sec⁻¹;

Figure 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

5 Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

Figure 4 shows a viscosity response curve for a 2 wt% poloxamer: poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and prepared using high shear homogenization (8000 rpm, 30 min);

10 Figure 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition at various pHs;

Figure 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.25 wt% KCl;

15 Figure 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

Figure 8 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and 20 wt% added ethanol, respectively;

Figure 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

25 Figure 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer network below and above the transition temperature illustrating the aggregation of the hydrophobic poloxamer regions;

Figure 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec⁻¹;

30 Figure 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive polymer network aqueous composition of Pluronic® F127 poloxamer/poly(acrylic acid)

(1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec⁻¹;

Figure 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 2.64 sec⁻¹;

Figure 14 is a graph of the viscosity vs. temperature effect for a responsive polymer network composition of 2 wt% Pluronic® P104 poloxamer/poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec⁻¹;

Figure 15 is plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec⁻¹:

Figure 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec⁻¹;

Figure 17 is a plot showing release of hemoglobin from a poloxamer/poly(acrylic acid) polymer network of the invention:

Figure 18 is a plot showing the release of lysozyme from the poloxamer/poly(acrylic acid) polymer complex of the invention:

Figure 19 is a plot showing release of insulin from a poloxamer/poly(acrylic acid) polymer network composition of the invention:

Figure 20 is a plot of viscosity vs. temperature for a poloxamer/poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

Figure 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a conventional oil-in-water formulation;

Figure 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

Figure 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

Figure 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

5 Figure 25 is a plot of the percentage of a) estradiol and b) progesterone release from responsive polymer network vs. time;

Figure 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

Figure 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network and,

10 Figure 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

The present invention is directed to a cosmetic composition comprising a
15 cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid) polymer network. The polymer network functions as a temperature sensitive thickening agent, and in addition possesses surfactant and emulsifying capabilities which may be beneficial to the cosmetic composition. The polymer network composition according to the invention includes a poloxamer component randomly bonded to a poly(acrylic acid) component. The two polymer components may interact with one another on a molecular level. The polymer network contains about 0.01-20 wt% each of poloxamer and poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to about 10:1 poloxamer:poly(acrylic acid).
20 Polymer network gel compositions which exhibit a reversible gelation at body temperature (25-40°C) and/or at physiological pH (ca. pH 3.0-9.0) and even in basic environments up to pH 13 (hair care) are particularly preferred for cosmetic applications.

25 In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer network at appropriate pH exhibits flow properties of a liquid at about room temperature, yet rapidly thickens into a gel consistency of at least about five times

greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10 °C and preferably about 5 °C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For

- 5 example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%.
10 Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example, 15 very little residue is formed upon dehydration which may be important in some applications such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

- 20 The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus, the inventive polymer 25 network of the present invention may have a transition temperature (i.e. temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature). Thus, a composition may be prepared at low temperatures while the polymer network 30 is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be

easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a nozzle that provides high shear to reduce viscosity, yet the composition regains its viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

10 In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on formulation, mousse, pad-applied formulation, and film-forming formulation.

15 The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

20 The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded 25 poloxamer gives the composition its unique properties. Any free poloxamer remaining

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after polymerization of PAA remains associated with the random co-polymer, resulting in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

5 The poly(acrylic acid) may be linear, branched and/or crosslinked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By ionization, as that term is used with respect to poly(acrylic acid), it is meant the formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic strength may be accomplished by a change in pH or by a change in salt concentration.

10 The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the 15 composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene 20 glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where $P_1 = \text{poly(ethylene glycol)}$ and $P_2 = \text{poly(propylene glycol)}$ blocks, where a is in the range of 10-50 and where b is in the range of 50-70. 25 where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for a in the range of 16 to 48 and b ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

30 The reversibly gelling responsive polymer networks compositions of the present

invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

- An example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperature for 1 wt%, 2 wt% and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid), hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec⁻¹ at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C. This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35 °C (simple curve), cooled to room temperature (24 °C, ticked curve) and then warmed again to up above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.
- As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24 °C and 34 °C; however, the final viscosity is reduced with increasing shear rate.
- However, unlike many prior art hydrogels, e.g., carbomers, the

poloxamer:poly(acrylic acid) polymer network composition does not permanently loose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt%

5 poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple lime) and stirring with that of a polymer composition of similar composition prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

10 A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH and presence and nature of additives.

15 The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair relaxers.

20 The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of additives which can be used.

25 These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben,

butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactimide MEA, hydrolyzed collagen, mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

- 5 Surfactants may be divided into three classes: cationic, anionic, and nonionics. An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, 10 dimethicone copolymers such as Dow Corning 190, 193, and Silwet L7001.

- The addition of polymers has been studied including xanthan gum, celluloses such as hydroxyethylcellulose (HEC), carbomethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and 15 hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl acrylamido propyl trimmonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_a(P_2)_b(P_1)_a$ structure such as Pluronic® F38, L44, P65, 20 F68, F88, L92, P103, P104, P105, F108, L122 and F127, as well as the reverse Pluronic® R series $(P_2)_a(P_1)_b(P_2)_a$ structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propylene glycol, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxylates (Plurafac series).

- 25 Additives affect the viscosity of the compositions differently depending upon the nature of the additive and its concentration. Some additives will affect the initial or final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

- Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see, Example 30). KCl (0.25%) added 30 to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000

cps. See, Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see, Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34 °C to about 24-30 °C, but does not affect the final viscosity (see, Example 44). The effect of ethanol on the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29 °C and 20-29 °C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final viscosity. See, Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41 °C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention.

Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion throughout the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see, Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature

of the reversibly gelling polymer composition is that it is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

Reaction testes	mode of testing	results
Skin sensitization	guinea pig - topical	not a sensitizer
eye irritation	rabbit eye instillation	negative
primary dermal irritation	rabbit - topical	very slight edema (1 on a scale of 1-8)
acute dermal toxicity	rat - single dose (2g/kg)	no toxicity
acute oral toxicity	rat - single dose (5g/kg)	no toxicity
AMES test		negative

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablet and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and

undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene product; shaving preparations such as aftershave lotion, 5 beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

10 Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation.

15 Suitable guidebooks include Cosmetics and Toiletries Magazine, Vol. 111 (March, 1996); Formulary: Ideas for Personal Care; Croda, Inc. Parsippany, NJ (1993); and Cosmeticon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

20 The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-ons formulations, mousse, aerosol sprays, pad-applied formulations, and film-forming formulations.

25 As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactants, humectants, powders and other solvents. By way of example only, the cosmetic composition also 30 may include additional components, which serve to provide additional aspects of the

cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatory, anti-irritants, 5 antimicrobials, antioxidants, astringents, antiperspirants, antisepsics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dilutaries, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair 10 conditioner, hair set resins, hair sheer agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, retarding agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing 15 agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. A listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in 20 Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries; C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents 25 follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservatives can be desirably incorporated into the cosmetic compositions of 30 the invention to protect against the growth of potentially harmful microorganisms.

Suitable preservatives include, but are not limited to, alkyl esters of para-hydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbanilide, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzalconjure, and a variety of zinc and aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select which provides the required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001% to 2% by weight of the composition.

- Emollients can be desirably incorporated into the cosmetic compositions of the invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethylene glycol mono and di-fatty acid esters, polyethylene glycol and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate and stearyl stearate, and sterol esters, such as cholesterol fatty acids.
- A variety of oily emollients may be employed in the compositions of this invention. These emollients may be selected from one or more of the following classes: 1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kukui oil and soybean oil; 2. Acetoglyceride esters, such as acetylated monoglycerides; 3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate; 4. Alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate decyl stearate, isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate,

- diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate; 5. alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like; 6. fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, 5 ricinoleic, arachidic, behenic, and erucic acids and the like; 7. fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like, 8. fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, 10 isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups; 9. ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. Lanolin and derivatives, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated 15 lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, 20 diethylene glycol mono-and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters, polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 25 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory polyhydric alcohol esters; 12. wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax; 14. vegetable waxes including carnauba and candelilla waxes; 15. phospholipids such as 30 lecithin and derivatives; 16. sterol including cholesterol and cholesterol fatty acid

esters; 17. amides such as fatty acid amides, ethoxylated fatty acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve

5 skin feel. By way of example only, suitable humectants include polyhydric alcohols, such as glycerol, polyalkylene glycols, alkylene polyols their derivatives, propylene glycol, dipropylene glycol, polypropylene glycol, polyethylene glycol, sorbitol, hydroxypropyl sorbitol, hexylene glycol, 1,3-butyleneglycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant
10 may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. By way of example only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active

15 substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

20 By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides and the like.

25 By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such a salicylic acid or 5-n-octanoic salicylic acid may be used in combination with at least one liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinase inhibitor (kosisic acid), ascorbic acid, kojic acid and sodium metabisulfite and
30 the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against COO⁻ radicals), superoxide dismutase (against O₂⁻ free radicals) and sugar and caffeine (against OH⁻ free radicals).

5 By way of example only, in the case of anti-aging, moisturizers, sunscreens, alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

10 By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

15 By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen, flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

20 By way of example only, in the case of antibiotics and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs, quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methenamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and amanfadine and the like.

25 By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-butylbibenzoylmethen, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-

methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreening agents disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreening agents provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally, the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

By way of example only, in the case of sunless tanning agents include, dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Nonionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable nonionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the nonionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of

phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the 5 ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and 10 personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in 15 this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscosification of the polymer network at elevated temperatures 20 makes the materials ideal for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently emulsifiers are often negatively effected by increased temperatures. An additive with reverse thermal viscosification properties, however, would react in 25 exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as 30 a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil-soluble ingredients that would

conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9. These two features of the material of the invention would enable it to be used as a
5 base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable
10 materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

15 The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example
20 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

25 The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer
30 structure. The aggregation process may be understood as occurring as shown in Figure

10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in
5 Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

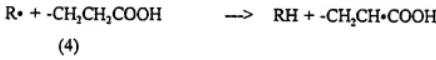
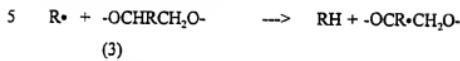
A general method of making the poloxamer:PAA polymer network
10 compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques. The initiator may be a free radical initiator, such as chemical free radical initiators and uv or gamma radiation initiators. Conventional free radical
15 initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1,2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic or ionic initiators. Many variations of this methods will be apparent to one skilled in the art and are contemplated as within the scope of
20 the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional techniques, such as, by way of example, dialysis or sohxlet extraction.

25 Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formation of the system here described. These mechanisms are presented by way of explanation and are in no way limiting of the invention. It is contemplated that these or other mechanistic routes may in fact occur in the formation of the polymer network of the
30 present invention.

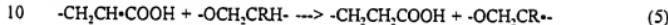
I. Initiation



II. Hydrogen Abstraction



III. Chain Transfer



IV. Propagation



V. Side Chain Branching Off AA Backbone



VI. AA Branching off Poxamer Backbones



VII. Homogeneous Termination



VIII. Heterogenous Termination with bonding of Pluronic to PAA



The scheme for bonding of poloxamer to acrylic acid may involve initiation (eq 25 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (eq 3), and attachment to acrylic acid via addition across the unsaturated bond (eq 10). Propagation (eq 8) leads to the final PAA.

Alternatively, the mechanism may proceed by initiation according to eqs. (1) and (2), propagation to form PAA (eq. 8), a chain transfer reaction to generate a reactive poloxamer moiety (eq. 5), followed by addition of the reactive poloxamer

moiety to the unsaturated bond of acrylic acid (eq. 10) and subsequent propagation of the PAA chain.

Thus the polymer network may include a plurality of poly(acrylic acid)) units bonded to a single poloxamer unit or, alternatively, a plurality of poloxamer units 5 bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent such as hexane or heptane. The aggregating polymer/monomer solution is 10 dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of a initiator or irradiation) in order to polymerize the monomer and form responsive polymer network beads. See, U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the 15 preparation of polymer gel beads. herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are 20 provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1 This example describes the synthesis of a polymer network and an aqueous responsive polymer network solution prepared using a triblock polymer of 25 poly(ethylene glycol) and poly(propylene glycol), Pluronic® F127 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure (PEG)_A(PPG)_B(PEG)_A (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" 30 means 12X300=3600 - MW of the PPG section of the block copolymer. "7" PEG in

the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight ratio of Pluronic® F127 polyol and poly(acrylic acid). The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70 °C for 16 h resulting in a transparent polymer.

Viscosity measurements. A known amount of the resultant polymer was suspended in 100 ml deionized water into which NaOH was added. Following swelling for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in Figs. 1, 11 and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change or pH (see, Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing of the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

It was generally observed that 0.5-5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30 °C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in

polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 w% in water, adjusted to pH 6 or higher) or physical blends of
5 the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. This example describes a standard operating procedure for the manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was
10 prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution). The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to
15 sodium acrylate is allowed to dissolve. Pluronic® F127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

20 A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. The monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes and then heating began. Heating began at a rate of 0.5-1.0 °C/min up to
25 75 °C. The reaction began to exotherm at about 45-50 °C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75 °C using forced cooling. The reaction continued for 12 hours and was then cooled to 35 °C. The slurry was transferred into pails and the polymer beads were allowed to settle.
30 The slurry was filtered through Buchner Funnel with filter paper (11 µm pore

size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50 °C. The dried beads were analyzed as follows.

5 Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (< 0.05%), the balance assumed to be oxygen (39.96%).

10 Thermal Gravimetric Analysis (TGA). The TGA method was performed by Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first derivative yielded three maxima. The first transition (moisture) was 3.0% by weight. The second transition was 14.0% by weight and the third was 67.02% by weight. Residue (15.98% remained).

15 Molecular weight determination by gel permeation chromatography (GPC). The molecular weight was determined by GPC on a Hewlett Packard 1100 Liquid Chromatography system with a Viscotech T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å, were used for the separation. The mobile phase was 0.1M NaNO₃ and 0.01M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. The flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15 °C. The injection volume for the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

M_n : 341,700 Daltons

M_p : 1,607,000 Daltons

M_w : 2,996,000 Daltons

20 Free poloxamer determination by GPC. The amount of free (unbound)

poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates the gelation process. The non-bonded poloxamer component can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15 % by weight of EO.

The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bonded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will change from an open, non-aggregated form to a micellar, aggregated form with

changes in temperature.

Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlet Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.53 mm x 1 μ m column. The sample was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a standard. The typical results were below 1.5 wt%.

UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

Differential scanning calorimetry (DSC). The DSC was performed by Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350 °C at 5 °C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The assay yielded one endothermic event at 265 °C, typically 270 J/g.

Examples 3-9. This example describes the synthesis of a several reversible thermal gelling polymer network prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2.

example	poloxamer	poloxamer composition	polox-amer: PAA	trans. temp.	comments
5	3 Pluronic® F88 Prill polyol	2400 MW PPG; 80 wt% PEG; nominal MW 11,400	1:1	48 °C	viscosity response curve shown in Figure 13
	4 Pluronic® F127 NF polyol	3600 MW PPG; 70 wt% PEG; nominal MW 12,600	1:1	30 °C	pentaerythritol triallyl ether crosslink agent used
	5 Pluronic® P104 polyol	3000 MW PPG; 40 wt% PEG; nominal MW 5,900	1:1	28 °C	viscosity response curve shown in Figure 14
	6 Pluronic® P123 polyol	3600 MW PPG; 30 wt% PEG; nominal MW 5,750	1:1	25 °C	viscosity response curve shown in Figure 15
	7 Pluronic® F127/Pluronic® F108 polyol blend (1:1)	as above	1:1.7	42 °C	polymer solid formed, dried; resolubilized in neutralizing solution
	8 Pluronic® F88 polyol	as above	1:1.7	80 °C	polymer solid formed, dried; resolubilized in neutralizing solution
10	9 Pluronic® F127/Pluronic® F88 polyol blend (1:1)	as above	1:1.7	85 °C	polymer solid formed, dried; resolubilized in neutralizing solution

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of poloxamers investigated.

triblock polyol polymer composition	MW of PPG block	wt% of PEG block
P103 (PEG) ₃₇ (PPG) ₅₆ (PEG) ₃₇	3250	50
P104 (PEG) ₂₃ (PPG) ₅₆ (PEG) ₂₃	3250	40
P105 (PEG) ₁₆ (PPG) ₅₆ (PEG) ₁₆	3250	30

Table 3 shows that in this series, the fraction of PEG is reduced when the molecular weight of the PPG block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEG/PPG ratio, whereas these boundaries shifted to lower temperature as the PEG content of the polymer is reduced at constant mass. The strong dependence of the PEG/PPG ratio is a consequence of the differing solubilities of PEG and PPG in water at the elevated temperatures. Thus one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEG fraction decreases.

The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100 :1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained (0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solutions were subjected to the viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC-4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt%

responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series (PEG)₃₇(PPG)₅₆(PEG)₃₇(F103) > (PEG)₂₅(PPG)₅₆(PEG)₂₅(F104) > (PEG)₁₆(PPG)₅₆(PEG)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEG)₃₇(PPG)₅₆(PEG)₃₇ to about 35°C for
5 (PEG)₂₅(PPG)₅₆(PEG)₂₅ and (PEG)₁₆(PPG)₅₆(PEG)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

10 Example 11. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

15 Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

20 Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm.
25
30

To calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of uv-vis spectra of release hemoglobin and natural hemoglobin.

Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as 5 that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

10 Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 5 mg/ml solution of bovine Zn²⁺-insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of 15 the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured 20 spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin 25 release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

30 **Example 14.** This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to sterilization. The polymer network is prepared as described in Example 1, except that

the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes.

Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition.

A 1 wt% polymer network was prepared in deionized water at pH 7 in which 10 a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

Example No.	Additive (wt%)	Effect of additive on:	
		transition temp. (°C)	final viscosity (% change)
5	15 1,2-methyl pyrrolidone (5)	I (1.8)	N
	16 Rhodapex CO-436 (2)	I (1.6)	N
	17 Dow Corning 190 (2)	I (5)	I (150)
	18 isopropyl alcohol (0.5)	I (3.1)	I (45)
	19 Pluronic® L122 (1)	D (4.4)	D (13)
10	20 Pluronic® F88 (1)	N	I (41)
	21 Tween 80 (0.5)	N	I (18)
	22 Germaben® II (1)	D (9)	I (100)
	23 Iconol NP-6 (1)	D (9)	I (500)
	24 Plurafac C-17 (0.5)	I (5.2)	D (36)
15	25 Dow Corning 193 (0.75)	I (4.1)	D (12)
	26 glycerin (5)	D (2)	N
	27 UC 50-HB-170/EO/PO random copolymer (0.5)	N	N
	28 PVP K15 (1)	N	N
	29 MAPTAC (1)	N	D (8)
20	30 potassium chloride (0.25)	N	D (34)

20 I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulation which are 100% water-based, but which are lubricous and thick.

- 5 Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Emulsifying Wax NF ¹	2.5
Mineral Oil	5.0

15 ¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

- 20 Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Behentrimonium Methosulfate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

30 ¹ Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount

of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

5 Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Cetearyl Phosphate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

15 ¹ Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a anionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

20 Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network prepared as in Example 1	20.0
Glycerin USP	5.0
Salicylic Acid	2.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
USP Purified Water	72.2

1 ¹ Germaben®II available from Sutton Laboratories

35 To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop,

- the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EDTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel
- 5 is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.
- 10 The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.
- 15 Example 33. (a) Oil-free Moisurizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 9.

Ingredient	% w/w
10% wt 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
PPG-2 Myristyl Ether Propionate	3.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
Citric Acid	0.01
USP Purified Water	71.19

¹ Germaben® II available from Sutton Laboratories

15 The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21
 20 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (> 900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See, Figure 21b).

25 (b) Oil-free Moisturizer (formulation II): An oil-free, lubricious moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

	Ingredient	% w/w
5	1:1 polymer network as prepared in Example 1	2.0
	Glycerin USP	5.0
	Carbopol 980	1.0
	D-panthenol, propylene glycol	1.0
	Preservative	1.0
	Hydrolyzed protein (and) hyaluronic acid	0.5
	Sodium hydroxide	0.2
10	USP Purified Water	90

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to 26°C, the composition thickens to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

20 **Example 34. Sunscreen Lotion.** An oil-free, lubricious sunscreen lotion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

	Ingredient	% w/w
5	1:1 polymer network as prepared in Example 1	2.0
	Glycerin USP	8.0
	Carbopol 980	1.0
	Parsol MCX	7.0
	Myristyl Ether Propionate	5.0
10	Preservative	1.0
	Cyclomethicone	1.0
	Sodium hydroxide	0.2
	USP Purified Water	74

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

20 **Example 35. Facial mask.** A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 12.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	1.0
Polyvinyl alcohol	6.0
Polyvinylpyrrolidone (20%)	5.0
D-panthenol, propylene glycol	1.25
Propylene glycol	1.25
USP Purified Water	85.5

10

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

15

Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	0.01
Hydroxyethyl cetyltrimonium phosphate	1.00
PEG-40 hydrogenated castor oil	2.00
D-panthenol, propylene glycol	0.50
Glycerin	2.00
Witch hazel extract	5.00
USP Purified Water	88.49

30

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like
5 consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer: poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the
10 polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic
15 acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light
20 scattering of 21 nm poly(styrene) latex particles in deionized water and 1 w% reversibly gelling polymer network was measured using He-Ne laser as described previously (See, Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibration of excess solubilizate with the
25 corresponding solution following removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilibonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostatted, vertical Franz cells. Spunbonded polypropylene microfilters (micron
30 retention, 15-20) were used as a membrane separating feed and receiver phases in

Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solutions consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each 5 hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively, in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in 10 Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic F127 polyol solutions. It is interesting to note that the slope of the 15 solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 $\mu\text{g/mL}$ at 60 °C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic solutions 20 of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic polyols. See, Saito, Y., 25 Kondo, Y., Abe, M., Sato, T., Chem.Pharm.Bull., 1994, 42, 1348. Namely, partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{SH}/S_w \quad (13)$$

30 by extrapolating the solubility plots of the steroid in Figure 22 to 100 % responsive polymer network. Using P values obtained from data in Figure 23, we calculated the

standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT\ln P; \Delta H = -R\Delta\ln P/\Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 13.

- 5 Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 13.

T, K	P=SSH/S	ΔG kJ/mol	ΔH kJ/mol	ΔS J/mol
277	490	-14.3	4.72	68.6
293	520	-15.2		52.0
310	660	-16.7		53.9
323	660	-17.4		54.0
333	660	-18.0		54.0

15

- Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive polymer network as:
- 20
- 25

$$\Delta G = [\sigma P_w(1-\phi) + \sigma W_d\phi](4\pi R^2/n) \quad (15)$$

- where σP_w and σW_d are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within PPO core; R is the effective radius of the core, and n is the aggregation number.
- 30

Equation (3) shows that solubilization of a hydrophobic drug of high σ WD should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronics surfactants (Hurter, P.N. et al., "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein ($\text{LogP} 2.1$) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our in vitro study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer

network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

APPENDIX A

Cosmetic Bench Reference

Function Definitions

Abrasive: abrades, smoothes, polishes	Emollient: softens, smoothes skin
Absorbent powder: takes up liquids, sponge-like action	Emulsifier: a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
Absorption base: forms water-in-oil emulsions	Enzyme: complex proteins produced by living cells that catalyze biochemical reactions at body temperature
Acidulent: acidifies, lowers pH; neutralizes alkalies	Fiber: strands of natural or synthetic polymers; for instance, cotton, wool, silk, nylon, polyester
Amphoteric: capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants	Film former: solution of a polymer that forms films when the solvent evaporates after application to a surface
Analgistic relieves pain	Fixative: fixes or sets perfumes; retards evaporation; promotes longer lasting aroma
Antacid: neutralizes stomach acidity	Flavor: imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
Antibacterial: destroys/inhibits the growth/reproduction of bacteria	Foam booster: enhances quality and quantity of lather of shampoos
Anti-caking: prevents or retards caking of powders; keeps powders free-flowing	Foamer: a surface-active agent (surfactant) that produces foam; an emulsion of air-in-water
Anti-dandruff: retards or eliminates dandruff	Foam stabilizer: see Foam booster
Antifoam: suppresses foam during mixing	Fungicide: inhibits or destroys growth of fungi
Anti-inflammatory: reduces, suppresses, counteracts inflammation	Gellant: a gelling agent; forms gels; includes a wide variety of materials such as polymers, clays and soaps
Anti-irritant: reduces, suppresses or prevents irritation	Glosser: furnishes a surface luster or brightness; usually used in lip or hair products
Antimicrobial: destroys, inhibits or suppresses the growth of microorganisms	Hair colorant: see Colorant
Antioxidant: inhibits oxidation and rancidity	Hair conditioner: see Conditioner
Antiperspirant: reduces or inhibits perspiration	Hair dye: imparts a new permanent or semi-permanent color to hair
Antipruritic: reduces or prevents itching	Hair-set polymer: polymer and/or resins used to maintain desired hair shape
Antiseptic: inhibits the growth of microorganisms on the skin or on living tissue	Hair-set resin: see Hair-set polymer
Antistat: reduces static by neutralizing electrical charge on a surface	Hair waving: see Reducing agent and Neutralizer
Astringent: contracts organic tissue after application	Humectant: absorbs, holds and retains moisture
Blender: promotes cohesion of powders	Hydrotrropic: enhances water solubility
Bleaching agent: lightens color, oxidizing agent	Intermediate: basic chemicals which are chemically modified to obtain the desired function
Botanical: natural plant derivative	Lathering agent: a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
Buffer: helps maintain original pH (acidity or basicity) of a preparation	Lubricant: reduces friction, smoothes, adds slip
Carrier: a vehicle or base used for a preparation	Moisture barrier: retards passage of moisture or water
Chelate: form a complex with trace-metal impurities, usually calcium or iron	Moisturizer: aids in increasing the moisture content of the skin through humectant or barrier action
Colorant: adds color, may be a soluble dye or an insoluble pigment	Neutralizer: an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
Conditioner: improves condition of skin and hair	Oil absorbent: see Absorbent powder
Coupling agent: aids in solubilization or emulsification of incompatible components	Ointment base: anhydrous mixture of oleaginous components used as a vehicle for medicaments
Decolorant: removes color by adsorption, bleaching or oxidation	Opacifier: opacifies clear liquids or solids
Denaturant: used to denature ethyl alcohol	Oxidant: oxidizing agent, neutralizes reducing agents, bleaching agent
Dental powder: powdered dentifrice	Pearlant: imparts a pearlescent texture and luster
Deodorant: destroys, masks or inhibits formation of unpleasant odors	Perfume solvent: see Solvent and Solubilizer
Depilatory: removes hair chemically	
Detergent: a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil	
Disinfectant: destroys pathogenic microorganisms	
Dispersant: promotes the formation and stabilization of a dispersion or suspension	
Dye stabilizer: see Stabilizer	

Peroxide stabilizer: see Stabilizer

Pigment: a finely powdered insoluble substance used to impart color, luster or opacity

Plasticizer: plasticizes (makes more flexible) polymeric films or fibers

Polish: smoothes; adds gloss and luster

Polymer: a very high molecular weight compound consisting of repeating structural units

Powder: a solid in the form of fine particles

Preservative: protects products from spoilage by microorganisms

Propellant: pressurized gas in a container used to expel the contents when pressure is released by opening a valve

Protein: naturally occurring complex combinations of amino acids

Reducing agent: reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents

Refatting agent: adds waxy materials to the surface of substrates, e.g., skin and hair

Resin: nonvolatile solid or semisolid organic substances obtained from plants as exudates or prepared by polymerization of simple molecules

Sequestrant: forms coordination complexes with multivalent positive ions

Silicone: polymeric organic silicon compounds which are water resistant

Skin protectant: protects skin from environmental

Solubilizer: stabilizes, usually in aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

Solvent: usually liquids capable of dissolving other substances

Stabilizer: added to stabilize emulsions and/or suspensions

Stimulant: produces a temporary increase in the functional activity of an organism or any of its parts

Surfactant (surface-active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge

Suspending agent: keeps finely divided solid particles in suspension

Sweetener: sweetens to provide a more pleasant taste

Tanning accelerator: accelerates the tanning of skin

Thickener: thickens or increases viscosity/consistency

Thixotropic: the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred

UV absorber: used as a sunscreen and to protect preparations from degradation by UV radiation

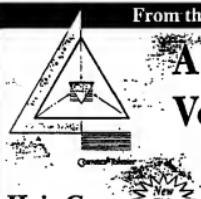
UVA absorber: absorbs in the range 320–400 nanometers (nm)

UVB absorber: absorbs in the range 290–320 nanometers (nm)

Wax: any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons

Wetting agent: a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

From the Editors of *Cosmetics & Toiletries* magazine



Hair Care

Adsorption of cationic polymers

J.-D. Coddard and R. Schmitt

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Melanins – *K.C. Brown and C. Prata*

Men's hair coloring – *S. Casperson*

Skin permeation of hair dyes – *H. Beck et al*

African-American hair – *A. Syed et al*

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Functions

Abrasive

Almond beans
Almond (Prunus amygdalus) meal, shell granules
Aluminum silicate
Apricot (Prunus armeniaca) kernel powder, shells
Hydrated silica
Jojoba (Buxus chinensis) seed powder
Luffa cylindrica
Olive stone granules
Oyster shell powder
Peach (Prunus persica) pit powder
Peach (Prunus persica) stone granules
Polyethylene
Polyethylene HEC granules
Polyethylene oxidized, P. spheres
Polystyrene
Pumice
Rice (Oryza sativa) bran
Silica and S. colloidal
Sodium chloride
Walnut (Juglans regia) shell powder

Absorption base

1,2,6-Hexanetriol
Kaolin
Perolatum
Rice (Oryza sativa) starch
Soy (Glycine soja) sterol
Zeolite

Absorbent powder

Corn (Zea mays) starch
Maltodextrin
Nylon-12
Oat (Avena sativa) bran, flour, meal
Zeolite

Adjuvant

Acetic acid
Citric acid
Fumaric acid
Glutamic acid
Glycolic acid

Antibacterial

Apple (Pyrus malus) extract
Apricot (Prunus armeniaca) kernel powder
Citric acid
Ethyl lactate
Glycolic acid
Lactic acid
Malic acid
Sodium laurate
Tartaric acid

Antiflacke

Clay (white, yellow, red, green, pink)
Perfumed calamine
Salicylic acid
Sulfur

Anti-aging

Basil (Ocimum basilicum) extract
Carrot (Daucus carota) extract
Cattail (Typha latifolia) extract
Carrageenan 33 (liquid soy extract)
Cinnamomum extract
Eugenia jambosana extract
Fomes fomentarius extract
Fomitopsis pinicola extract
Ganoderma lucidum oil
Ginseng (Panax ginseng) extract
Hyaluronic acid
Hydrolyzed serum protein
Hydrolyzed soy flour
Isachne pulicaria extract
Lactoferrin
Lady's Thistle (Silybum marianum) extract
Ligustrum jeholense extract

Marine collagen

Mushroom (Coriolus versicolor) extract
Musk rose (Rosa moschata) oil
Perfumed calamine
Quassia-51
Rubus thunbergii extract
Serum protein
Stemona mucilii extract
Tricholoma matsutake extract

Antibacterial

Ammonium iodide
Chlorhexidine
Chlorhexidine diacetate, C. diuoniasae
Chlorhexidine dihydrochloride
Chlorphenesin
Hexidine disoproxil
Hexetidine
Isolet moss (Cetraria islandica) extract
Lavender
Laurokonium bromide, L. chloride
Laurenumonium chloride
Laurypyrnidium chloride
Maurandella armata extract
Mushroom (Cordyceps sobolifera) extract
Orange blossom extract
Orange (Citrus aurantium dulcis) peel extract
PEO-42 Ebiriko ceramides extract
Peppermint (Mentha piperita) extract
Phytodendron (Phytodendron amurense) extract
Pine (Pinus syvrestris) needles extract
Polymethyl bicyclic oxazolidine
Quassia-73
Rubus thunbergii extract
Tea tree (Melaleuca alternifolia) oil
Triclocarbon
Undecylenic acid

Anticaking

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Hydrated silica



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Functions

Kaolin	Mulberry (<i>Morus nigra</i>) extract	Domiphen bromide
Magnesium myristate, M. silicate	Niacinamide ascorbate	Eucalyptol
Polyethylene, micronized	Orange (<i>Citrus aurantium dulcis</i>) peel extract	Eucalyptus (<i>Eucalyptus globulus</i>) extract
Silica silylate	Orange blossom extract	Fennel (<i>Foeniculum vulgare</i>) extract
Sodium aluminum silicate	Palmetto extract	Garlic (<i>Allium sativum</i>) extract
Zinc stearate	Passiflora <i>ciliata</i> amino acids	Glyceryl caprylate, G. laurate
Anticaries agent	Passiflora <i>laeta</i> fruit extract	Honey (Apis mellifera) disengulfase
Cetylamine hydrochloride	Passiflora <i>imperialis</i> extract	Huaorizhi
Olfatol	Salicylic acid	Honeyuckle (<i>Lonicera caprifolium</i>) extract
Sodium fluoride	Shea butter (<i>Baobus pachyacanthus</i> pacif)	Lichen (<i>Usnea barbata</i>) extract
Stearyl hydroxyethyl propylenediamine dihydrofluoride	Sodium carboxymethyl beta-glucan	Myrrh (<i>Commiphora myrrhae</i>) chloride
Anticellulite	Soy (<i>Glycine soja</i>) protein	Pentylene glycol
Ampouleplaine	Stearyl pyrithione	Phenethyl alcohol
Bladderwrack (<i>Fucus vesiculosus</i>) extract	Stearoxyl micaei extract	Phenol
Butcherbroom (<i>Rhus aculeatus</i>) extract	Tocopherol acetate, T. tocotinole	Phenoxyethanol
Carcinia cambogia extract	Trichomene (<i>Trichomanes spec.</i>) extract	Phenoxyisopropanol
Fomes fomentarius extract	Willow (<i>Salix alba</i>) extract	Phytomyzic acid acetate, P.M. benzoate, P.M. borate
Fomopsis pinicola extract	Witch hazel (<i>H Hamamelis virginiana</i>) extract	o-Pheophytin
Ivy extract	Withania somnifera extract	Polymethoxy bicyclic oxazolidine
Mushroom (<i>Coriolus versicolor</i>) extract	Yarrow (<i>Achillea millefolium</i>) extract	Potassium sorbate
TEA-hydroiodide	Zinc lactate	Propylparaben
Tricholoma matsutake extract	Anti-irritant	Ricinoleamodopropyltrimonium ethosulfate
Antifandruff	Acetyl monooctanolamine	Sage (<i>Salvia officinalis</i>) extract
Bardock (<i>Arctium lappa</i>) extract	Alkanet	Sodium benzoate, S. pyrithione
Chloroxenol	Alstatae acetyl methionine, A. glycyrrhetic acid	Sodium ricinoleate, S. shale oil sulfonate
Corydalis ambigua extract	Aspartame-MEA	Thimerosal
Disodium undecylamido MEA-sulfosuccinate	Betaine	Thyme (<i>Thymus vulgaris</i>) extract
Gleager root extract	Calendula officinalis extract	Thyme oil
Inga edulis extract	Cocamidopropyl betaine	Trichosanthus
Mauritia arauana extract	Cocost-7-carboxylic acid	Trichosanthin
Myrsinaceae mucilage extract	Cornflower (<i>Centaurea cyanus</i>) extract	Undecylamido propyltrimonium methosulfate
PEG-6 undecylsuccinate	Distearoyl dimer dilinoleate	Undecylic acid
Piroctone olamine	Dipalmitoyl cysteine	Zinc oxide, Z. PCA
Resorcinol	Green tea extract	Zinc pyrithione, Z. undecylenate
Rosemary (<i>Rosmarinus officinalis</i>) extract	Hydroxylated sweet almond protein	Antioxidant
Sodium shale oil sulfonate	Hydroxylated ammonium gelatin	Ascorbic acid
Stemoxynix micaei extract	Lauroyl collagen amino acids	A. polypeptide
Undecylamido DEA	l-Lysine lauryl methionide	Ascorbyl oleate, A. palmitate
Willow (<i>Salix alba</i>) bark extract	Mallow extract	Benzoate
Zinc pyrithione	Matricaria (<i>Chamomilla recutita</i>) extract	BHA
Antifungal	Palmitoyl hydrolyzed milk protein	BHT
Black walnut (<i>Juglans nigra</i>) extract	Palmitoyl hydrolyzed wheat protein	t-Butyl hydroquinone
Coneflower (<i>Echinacea angustifolia</i>) extract	Palmitoyl keratin amino acids	Dimethyl t-bisodipropionate
Orange blossom extract	PEG-12 palm kernel glycerides	Disodium EDTA
Pfaffia paniculata extract	PEG-28 glyceryl tallowate	Dimethyl t-bisodipropionate
Anti-inflammatory	PEG-30 glyceryl monoisooctanoate	Disodium galactate
Allantoic polygalacturonic acid	PEG-50 alannoate glycerides	EDTA
Babassu	PEG-78 glycerol cocosate	Erythorbic acid
Black poplar (<i>Populus nigra</i>) extract	PEG-82 glyceryl tallowate	Ferulic acid
Borage seed-depressing extract	PEG-200 glyceryl tallowate	Grape (<i>Vitis vinifera</i>) seed extract
Butcherbroom (<i>Rhus aculeatus</i>) extract	Propionyl collagen amino acids	Green tea extract
Calendula officinalis extract	FVP	HEDTA
Castile kempferia extract	Saccharomyces lysate extract	Hydroquinone
Cetarius paniculata extract	Sodium C12-15 pent-15 sulfonate	Hydroquinone-beta-D-glucopyranoside
Ceramide 33 (liquid soy extract)	Sodium hydroxyacetate	p-Hydroxybenzoate
Chaparral (<i>Larrea mexicana</i>) extract	Soy (<i>Glycine soja</i>) protein	Lactoferrin
Coneflower (<i>Echinacea angustifolia</i>) extract	Undecylamido collagen amino acids	Lysine PCA
Cornflower (<i>Centaurea cyanus</i>) extract	Valerian (<i>Valeriana officinalis</i>) extract	Melanin
Disodium glycyrhizinate	Antimicrobial	Methyl gallate
Euphoratorium fortunei extract	Benzalkonium chloride	Niacinamide ascorbate
Euphorbia heterophylla extract	Benzic acid	Novilbydroguaiacuretic acid
Ficus microcarpa extract	Benzyl alcohol	Oat (<i>Avena sativa</i>) extract
Golden seal (<i>Hydrastis canadensis</i>) root extract	Bromochlorophene	Oxybenzone
Guazulaneine	2-Bromo-2-nairopropane-1,3-diol	Parasodium penenate
Horse chestnut (<i>Aesculus hippocastanum</i>) extract	Buquiferan	Penicillic acid
Jujube (<i>Zizyphus jujuba</i>) extract	Caproyl collagen amino acids	Propyl gallate
Laminaria japonica extract	Cetyl pyruvate, C. keratin amino acids	Resinyl palmitate polypeptide
Licorice (<i>Glycyrrhiza glabra</i>) extract	Cetylpyruvyl carnitine	Rosemary (<i>Rosmarinus officinalis</i>) extract
Ligustrum jeholense, L. lucidum extract	Chlorophyllin	Saccharomyces lysate extract
Matricaria (<i>Chamomilla recutita</i>) extract	Chlorovirtenol	Sage (<i>Salvia officinalis</i>) extract
Melaleuca uncinata extract	Citron oil	Sodium metabisulfite
Melia azadirachta extract	Copper PCA	Sodium seitanate, S. erythorbate
	Diisobutylbenzyl alcohol	Superoxide dismutase
	Dilauryldimonium chloride	Tea (<i>Camellia sinensis</i>) extract

Functions

Tocopherol acetate, T. linoleate	Lecithinodipropyl trimonium chloride	Sambucus nigra oil
Wild marjoram (<i>Origanum vulgare</i>) extract	Lascylinodipropyl hydroxymyristoyl hydrolyzed collagen	Sanguisorbae root extract
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Fexx)	Lascylinodipropyl di-methyleamine dimer dilinolate	Sebania spp. extract
Antiperspirant	Oleoketone citrate	Shea oleoketone extract
Allantoin-aluminum chlorhydrate	PEG-2 cocamide	Titanium dioxide
Aluminum capryloyl hydrolyzed collagen	PEG-2 cocammonium chloride	Walnut (<i>Juglans regia</i>) leaf extract, oil
Aluminum chlorhydrate-gly, A. chlorite	PEG-2 olarammonium chloride	Wheat (<i>Triticum vulgare</i>) protein
Aluminum chlorhydrate-potassium citrate	PEG-8 caprylic/capric glyceride	White nettle (<i>Luzula album</i>) extract
Aluminum PCA, A. sesquistallowonitrex	PEG-10 cocamine	Witch hazel (<i>Hazelnutis virginiana</i>) extract
Aluminum undecenoyl collages amino acids	PPG-2 distyliimonium chloride	Xanthoxylin buageatum extract
Aluminum zincicum pentachlorhydrate	PPG-2 hexadecylimonium chloride	Zinc lactate
Aluminum zincicum terachlorhydrate	PPG-6 distyliimonium chloride	Ziziphus jujuba extract
Aluminum zincicum terachloronitrex GLY	Propylene glycol stearate	
Aluminum zincicum trichlorhydrate	Ostearinum-26, -27, -53, -62, -72	
Aluminum-zirconium glycine powder	Rapeseedodipropyl benzylidimonium chloride	Binder
Sage (<i>Salvia officinalis</i>) extract	Rapeseedodipropyl caprylylpropyl dimonium chloride	Aluminum starch octeetylsuccinate
Tomentil (<i>Potentilla erecta</i>) extract	Silica, colloidal	Boron nitrate
Zirconium chloride hydrate	Sorbitan caprylate	C20-40, C10-50, C40-60 alcohols
Antiseptic	N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Calcium stearate
Aluminum PCA	Soyasoyl (Soybean) ethoxosulfate	Cel lulose
Azadirachta indica extract	Soyasoyl (Soybean) ethoxosulfate	Dibydrocetyl behenate
2-Bromo-2-nitropropane-1,3-diol	Soyasoyl (Soybean) ethoxosulfate	Dimostyriol maleate
Calendula amurensis extract	Stearaminonium chloride	Dimethyl sulphate
p-Chloro-m-cresol	Stearamidoctylopyr (behenyl) dimonium chloride	Ethyleneglycol
Clove (<i>Eugenia caryophyllus</i>) oil	Stearamidoctylopyr ethylidimonium ethosulfate	Gellan gum
Cretaria cuneata extract	Stearammonium chloride	Hydrogenated jojoba oil
Dichlorobenzyl alcohol	N-Stearyl (3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Isocetyl alcohol, I. palmitate
Echinacea purpurea extract	Stearammonium chloride	Isopropyl isostearyl
Eucalyptus (<i>Eucalyptus globulus</i>) extract	Wheat germamidoctylopyr ethylidimonium ethosulfate	Isomeric erucate, E. isosteareate
Golden seal (<i>Hydrastis canadensis</i>) root extract		Isomeric oleypenonanoate
Hexachlorophene		Mahodextrin
Melia austromorpha, M. azadirachta extract		Methyl cellosolve
Methyl salicylate		Microporous cellulose
Orange (<i>Citrus aurantium dulcis</i>) peel extract		Ocyl palmitate
Oxyminofuran sulfide		Oxydodecyl myristate
Pfaffia paniculata extract		Octyldodecyl stearoyl stearoyl dilinolate
Potassium abietosyl hydrolyzed collagen		Oleyl oleate
PVP-iodine		PEG-20, -75, -150, -240, -350
Silver nitrate		Polydipensene
Sodium salicylate		Polyethylene: P. micronized
Sternaria planifolia extract		PVA
Tea tree (<i>Melaleuca alternifolia</i>) oil		Sorbitol
Tomentil (<i>Potentilla erecta</i>) extract		Synthesis wax
Xanthoxylin buageatum extract		Tapioca dextrin
Antistat		Tridecyl behenate, T. neopentanoate
Acetamide MEA		Tridecyl stearoyl stearate
Acetamidodipropyl trimonium chloride		Trisodium HEDTA
6-(N-Acrylamino)-o-oxyethyltrimonium chloride		Bird, polymer
Alkyl dimethyl betaine		Dimethyl polymer
Balsamodipropyl trimonium chloride		Dog rose (<i>Rosa canina</i>) seed extract
Behenamidoctylopyr ethylidimonium ethosulfate		Hydrogen peroxide
Behenamidoctylopyr hydroxethylidimonium chloride		Kojic acid
Carboxymethyl chitosan		Mulberry (<i>Morus nigra</i>) extract
Cetyltrimethyl ammonium ethosulfate		Sanguisorbae root extract
Cetrimonium chloride		
Chitosan		Botanical
Cocamidopropyl ethylidimonium ethosulfate		Acacia
Cocodimonium hydroxypyropyl hydrolyzed rice protein		Acacia farnesiana extract
Cocodimonium hydroxypyropyl hydrolyzed soy protein		Agave (Agave americana cupatoria) extract
Dimethicone hydroxypyropyl trimonium chloride		Alder (<i>Alnus incana</i>) extract
Dimethyl behenamide, D. cocamide		Alfalfa (<i>Medicago sativa</i>) extract
Dimethyl palmitamide, D. soyasine		Alga (<i>Aspergillus nodosus</i>) extract
Dimethyl tallawongine		Alga (<i>Lithothamnion calcareum</i>) extract
Dioleoylaminodihydroxyethyltrimonium methosulfate		Aloe barbadensis, A.b. extract
Dipalmitoylityl hydroxysubstituted methosulfate		Aloe capensis extract
N-Dodecyl-N,N-dimethyl-N-(dodecy) acetate		Alpinia Veronae extract
ammonium chloride		Althes officinalis extract
Erucamidoctylopyr hydroxysulfate		Angelica archangelica extract
Glyceryl monopyruvate		Anise (<i>Pimpinella anisum</i>) extract
Hydrogenated tallawongine oxide		Apple (<i>Punica granatum</i>) extract
Isooctocaramidoctylopyr dimethylamine		Apple (<i>Pyrus communis</i>) extract
Raspberry (<i>Rubus</i>) extract		Anemone monserrata extract
		Artemesia capillaris extract
		Artemisia scabrum extract
		Artemisia vulgaris extract
		Artemisia vulgaris extract
		Asafoetida (<i>Ferula assa foetida</i>) extract
		Asiasmarum seboidii extract

Functions

Asperagus officinalis extract	Cucumber (<i>Cucumis sativus</i>) extract	Jasmine (<i>Jasminum officinale</i>) extract
Avena (Oatmeal) extract	Cypress (<i>Cupressus sempervirens</i>) extract	Job's tears (<i>Cotsa lacryma-jobi</i>) extract
Avens (Geum rivale) extract	Dandelion (<i>Taraxacum officinale</i>) extract	Jojoba (<i>Buxus chinensis</i>) seed powder
Avocado (<i>Prunus persica</i>) extract	Diatom (<i>Phaeodictyon dacrylioides</i>) extract	Juniperus communis extract
Balm mint (<i>Melissa officinalis</i>) extract	Dead Sea Mineral Salts	Kelp (<i>Macrocystis pyrifera</i>) extract
Banana (<i>Musa sapientum</i>) extract	Dose rose (<i>Rosa canina</i>) hips extract	Kiwi (<i>Acanthidium chinensis</i>) fruit extract, seed oil
Bailey (<i>Hordium vulgare</i>) extract	Dyer's henna extract	Kola (<i>Cola acuminata</i>) extract
Basil (<i>Ocimum basilicum</i>) extract	Elaeather ginseng (<i>Acanthopanax senticosus</i>) extract	Krameria triandra extract
Berryberry (<i>Aronia arbutifolia</i>) extract	Elm (<i>Ulmus campestris</i>) extract	Lady's mantle (<i>Alchemilla vulgaris</i>) extract
Bee pollen extract	Eucalyptus (<i>Eucalyptus globulus</i>) extract	Lavender (<i>Stachys officinalis</i>) extract
Bee (<i>Bea vulgaris</i>) extract	Eucalyptus globulus oil	Lavender (<i>Lavandula angustifolia</i>) extract
Betaguanic	Eucalyptus officinalis extract	Lemon (<i>Citrus medica limonum</i>) extract, juice extract, peel extract
Bilberry (<i>Vaccinium myrtillus</i>) extract	Evening primrose (<i>Oenothera biennis</i>) extract, oil	Lemon bioflavonoids extract
Bioflavonoids	Everlasting (<i>Helichrysum arenarium</i>) extract	Lemongrass (<i>Cymbopogon schoenanthus</i>) extract
Birch (<i>Betula alba</i>) bark extract, leaf extract	Fennel (<i>Foeniculum vulgare</i>) extract	Leopard flower (<i>Belandam chinensis</i>) root extract
Birch (<i>Betula platyphylla</i>) japonica extract	Fermented rice (<i>Oryza sativa</i>) extract	Lettuce (<i>Lactuca sativa</i>) salvia extract
Bitter orange (<i>Citrus aurantium amara</i>) extract	Fern (<i>Dryopteris filix-Mas</i>) extract	Licorice (<i>Glycyrrhiza glabra</i>) extract
Bitter orange, peel extract	Fig (<i>Ficus carica</i>) extract	Lilac (<i>Syringa vulgaris</i>) extract
Black cohosh (<i>Cimicifuga racemosa</i>) extract	Fir needle extract	Linden (<i>Tilia cordata</i>) extract
Black currant (<i>Ribes nigrum</i>) extract	Finnish (<i>Foenaria officinalis</i>) extract	Loquat (<i>Eriobotrya japonica</i>) leaf extract
Black henna extract	Genista florida extract	Maidenhair fern extract
Black poplar (<i>Populus nigra</i>) extract	Garlic (<i>Allium sativum</i>) extract	Magnolia kobus extract
Black walnut (<i>Juglans nigra</i>) extract	Genista canariinum	Mallow extract
Bladderwrack (<i>Fucus vesiculosus</i>) extract	Genista genistoides	Mandragora officinarum extract
Borage (<i>Borago officinalis</i>) extract	Geranium maculatum extract	Mannan
Buckthorn (<i>Rhamnus alnifolia</i>) extract	Ginger root extract	Mangold
Burdock (<i>Arctium lappa</i>) extract	Ginkgo biloba extract	Marine silt
Burdock (<i>Arctium minus</i>) root extract	Ginseng (<i>Panax ginseng</i>) extract	Marcgravia (<i>Chamomilla recutita</i>) extract
Burnet extract	Glycoside extract	Marrow (<i>Spinacia ulmaria</i>) extract
Butcherbroom (<i>Ruscus aculeatus</i>) extract	Glycyrrhiza officinalis extract	Melon (<i>Cucumis melo</i>) extract
Cabbage rose (<i>Rosa centifolia</i>) extract	Golden seal (<i>Hyldrastis canadensis</i>) root extract	MEA isoline
Calamus (<i>Acorus calamus</i>) extract	Goldthread (<i>Coptis japonica</i>) extract	Mistletoe (<i>Viscum album</i>) extract
Calendula officinalis extract	Gotu kola extract	Mugwort (<i>Artemisia annua</i>) extract
Caper (<i>Capparis spinosa</i>) extract	Grape (<i>Vitis vinifera</i>) distillate, extract	Mulberry (<i>Morus alba</i>) root extract
Capsicum frutescens extract, C.f. oleoresin	Grape (<i>Vitis vinifera</i>) leaf, seed extract	Mulberry (<i>Morus bombycis</i>) root extract
Caraway (<i>Carum carvi</i>) extract	Grape (<i>Vitis vinifera</i>) root extract	Mushroom extract
Carrot (<i>Daucus carota</i>) extract	Grapeseed extract	Myrrh (<i>Commiphora myrrha</i>) extract
Carrot (<i>Daucus carota</i>) oil extract	Green bean (<i>Phaseolus lunatus</i>) extract	Nasturtium extract
Carrot (<i>Daucus carota</i>) oil	Ground Ivy (<i>Glechoma hederacea</i>) extract	Neroli extract
Carrot (<i>Daucus carota</i>) oil extract	Gurmar (<i>Psallotus capensis</i>) extract	Nettle (<i>Urtica dioica</i>) extract
Carrot (<i>Daucus carota</i>) oil extract	Harpagophytum procumbens extract	Oak (<i>Quercus</i>) bark extract
Chaste tree (<i>Cistanche saussurei</i>) extract	Hawthorn extract	Oats extract
Chinese angelica (<i>Angelica sinensis</i>) root-tuberous extract	Hazel (<i>Corylus avellana</i>) nut extract	Oat (<i>Avena sativa</i>) bran, bran extract, flour, protein
Chlorella vulgaris extract	Henna (<i>Henna (Lawsonia inermis)</i>) extract	Oat flower
Clitocybe foetida rhizome extract	Hemp (H. hashi) chalcone	Olive (<i>Olea europaea</i>) extract, leaf extract
Cinchona succirubra extract	Horseradish (<i>Armoracia rusticana</i>) extract	Onion (<i>Allium cepa</i>) extract
Citroflavonoids, water soluble	Hibiscus sabdariffa extract	Orange blossom extract
Citrus bioflavonoid complex	Hibiscus syriacus extract	Orange (<i>Citrus aurantium dulcis</i>) flower extract, peel extract
Clary extract	High altitude flower	Pansy (<i>Viola tricolor</i>) extract
Clove (<i>Eugenia caryophyllata</i>) extract	Honeysuckle (<i>Lonicera caprifolium</i>) extract	Papaya (<i>Carica papaya</i>) extract
Clover (<i>Trifolium pratense</i>) extract	Honeyuckle (<i>Lonicera xylosteum</i>) extract	Parfait (<i>Carum petroselinum</i>) extract
Cooksonia (rhizome) extract	Horse chestnut (<i>Aesculus hippocastanum</i>) extract	Pear (<i>Pyrus malus</i>) flower, leaf, fruit extract
Coffee (<i>Coffea arabica</i>) bean extract	Horsechestnut (<i>Cochlearia armoracia</i>) extract	Peach (<i>Prunus persica</i>) extract, leaf extract
Colloidal oatmeal	Houttuynia cordata extract	Pelargonium capitatum extract
Colistofu (<i>Tussilago farfara</i>) leaf extract	Hyacinth (<i>Hyacinthus orientalis</i>) extract	Peltitory (<i>Pantaria officinalis</i>) extract
Comfrey (<i>Symphytum officinale</i>) leaf extract	Hydrococcum (<i>Centella asiatica</i>) extract	Pennyroyal (<i>Mentha pulegium</i>) extract
Condurango extract	Hydrolyzed out protein, soy flour	Pennyroyal (<i>Panax albilobus</i>) extract
Coneflower (<i>Echinacea angustifolia</i>) extract	Hypericum perforatum extract	Pennyroyal (<i>Panax obvovatus</i>) root extract
Corallina officinalis	Hyssop (<i>Agastache officinalis</i>) extract	Peppermint (<i>Mentha piperita</i>) extract, oil
Corchorus olitorius extract	Indian cress (<i>Tropaeolum majus</i>) extract	Perilla ocytioides extract
Coriander (<i>Coriandrum sativum</i>) extract	Iodosome (<i>Iodosome</i>) extract	Persimmon (<i>Vinca minor</i>) extract
Coriander (<i>Coriandrum sativum</i>) extract	Ivy extract	PEG-80 jojoba acid/alcohol
Com (Zea mays) seed, elder, silk extract	Japanese angelica (<i>Angelica acutiloba</i>) extract, water	PEG-120 jojoba acid/alcohol
Com poppy (<i>Papaver rhoeas</i>) extract	Japanese hawthorn (<i>Crataegus cuneata</i>) extract	
Comflower (<i>Centaurea cyanus</i>) extract		
Couch (<i>Aegopodium repens</i>) grass		
Crataegus monogyna extract		
Crithmum marinum extract		

CAMPO Siddha Herbs Extracts

Jothi-Pul (Glow-grass) Siddha Extract for High content bio-available
 Natural Radium for anti Karpasi Sarcoma Skin Treatment,
 Roma-Maram (Hairy Tree) Siddha Extract for ANTI-SENSE DNA
 Topical applications for HIV+ Lymph-nodes
 Siddha Extracts for post-Chemotherapy Skin-Damage Treatment

**CAMPO RESEARCH**

Level 36, Hong Leong Building,
 16 Raffles Quay, Singapore 0104

Tel: (65) - 7653292 Full Colour Fax: (65) - 7653293
 PC - Video Teleconferencing (65) 7653282 - For Tech. Assistance.

Functions

Phafia paniculata extract	Wheat (<i>Triticum vulgare</i>) extract, protein	Phytic acid
Phellodendron amurense extract	Wheat bran lipids	Potassium aspartate
Phospholipids	White ginger (<i>Hedychium coronarium</i>) extract	Sodium aspartate
Pimento (<i>Pimenta officinalis</i>) extract	White nettle (<i>Lamium album</i>) extract	Sodium dihydroxyethylglycinate
Pine (<i>Pinus sylvestris</i>) cone, needle extract	Wild agrimony (<i>Potentilla anserina</i>) extract	Sodium hydroxypropyl ethylphosphate
Pineapple (<i>Ananas sativus</i>) extract	Wild cherry (<i>Prunus pensylvanica</i>) bark extract	Tetrahydroxypoly ethylenediamine
Plantain (<i>Plantago major</i>) extract	Wild grape (<i>Baptisia tinctoria</i>)	Tetrasodium EDTA
Pollen extract	Wild marjoram (<i>Origanum vulgare</i>) extract	Tripeptidum EDTA
Pongamia	Willow (<i>Salix alba</i>) bark extract, extract	Triodium EDTA, HEDTA
Portia Cocos extract	Willow (<i>Salix alba</i>) leaf extract	Cell stimulant
Pueraria lobata extract	Willow hazel (<i>Hamamelis virginiana</i>) extract	<i>Aesculus chinensis</i> extract
Queen of the west extract	Yarrow (<i>Achillea millefolium</i>) extract	<i>Artemesia</i> extract
Quillaja saponaria extract	Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	<i>Artemesia mons</i> , A. tenuuma extract
Quince (<i>Pyrus cydonia</i>) seed extract	Yucca vera extract	Bacopa sagittifolia extract
Quinoos (<i>Chenopodium quinoa</i>) extract	Zanthoxylum piperitum extract	Borago officinalis extract
Raspberry (<i>Rubus</i>) extract	Zedoary (<i>Curcuma zedoaria</i>) oil	Calendula amurensis extract
Rauwolfia (<i>Serpentina</i>) extract		Chrysanthemum morifolium extract
Red clover		Cocculus indicus extract
Rehmannia chinensis extract		Comfrey (<i>Symphytum officinale</i>) leaf extract
Rhesthamnus (<i>Oenothera biennis</i>) extract		Condurango extract
Rhus copallina glycoside		Dandelion (<i>Taraxacum officinale</i>) extract
Rhusdaphne extract		Echinacea glomerata extract
Rhubarb (<i>Rheum palmatum</i>) extract		Equine arvensis extract
Rice (<i>Oryza sativa</i>) bran extract		Eucalyptus (<i>Eucalyptus globulus</i>) extract
Rice fatty acid		Euphorion formicarii extract
Rose (<i>Rosa multiflora</i>) extract		Eupithecia precatoria extract
Rosemary (<i>Rosmarinus officinalis</i>) extract		Ficus racemosa extract
Rubi tinctorum extract		Glycoprotein
Safflower (<i>Carthamus tinctorius</i>) extract		Hierochloe odorata extract
Sage (<i>Salvia officinalis</i>) extract, water		Horse chestnut (<i>Aesculus hippocastanum</i>) extract
Samucus nigra berry extract		Inga edulis extract
Sandalwood (<i>Santalum album</i>) extract		Kadsura chinensis extract
Santolina chamaecyparissus extract		Ligustrum lucidum extract
Saponaria officinalis extract		Lysimachia foemina-gracilis extract
Sasa ventricosa extract		Maurandya flexuosa extract
Saxifraga sarmentosa extract		Maximilliana regia extract
Scabiosa arvensis extract		Melaleuca bracteata, M. symphyocarp extract
Scutellaria baicalensis root extract		Nelumbo speciosum extract
Silk extract		Ocimum basilicum extract, O. sanctum extract
Silver fir (<i>Abies pectinata</i>) extract		Paulownia imperialis extract
Sisal (<i>Agave rigida</i>) extract		Platffia spp. extract
Slippery elm extract		Pterocarpus marsupium extract
Southern Urals mukuroko extract		Rubus thunbergii extract
Sophora japonica extract		Selinum spp. extract
Sophora flavescens root extract		Shorea robusta extract
Sophora japonica extract		Xanthoxylium buenganum extract
Soybean (<i>Glycine soja</i>) extract		Cleansing
Soy (<i>Glycine soja</i>) germ extract, protein, sterol		Birch (<i>Betula alba</i>) leaf extract
Spearmint (<i>Mentha viridis</i>) extract, oil		Lemongrass (<i>Cymbopogon schoenanthus</i>) extract
Spinach (<i>Spinacia oleracea</i>) extract		Oat (<i>Avena sativa</i>) bran extract
Spiraea ulmaria extract		Passion flower (<i>Passiflora quadrangularis</i>) fruit extract
Sunflower (<i>Helianthus annuus</i>) seed extract		Willow hazel (<i>Hamamelis virginiana</i>) extract
Sweet almond (<i>Prunus amygdalus dulcis</i>) extract		Yarrow (<i>Achillea millefolium</i>) extract
Sweet cherry (<i>Prunus avium</i>) extract		
Sweet citrus (<i>Citrus aurantium</i>) extract		
Sweet orange (<i>Melissa officinalis</i>) extract		
Sweet violet (<i>Viola odorata</i>) extract		
Swertia chirata extract		
Tea (<i>Camellia sinensis</i>) extract		
Thistle (<i>Cnicus benedictus</i>) extract		
Thyme (<i>Thymus vulgaris</i>) extract		
Tomatillo (<i>Solanum lycopersicum</i>) extract		
Torroneil (<i>Potentilla erecta</i>) extract		
Tuberose (<i>Polygonatum tuberosum</i>) extract		
Turmeric (<i>Cucuma longa</i>) extract		
Valerian (<i>Valeriana officinalis</i>) extract		
Walnut (<i>Juglans regia</i>) extract, leaf extract		
Water Lily (<i>Nymphaea alba</i>) root extract		
Watercress (<i>Nasturtium officinale</i>) extract		

CAMPO Siddha Herb Extracts
CAMPO Rainforest Herb Extracts & Oils
CAMPO Australasian Herbs & Tea Tree Extracts
CAMPO Chinese & Japanese Herb Extracts

CAMPO RESEARCH

 Level 36, Hong Leong Building,
 16 Raffles Quay, Singapore 0104
 Tel: (65) - 7653292 Full Colour Fax: (65) - 7653293
 PC - Video Teleconferencing (65) 7653292 - For Tech. Assistance.

Functions

Bekensamidoxypropylmethiamos betaine	Hydrolyzed sweet almond protein	Polymeracrylamidopropyltrimonium chloride
Behenamine oxide	Hydrolyzed wheat protein/PVP copolymer	Polyoxyethylene dihydroxypropyl (iso)leinaminium chloride
Behenoyl PG-trimonium chloride	Hydrolyzed wheat protein polyisobutene polymer	Polyquaternium-2, -5, -6, -11, -16
Behenyl betaine	Hydroxycetyl hydroxyethyl dimonium chloride	Polyquaternium-17, -18, -24, -29, -44
Benzyltrimonium hydrolyzed collagen	Hydroxyproline	Potassium dimethicone copolyol propanethiol phosphate
Canolaoleamidoxyethyl betaine	Hydroxypropyl chitosan	Potassium lauryl collagen amino acids
Capramide DEA	Hydroxypropyl guar hydroxypropyltrimonium chloride	Potassium lauryl hydrolyzed soy protein
Caprylic/capric/lauric triglyceride	Hydroxypropyl bis-stearyltrimonium chloride	Potassium lauryl wheat amino acids
Caprylic pyridone	Hydroxypropyl bis-stearyltrimonium gelatin	Potassium stearoyl hydrolyzed collagen
Cassia extract	Hydroxypropyltrimonium hydrolyzed keratin	PPG-5 lanolin alcohol ether
Cetamide oxide	H.M. silk	PPG-20 lanolin alcohol ether
Cetrimonium chloride	Hydroxypropyltrimonium hydrolyzed wheat protein	Proline
Chitosan PCA	Isopropyl hydroxybutyramide dimethicone copolymer	Propylene glycol stearate
Citric acid	Isopropyl laurate	PV/Pdimethylaminooxyethylmethacrylate copolymer
Cocomidopropyl dimethylamine, C. d. laurate, C. d. propionate	Isostearamidoxypropyl benzene, L. dimethylamine	PV/Pdimethylaminooxyethylmethacrylate/
Cocomidopropyl dimethylaminoxypropyl hydrolyzed collagen	Isostearamidoxypropyl dimethylamine glucose	polyisobutene/v/polyglycol ester
Cocomidopropyl ethyltrimonium stearosulfate	Isostearamidoxypropyl dimethylamine glycolate	PV/Phydrolyzed wheat protein copolymer
Cocomidopropyl PG-dimonium chloride, C.P.C. phosphate	Isostearamidoxypropyl dimethylamine lactate	Quaternium-22, -26, -33, -61, -62, -70, -80
Coco-morpholine oxide	Isostearamidoxypropyl ethylidimonium ethosulfate	Quaternium-76 hydrolyzed collagen
Cocooleamidoxypropyl betaine	Isostearamidoxypropyl morpholine, L.m. lacate	Rapeseedamidoxypropyl benzylidimonium chloride
Coodimonium hydroxypropyl hydrolyzed hair keratin	Isostearamidoxypropyl monostearin oxide	Rapeseedamidoxypropyl dihydroxypropyl dimonium chloride
Coodimonium hydroxypropyl hydrolyzed rice protein	Isostearamidoxypropyl trimonium chloride	Rapeseedamidoxypropyl ethylidimonium ethosulfate
Coodimonium hydroxypropyl hydrolyzed silk	Isostearamidoxypropyl trimonium chloride	Ricinoleamidoxypropyl dimethylamine
Coodimonium hydroxypropyl hydrolyzed soy protein	Isostearamidoxypropyl trimonium chloride	Ricinoleamidoxypropyl betaine
Cococtanol	Lactoglobulin	Ricinoleamidoxypropyl dimethylamine lactate
N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Lauromidopropyl dimethylamine	Ricinoleamidoxypropyl ethylidimonium ethosulfate
Collagen phytate	Lauromidopropyl PG-dimonium chloride, I.P.C. phosphate	Ricinoleamidoxypropyl trimonium chloride
Dibehenyldiarchidyl dimonium chloride	Laurose oxide	Ricinoleamidoxypropyl trimonium ethosulfate
Dibehenyldimmonium chloride	Lauroyl PG-glycine phosphates	Ricinoleamidoxypropyl trimonium chloride
Diceridimonium chloride	Lauroyl hydrolyzed collagen, L.H. elastin	Ricinoleamidoxypropyl trimonium lactate
Didecyldimonium chloride	Lauroyl silk amino acids	Ricinoleamidoxypropyl ethylidimonium ethosulfate
Dihydroxyethyl cocamine oxide	Lauri methyl glucoside-10 hydroxypropyl-dimonomium chloride	Ricinoleamidoxypropyl trimonium chloride
Dihydroxyethyl dihydroxypropyl stearamonium chloride	Lauri phosphate, L. pyrolydone	Ricinoleamidoxypropyl trimonium ethosulfate
Dihydroxyethyl tallow glycinase	Lauridimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein	Ricinoleamidoxypropyl trimonium chloride
Dihydroxyethyl tallowamine oxide	Linoleamidoxypropyl dimethylamine	Ricinoleamidoxypropyl trimonium chloride
Dilauryl acetyl dimonium chloride	Milk protein (Lactis proteinum)	Ricinoleamidoxypropyl trimonium lactate
Dilinoleamidoxypropyl dimethylamine	Myristylamidoxypropyl chloride	Ricinoleamidoxypropyl trimonium chloride
Dimethyl hydrogenated tallowamine	Myristylamidoxypropyl hexadecane, M. dimethylamine	Ricinoleamidoxypropyl trimonium chloride
Dimethyl lauramine, D.I. isostearamate	Myristoniam monosulfate	Ricinoleamidoxypropyl trimonium chloride
Dimethyl myristamine, soyamine, stearamine	Oat (Avena sativa) protein	Ricinoleamidoxypropyl trimonium chloride
Dimethylaminoxypropylamine dimerate	Oleamide	Ricinoleamidoxypropyl trimonium chloride
Disodium hydrogenated cottonseed glyceride succinate	Oleamidoxypropyl betaine, O. dimethylamine	Ricinoleamidoxypropyl trimonium chloride
Disodium laurylsulfosuccinate	Oleamidoxypropyl dimethylamine hydrolyzed collagen	Ricinoleamidoxypropyl trimonium chloride
Disodium laurylsophosphate	Oleamidoxypropylamine oxide	Ricinoleamidoxypropyl trimonium chloride
Disodium myristidimonium chloride	Oleamine	Ricinoleamidoxypropyl trimonium chloride
Ethylo ester of hydrolyzed keratin	Oleamine oxide	Ricinoleamidoxypropyl trimonium chloride
N-Ethylo-tert-butyl-N-(N-isostearylaminodopropyl)-N,N-dimethyl ammonium chlo	Oleic amide	Ricinoleamidoxypropyl trimonium chloride
Glutamic acid	Oleyl dimethylamidoxypropyl ethonium ethosulfate	Ricinoleamidoxypropyl trimonium chloride
Glycero 6000 collagenase	Palmitamidoxypropyl betaine	Ricinoleamidoxypropyl trimonium chloride
Glycine	Palmitamidoxypropyl dimethylamine	Ricinoleamidoxypropyl trimonium chloride
Gua hydroxypropyltrimonium chloride	Palmitamine, P. oxide	Ricinoleamidoxypropyl trimonium chloride
Henna (Lawsonia inermis) extract	Pantthenyl hydroxypropyl steardimonium chloride	Ricinoleamidoxypropyl trimonium chloride
Hydrogenated tallowamine oxide	PEG-2 milk solids	Ricinoleamidoxypropyl trimonium chloride
Hydrogenated tallowimonium chloride	PEG-3 lauramine chloride	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed conchione protein	PEG-3 lauramine oxide	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed egg protein	PEG-3's stearyl ammonium laurate	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed eggamine	PEG-3's cocomonium chloride	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed fibronectin	PEG-15 cocophytomes	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed fish protein	PEG-15 lallowmonium chloride	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed keratin	PEG-27	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed laurabin	PEG-40	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed lauric protein	PEG-85 lanolin	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed oats	PEG-7000	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed retinol	Polydimethicone copolyol	Ricinoleamidoxypropyl trimonium chloride
Hydrolyzed w.o. protein		Ricinoleamidoxypropyl trimonium chloride

Functions

Wheat germamidopropyl lauryldimonium ethosulfate	Didecyl lauroamphodiacetate	TEA-PEG-3 cocamide sulfonate
Wheat peptide	Didecyl lauryl sulfosuccinate	Undecylamidopropyl betaine
Yeast powder, deproteinized	Didecyl myristamido MEA-sulfosuccinate	
Coupling agent	Didecyl nonoxynol-10 sulfosuccinate	Disinfectant
Acetyl triethoxylamine	Didecyl oleoyl PEG-2 sulfosuccinate	Benzalkonium chloride
Benzyl alcohol	Didecyl PEG-4 cocamide MIPA-sulfosuccinate	Chlorophenol
Methyl-J	Didecyl ricinoleamido MEA-sulfosuccinate	Didecylimonium chloride
Oleyl alcohol	Didecyl tallowamphodiacetate	Myristakonium saccharinum
PPG-10 buanol	Dodecyl lauryl sulfonic acid	Sikacola
PPG-10 cetyl ether	Dodecyl lauryl sulfonate	Sodium caprylylphosphate
PPG-10 oleyl ether	Isopropylamine dodecylbenzenesulfonate	Tea tree (<i>Melaleuca alternifolia</i>) oil
PPG-15 stearyl ether	Isotearamidepropyl betaine	P-Tertiaryphenol
PPG-22 butyl ether	Isotearth-6 carboxylic acid	
PPG-23 oleyl ether	Isotearth-6 carboxylic imidazoline	Dispersant
PPG-50 oleyl ether	Lauramidepropanamine oxide	Alkylated polyvinylpyrrolidone
Trideceth-7 carboxylic acid	Laureth-11	CD-40, C30-50, C40-60 alcohols
Denaturant	Lauroamph PG-glycinate phosphate	Castor (<i>Ricinus communis</i>) oil
Brucine sulfate	Lauryl glucoside, L. phytosterate	Cetearyl-10
Denatonium benzoate, saccharide	Magnesium lauryl sulfate, M. lauryl sulfate	Caprylic-2 (lauroyl-9-carboxylate)
Nicotine sulfate	Magnesium PEG-3 cocamide sulfate	Chitosan/β-hexose/acyl lauryl glutamate
Sucrose octaacetate	MEA-dodecylbenzenesulfonate	Decaglycerol monodioleate
Thymol	MEA-lauryl sulfate	Dodecylstearoyl diolecanate
Dental powder	MEPA-lauryl sulfate	Dimostaryl adipate
Dicalcium phosphate	Myristamine oxide	Dimethylzinc copolyol methyl ester
Silica	Myristic acid	Diocetyldecoydiene dilinoleate
Sodium monofluorophosphate	Nonoxynol-10	Diocetyldecoydiene dicanoate
Stannous fluoride	Oleocomphydroxypropylsulfonate	Ethy hydroxymethyl oleyl oxazolidine
Deodorant	Olein-12, -15	Glyceryl caprylate, G. caprylate/caprate
Absorbic acid	Oleyl betaine	Glyceryl caproate
Aspidistra indica extract	Palmitoleoylpropyl betaine	Glyceryl caprylate
Chlorophyll-copper complex	PEG-10 glyceryl stearate	Hydrogenated tallow glycerides
Eugenia jambolana extract	PEG-15 glyceryl stearate	Isoctyrene/MMA copolymer
Farnesol	PEG-25 glyceryl isostearate	Isobutyl alcohol
Fermented vegetable	Potassium cocoyl hydrolyzed collagen	Isopropyl C12-15-pareth-9-carboxylate
Mauritia flexuosa extract	Sodium caproamphocarboxate	Isotearyl neopenanoate
Salvia miltiorrhiza extract	Sodium cococomphopropionate	Laurolin acid
Sodium aluminum chlorohydroxy lactate	Sodium cococomphopropionate sulfate	Laureth-4, -6, -16
Spindelia amara extract	Sodium cocoyl amide/β-keratin protein	Melamine
Triethyl citrate	Sodium cocoyl isothionate	Nonoxynol-2, -18, -20, -30, -40
Zinc phenol sulfonate, Z. ricinoleate	Sodium C12-15-pareth-25 sulfite	Octoxynol-5, -10
Depilatory	Sodium C14-16 olefin sulfonate	Octoxynol-16, -20, 40, 70
Barium sulfate	Sodium decenoate sulfonate	Oleyldecanoate-5
Beeswax, oxidized	Sodium decenoate sulfate	Oleylsuccyldiglycidyl citrate
Calcium thioglycolate	Sodium decyl diphenyl ether sulfonate	Olein-40
L-cysteine HCl	Sodium dodecylbenzenesulfonate	Oleyl alcohol
Potassium thioglycolate	Sodium dodecylphenyl ether sulfate	PEG-3 castor oil, glyceryl sesquioleate
Sodium thioglycolate	Sodium laurate	PEG-6 beeswax
Thioglycric	Sodium lauric-2 sulfonate	PEG-7/WSMD1 copolymer
Detergent	Sodium lauric-3 sulfonate	PEG-9 castor oil, oleic stearate
Ammonium laureth sulfate	Sodium lauric-5 sulfonate	PEG-10 oleate, stearamine
Ammonium lauryl sulfate	Sodium lauric-7 sulfonate	PEG-12 beeswax
Capramide DEA	Sodium lauric-12 sulfonate	PEG-12 glyceryl oleoate, lauric
Cocomidopropyl dimethylamine lactate	Sodium lauric-13-carboxylate	PEG-14 castor oil
Decyl glucoside	Sodium lauric sulfate	PEG-20 glyceride
Decyltetradeceth-25	Sodium laurimidopropionate	PEG-20 glyceryl stearate
DEA lauryl sulfate	Sodium lauryl amphotropionate	PEG-20 sorbitan monostearate
Didecylamidopropylsulfonate	Sodium lauryl methyl alizaine	PEG-25 castor oil
Dicyclohexyl sodium sulfosuccinate	Sodium lauryl phosphate, S.I. sulfate	PEG-30 glypolyhydroxystearate
Dibutyl sodium sulfosuccinate	Sodium lauryl sulfocetate	PEG-40 hydrogenated castor oil PCA isostearate
Disodium capromphodiacetate	Sodium lauryl sulfonate	PEG-40 shea butter glycerides
Disodium capromphodiacetate	Sodium lauryl tauroacetate	Polyoxamer 101, 122, 181, 182, 184
Disodium capromphopropionate	Sodium lauryl tauroate	Polyglyceryl-2 sesquioleate
Disodium capryloamphodiacetate	Sodium lauryl tauroate	Polyglyceryl-3 diisostearate, oleate
Disodium capryloamphodipropionate	Sodium lauryl tauroate	Polyglyceryl-4 16-mixed fatty acids
Disodium cetearyl sulfosuccinate	Sodium lauryl tauroate	Polyglyceryl-10 diisostearate, stearate
Disodium cetearyl sulfosuccinate	Sodium lauryl tauroate	Polyhydroxystearic acid
Disodium lauryl sulfosuccinate	Sodium lauric-7 carboxylate	Polyisobutene 40, 80
Disodium lauryl sulfosuccinate	Sodium lauriceth sulfonate	Potassium polycrylicate
Disodium lauryl sulfosuccinate	Sodium lauryl sulfonate	PPG-3 PEG-6 oleyl ether
Disodium lauryl sulfosuccinate	Sodium lauryl sulfonate	PPG-9 diethylammonium phosphat
Disodium lauryl sulfosuccinate	Sodium lauryl sulfonate	PPG-12/SMDI Copolymer
Disodium lauryl sulfosuccinate	Sodium lauryl sulfonate	PPG-15 stearyl ether
Disodium lauryl sulfosuccinate	Sodium lauryl sulfonate	PPG-25, PPG-40 diethylammonium chloride
Disodium lauryl sulfosuccinate	TEA-lauryl sulfonate	PPG-31/SMDI Copolymer
Disodium lauryl sulfosuccinate	TEA-lauryl sulfonate	PVP/acetone copolymer
Disodium lauryl sulfosuccinate	TEA-palmit kernel sarcosinate	PVP/hexadecene copolymer

Functions

Repressed oil, chlorinated high erucic acid	Cetyl stearyl octanoate	Dihydrofuroisobutyl behenate
Ricinoleyl alcohol	Chia (<i>Salvia hispanica</i>) oil	Dihydroxyethyl tallowamine oleate
Sodium octe-13-carboxylate	Cholesterinic esters	Disobutryl adipate
Sodium lignosulfonate, S. polymethacrylate	Cholera	Disooctetyl adipate, dodecanedioate
Sodium poly(naphthalenesulfonate)	Cholestryb-hexenyl-octylidodecyl lauroyl glutamate	Disooctyethyl adipate
Sorbitan oleate	Cholestryl hydroxysuccinate	Disopropyl adipate, dimer dilinoleate
Stearic-10	Cholestryl stearate	Disopropyl sebacate
Triclosan/v PVP	Cholester-24	Disostearyl trimethylolpropane siloxane silicate
Trisobean PEG-6 esters	C 18-20 kapuratin	Disostearyl trimethylolpropane siloxane
Triethyldiacyl citrate	C10-18, C12-18 triglycerides	Disostearyl trimers dilinoleate
Emollient	C12-15 linear alcohols, 2-ethylhexanoate	Disostearyl fumarate, D. maleate
Acetylated glycol stearate	Cocamidopropyl PG-dimonium chloride	Dilinoleic acid
Acetylated hydrogenated lanolin	Cocoa (<i>Theobroma cacao</i>) butter	Dimethicone
Acetylated hydrogenated lauric glyceride	Coco-caprylic/caprate	Dimethiconic copolyol
Acetylated hydrogenated vegetable glyceride	Cocoate	Dimethiconic copolyol acetate, D.c. almondate
Acetylated lanolin, A.I. alcohol	Coconut (<i>Cocos nucifera</i>) oil	Dimethiconic copolyol isosteareate, D.c. lactate
Acetylated lauric glyceride	Cocoyl hydrolyzed soy protein	Dimethiconic copolyol of methyl ether
Acetyl lauroyl monoglyceride	Collagen phthalate	Dimethiconic copolyphthalate
Acetylated palm kernel glycerides	Colloidal oatmeal	Dimeticone
Aleurites moluccana ethyl ester	Comfrey (<i>Symphytum officinale</i>) leaf extract	Dimethyl lauramine oleate
Allantoin	Corn (<i>Zea mays</i>) oil	Doctyl adipate
Aluminum/magnesium hydroxide stearate	Corn poppy (<i>Papaver rhoeas</i>) extract	Doctyl dimer dilinoleate
AMP-niosesazyme hydrolyzed soy protein	Consonese (<i>Gossypium</i>) oil	Doctyl/cyclohexane
Apricot (<i>Prunus armeniaca</i>) kernel oil	Cuttlefish extract	Doctyl/doctyle dimer dilinoleate
Arachidyl behenate	Cyclomethicone	Doctyl/doctyle dodecanedioate
Argania spinosa oil	Decadec-4 phosphate	Doctyl malate, D. sebacate, succinate
Avocado (<i>Prunus persica</i>) oil, unsaponifiables	Decylglycoside	Dimersen (methyl heptadecylsuccinate)
Avocado oil, ethyl ester	Decylketone	Dimersen (methyl heptadecylsuccinate/hexacaprate)
Babassu (<i>Orbignya oleifera</i>) oil	Dialkylmethyl polyisobutene	Dimersen (methyl heptadecylsuccinate/isosteareate)
Baetyl isostearate, B. stearate	Diburyl sebacate	Distearyl dimethylamine dilinoleate
Behemamidopropyl dihydroxypropyl dimonium chloride	Dipirylyl adipate	Diridecyl adipate
Behenoxy dimethicone	Dipirylyl ether, D. maleate	Dog rose (<i>Rosa canina</i>) hips oil
Behenyl alcohol, B. behenate	Diethylene glycol dilinoleamate	Egg (Ovum) yolk extract
Behenyl erucate, B. isosteareate	Diethylene glycol diacetate	Emu (<i>Dromiceius</i>) oil
Benzyl laurate	bis-Diglyceryl/caprylate/caprate/isosteareate/hydroxystearate/adipate	Erucyl erucate
Bladderwrack (<i>Fucus vesiculosus</i>) extract	bis-Diglyceryl/caprylate/caprate/isosteareth-5/siarcate/hydroxystearate/adipate	Ethyl avocatate
Borage (<i>Borago officinalis</i>) seed oil		Ethyhexyl isopalmitate
Borage/dihydroxypropyl phosphatidyl PG-dimonium chloride		
Brain extract		
Brazil nut (<i>Bertholletia excelsa</i>) oil		
Butyl myristate, oleate, stearate		
Burylocanol		
Burylocetyl oleate		
C12-13, C12-16, C14-15 alcohols		
C12-15 alcohols octanoate		
C12-15 alkyl benzoate		
dl-C12-15 alkyl fumarate		
C12-15 alkyl lactate		
Camellia sinensis oil		
Tea (<i>Camellia sinensis</i> oil)		
C10-20 aliphatic/alcohol esters		
Canola oil		
Caprylic/capric triglyceride		
Caprylic/capric triglyceride/PEG-4 esters		
Caprylic/capruic/lauric triglyceride		
Caprylic/capruic/malic triglyceride		
Caprylic/capruic/oleic triglyceride		
Caprylic/capruic/stearic triglyceride		
Caprylic/capruic/stearine triglyceride		
Capric/triglycerides oleoresin		
Carrot (<i>Ducus carota saliva</i>) oil		
Caster (<i>Ricinus communis</i> occidentalis) nut oil		
Cetearyl behenate, C. condensate		
Cetearyl isononanoate, C. octanoate		
Cetearyl palmitate, C. stearate		
Ceteith-10		
Ceteostearic stearate		
Cetyl C12-15 pareth-9 carboxylate		
Cetyl acetate, C. alcohol		
Cetyl esters, C. lactate		
Cetyl myristate, C. octanoate		
Cetyl oleate, C. palmitate		
Cetyl PPG-1 isodecyl-7 carboxylate		
Cetyl ricinoleate, C. stearate		

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OUR 78TH YEAR

Functions

2-Ethylhexyl isostearate	Isoeotyryl isononanoate	Ocetylodecyl
Ethyl linoleate, E. myristate	Isoeptyldiol	Ocetyl(eicosyl) behenate, O. benzoate
Ethy myristate, E. myristate	Isoeopropyl avocadate	Ocetyl(eicosyl) behenate, O. myristate
Ethy oleate, E. oliveate	Isoeopropyl C12-15-parch-9-carboxylate	Ocetyldecanoate, O. ricinoleate
Evergreen extract (Osmothera biennis) extract, oil	Isoeopropyl isostearate	Ocetyldecanoyl stearate
Glycereth-4-laurate	Isoeopropyl laurate, I. laurate	bis-Ocetyldecoyl stearoyl dimer dilioleate
Glycereth-5 laurate	Isoeopropyl myristate, I. palmitate	Ocetyldecoyl stearoyl stearate
Glycereth-7 benzene	Isoeopropyl PFO-2-isooctethyl-7-carboxylate	Oleameric oxide
Glycereth-7 diisooctanoate	Isoeopropyl stearate	Olein/palmitoleic/linoleic glycerides
Glycereth-7 tricetate	Isoeotyryl laurate	Oleic alcohol
Glycereth-7 triacetate	Isoeotyryl laurate	Oleostearine
Glycereth-12-26	Isoeotyryl lauroate	Oleyl alcohol, O. erucate, O. oleate
Glycerol tricaprylate/caprate	Isoeotyryl behenate, I. benzene	Olive oil (Cerasus persica) oil
Glycerin adipate, G. dioleate	Isoeotyryl diglyceryl succinate	Orange (Citrus aurantium dulcis) peel wax
Glycerin laurate, G. laurate	Isoeotyryl erucate, I. erucyl erucate	Palma (Elaeis guineensis) oil
Glycerin laurate, G. monopalmitate	Isoeotyryl isostearate, I. laurate	Palm kernel glycerides
Glycerin myristate, G. oleate	Isoeotyryl isoneopentanoate, palmitate	Palmitic acid
Glycerin ricinoleate	Isoeotyryl ricinoleate	Panthenyl triacetate
Glycerin stearate	Isoeotyryl sebacate	Partially hydrogenated canola oil
Glycerol triacetate, ricinoleate	Isoeotyryl stearoypropyl dihydroxypropyl dimonium chloride	Partially hydrogenated soybean oil
Glycosaminoglycans	Isoeotyryl isononanoate	Peach (Prunus persica) extract
Glycophospholipids	Isoeotyryl myristate	Peanut (Arachis hypogaea) oil
Gold of Pleasure oil	Jojoba (Buxus chinensis) oil	Pecan (Carica illinoensis) oil
Grape (Vitis vinifera) seed oil	Jojoba butter, J. esters	PEG-2 diisooctanoate, P. isooctanoate
Hazel (Corylus avellana) nut oil	Jojoba oil, synthetic	PEG-2 milk solids
Helianthus annuus ethyl ester	Kukui (Aleurites moluccana) nut oil	PEG-4
Hexadecyl isopalmitate	Lactame DGA	PEG-4 dibehenate, P. disulfate
Hexadecylidiloxane	Lanolin-10 acetate	PEG-5 C8-12 alcohols citrate
Hexyl laurate	Lanolin-L. acid	PEG-5 hydrogenated castor oil
Hexyldecanol	Lanolin alcohol, L. oil	PEG-5 hydrogenated castor oil trisostearate
Hexyldeciyl stearate	Lanolina, ultra anhydrous	PEG-6
Honey extract	Lanolin wax	PEG-6 capric/caprylic glycerides
Hybrid safflower (Carthamus tinctorius) oil	Lanoserol	PEG-7 glyceryl cocotate
Hybrid sunflower (Helianthus annuus) oil	Lard glyceride	PEG-8
Hydrogenated C5-14 olefin polymers	Laur-2-3	PEG-8 dilaurate, P. distearate
Hydrogenated castor oil	Laur-3-acetate, L. benzoinate	PEG-8-5MDI copolymer
Hydrogenated castor oil laurate	Laur-3-octanoate	PEG-9 stearyl stearate
Hydrogenated coconut oil	Lauric/plantain/cocoic triglyceride	PEG-10 stearyl stearate
Hydrogenated coconut oil	Lauryl behenate, L. laurate	PEG-12
Hydrogenated C12-18 triglycerides	Lauryl phosphate	PEG-12 dioleate, P. palm kernel glycerides
Hydrogenated lanolin	Laurylidihydroxymethyl isostearate	PEG-15 cocomamine oleate/phosphate
Hydrogenated lanolin, distilled	Lecithin	PEG-18
Hydrogenated lecithin	Lecithin/folinol	PEG-20
Hydrogenated milk lipids	Liesoleic acid	PEG-20 hydrogenated castor oil isosteareate
Hydrogenated mink oil	Macadamia terminalia nut oil	PEG-20 hydrogenated castor oil trisostearate
Hydrogenated palm kernel glycerides	Maledate sorbitan oil	PEG-20 hydrogenated castor oil isosteareate
Hydrogenated palm oil	Mango (Mangifera indica) oil, seed oil	PEG-20 hydrogenated castor oil trisostearate
Hydrogenated polyisobutene	Mango kernel oil	PEG-20 hydrogenated castor oil tristearate
Hydrogenated soybean oil	Meadowfoam (Linnanthes alba) seed oil	PEG-20 hydroxylated castor oil lauric
Hydrogenated sunflower hydrolysate	Menhaden (Brevoortia tyrannus) oil	PEG-24 hydrogenated castor oil
Hydrogenated talcum glyceride	Methyl acetyl ricinoleate	PEG-25 PABA, P. propylene glycol stearate
Hydrogenated tallanol glyceride	Methyl glucose-20	PEG-40 glyceryl laurate
Hydrogenated trans-glyceride lactate	Methyl glucose-20 benzene, M. g. distearate	PEG-40 hydrogenated castor oil isosteareate
Hydrogenated turtle oil	Mixed triglyceride	PEG-40 hydrogenated castor oil laurate
Hydrogenated vegetable oil	Mixed triglyceride wax	PEG-40 hydrogenated castor oil trisostearate
Hydrolyzed collagen	Mineral oil (Paraffinum liquidum)	PEG-40 jojoba oil
Hydrolyzed coeliorio protein	Mink oil	PEG-50 hydrogenated castor oil laurate
Hydrolyzed keratin	Musk rose (Rosa moschata) oil	PEG-50 hydrogenated castor oil trisostearate
Hydrolyzed mushroom (Tricholoma matsutake) extract	Myrist-3	PEG-50 shea butter glycerides
Hydrolyzed oat protein	Myrist-3 caproate, M. laurate	PEG-70 mango glycerides
Hydrolyzed lanolin	Myrist-3 myristate, M. octanoate	PEG-75 lanolin, P. shea butter glycerides
Hydrolyzed milk glycerides	Myristyl alcohol, M. laurate	PEG-75 shea butter glycerides
Hydrolyzed stearic acid	Myristyl myristate, M. octanoate	PEG-150
Illici butter	Myristyl propionate, M. stearate	PEG/PPO-1/76 copolymer
Isobutyl palmitate, I. stearate	Nasturtium officinale, N. officinale	Penstachythrinyl dioleate
Isoctryl behenate, I. octanoate	Neem (Melia azadirachita) seed oil	Penstachythrinyl isostearate/caprate/caprylate/adipate
Isoctryl palmitate, I. salicylate	Neopentyl glycol diisopropyl	Penstachythrinyl stearate
Isoctryl stearate	Neopentyl glycol diisostearate/caprylate	Penstachythrinyl stearate/caprate/caprylate/adipate
Isodeceth-2 cocaoate	Neopentyl glycol diisooctanoate	Penstachythrinyl tetraacrylate/tricaprate
Isodecyl citrate, I. cocaoate	Neopentyl glycol dioctanoate	Penstachythrinyl tetrasostanoate, P. tetraisostearate
Isoeotyryl isononanoate, I. laurate	Oat (Avena sativa) bran extract, extract, flour	Penstachythrinyl tetraisostearate, P. tetraisostearate
Isoeotyryl isoneopentanoate	Octacosanyl stearate	Penstachythrinyl tetraoleate, P. tetrapelargoneate
Isoeotyryl cestozate, I. oleate	Oetyl cocooate	Penstachythrinyl tetrastearate
Isoeotyryl stearate	Oetyl hydroxystearate, O. isononanoate	Perfluorocetanil
Isoedocene	Oetyl neopentanoate, O. octanoate	Perfluoropolymethylisopropyl ether
Isoeicosane	Oetyl oleate, O. palmitate	Petrolatum
Isohexadecane	Oetyl pelargonate, O. stearate	Phenethyl dimethicone
	Ocytidecanol	Phenethyl trimethicone

Functions

Phytantriol	PPG-8/SMDI copolymer	Propylene glycol myristyl ether acetate
Pistachio (Pistacia vera) nut oil	PPG-9	Propylene glycol stearate, SE
Placenta enzymes	PPG-9 butyl ester	Pumpkin (Cucurbita pepo) seed oil
Poly A extract	PPG-10 butanediol, P. cetyl ether	Quinoa (Chenopodium quinoa) oil
Polyoxamer 103 benzozate	PPG-10 methyl glucose ether	Rapeseed (Brassica campestris) oil
Polyoxamer 102 dibenzozate	PPG-10 oleyl ether	Rice (Oryza sativa) bran oil, bran wax
Polybutene	PPG-10 stearyl ether	Rice fatty acid
Polydecenes	PPG-12 butanediol	Safflower (Carthamus tinctorius) oil
Polydimethicone copolyol	PPG-12 stearyl-16	Salmon (Salmo) egg extract
Polyethylene glycol	PPG-12-PEG-50 hexadecyl	Sesame (Sesamum indicum) oil
Polyglyceryl-2 diisostearate, P. tetraisostearate	PPG-12-PEG-50 hexadecyl oil	Shark liver oil
Polyglyceryl-3 diisostearate	PPG-12SMDI Copolymer	Shea butter (Butyrospermum parkii)
Polyglyceryl-3 oleate	PPG-14 butyl ester	Shea butter (Butyrospermum parkii) extract
Polyglyceryl-3 stearate	PPG-15 butyl ester, P. stearyl ether	Shea stearate, ethoxylated
Polyglyceryl-4 dicetate	PPG-15 stearyl ether benzozate	Siloxane butter
Polyglyceryl-10 decanoate, P. decaserrate	PPG-16 butyl ester	Silybum marianum ethyl ester
Polyglyceryl-10 terradecate	PPG-18 butyl ester	Sitosterol acetate
Polyisobutene	PPG-20	Skin lipids
Polyisobutene/isohexapentadecane	PPG-20 butyl-30	Skin toner extract
Polyisobutene/isooctahexaconitate	PPG-20 cetyl ether	Sodium CB-16 heptoxyl/actinycl lactoglobulin sulfonate
Polyisobutene/isopentadecanocane	PPG-24 glycerate-24	Sodium carboxymethyl beta-glucan
Polyisopropene	PPG-26	Sodium cerete-13-carboxylate
Polyoxyethylene polyoxypropylene glycol	PPG-27 glyceryl ether	Sodium dimethicone copolyol acetyl methyltaurate
Polyquaternium-2	PPG-28-bisbutyl-35	Sodium glyceryl oleate phosphate
Polyoxotane polyalkylene copolymer	PPG-30	Sodium hyaluronate, S. polymethacrylate
Polyoxotane-40	PPG-30 cetyl ether	Sorbeth-20
Possessive diisostearone copolyol phosphate	PPG-40 butyl ester	Sorbitan isosteareate, S. palmitate
PPG-2-butetyl-3	PPG-50 cetyl ester, P. oleyl ether	Sorbitan sesquioleate, S. sesquistearate
PPG-2-lanolin alcohol ether	PPG-51SMDI Copolymer	Sorbitan tristearate
PPG-2-myristyl ether propionate	PPG-51SMDI Copolymer	Soybean (Glycine soja) oil
PPG-3 hydrogenated castor oil	Propylene glycol acetate	Spermaceti
PPG-3 myristyl ether	Propylene glycol dicarylate	Sphingolipids
PPG-5-butetyl-7	Propylene glycol dicaprylate/dicaprate	Squalane
PPG-5-laureth-5	Propylene glycol dicitosozate, Pg. dioctanoate	Sterazamidopropyl cetylaryl dimonion tosylate
PPG-5-buyl ether	Propylene glycol dipalmitate	Stearic acid, S. hydrazide
PPG-5 lanolin wax	Propylene glycol isooctenyl-3 acetate	Stearoxy dimethicones
PPG-5 pentadecylmyl ether	Propylene glycol isosteareate, Pg. laurate	
PPG-7-butetyl-10	Propylene glycol myristate	

ANIMAL
VEGETAL

New V-Series Cerasynt® emulsifiers give you the choice

ISP Van Dyk has added vegetable-based Cerasynt® derivatives to their outstanding emulsifier line. Cerasynt SD-V and IP-V provide the same excellent performance as the original animal-derived products. They are ideal for use as secondary emulsifiers, stabilizers and opacifiers in a wide variety of cosmetic creams and lotions. For information, call **201-450-7724**.



VAN DYK
a subsidiary of Interparfums Specialty Products

For samples, call the ISP Sample Center at 1-800-243-6788. To place an order, call ISP Customer & Sales Service at 1-800-622-4423.

Functions

Stearyl behenate, S. benzoate	Calcium stearyl laurate	Dodecylphenol-ethylene oxide condensate
Stearyl trimellitate, S. erucate	Cetyl DEA	Egg (chicken) yolk extract
Stearyl hexanoate, S. propionate	Cetylricinoleic acid	Emulsifying wax NF
Stearyl stearate	Cetylstearyl glycerides	Emulsifying fatty alcohol
Stearyl stearyl stearate	Cetostearol, ethoxylated	N-Ethylene-bis-1,4-(N-isostearylaminopropyl-N,N-dimethyl ammonium chloro
Sucrose cocasate	Cetalkonium chloride	Ethyl hexanediol
Sunflower (<i>Helianthus annuus</i>) seed oil	Ceteareth-2 -4 -5 -6	Euglycine gracilis polysaccharide
Sweet almond (<i>Prunus amygdalus dulcis</i>) oil	Ceteareth-2 phosphate	Glycereath-26 phosphate
Sweet cherry (<i>Prunus avium</i>) pit oil	Ceteareth-5 phosphate	Glyceryl caprate/caprylic/caprate
Synthetic jojoba oil	Ceteareth-8 -10 -11 -12	Glyceryl caprate/caprylic/capric/oleic
Synthetic wax	Ceteareth-10 phosphate	Glyceryl citrate
Tallow	Ceteareth-17 -20 -25	Glyceryl diacetate, G. dioleate
Tridecyl lecithin stearate	Ceteareth-27 -30 -34	Glyceryl distearate, G. hydroxystearate
Tocopheryl acetate	Cetearyl alcohol	Glyceryl isostearyl, G. lauroate
Tricaprin	Cetearyl glucoside	Glyceryl laurate, G. linoleate
Tricaprylin	Ceteath-2 -4 -6 -10 -12 -13	Glyceryl mono-di-tri-caprylate
Tricaprylyl citrate	Ceteth-16 -20 -25 -30 -33	Glyceryl myristate, G. oleate
Tricholoma matsutake extract	Cetyltrimonium bromide	Glyceryl palmitate, G. ricinoleate
Tridecyl behenate, T. coccinate	Cetyl dimethicone copolyol	Glyceryl ricinoleate SE
Tridecyl erucate, T. nempentanoate	Cetyl phosphate	Glyceryl stearate, G. stearate citrate
Tridecyl octanoate, T. stearate	Cholesterol	Glyceryl stearate lactate
Tridecyl stearoyl stearate	Cloleth-10 -15 -24	Glyceryl stearate SE
Tridecyl trimellitate	Cocoamidopropyl DEA, C.MEA	Glyceryl triacetate
Tridecyltriethyl citrate	Cocoamidopropyl dimethylamine	Glycol distearate, G. oleate
Trisostearin	Cocoamidopropyl PG-dimonium chloride phosphate	Glycol palmitate, G. stearate
Trisostearyl citrate	Cocomate	Glycol stearate SE
Trisostearyl trinoleate	Cocet-7 carboxylic acid	Glycolamide stearate
Trilaurein	Coconut acid	Glycosphingolipids
Trilineolein	Copper protein complex	Hydrogenated coco-glycerides
Trimethylolpropane ricinuprlate/tricaprivate	Cottonseed glyceride	Hydrogenated cottonseed glyceride
Trimethylolpropane ricocotate	C12-13 pareth-3 -4 -9 -23	Hydrogenated lanolin
Trimethylolpropane trilauroate	C16-18 pareth-3 -5.5 -13 -19	Hydrogenated lecithin
Trimyrin	Cyclohexanone	Hydrogenated palm oil
Tricosanone	Dodecylglycerol monodioleate	Hydrogenated soy glyceride
Tridecyl/dodecyl citrate	DEA-cetyl pareth-2-phosphate	Hydrogenated tallow-glycerides
Tridecylstearate	DEA-cetyl phosphate	Hydrogenated tallow-glycerides citrate
Triplamitist	DEA-cyclomethoxypropyleate	Hydroxycetyl phosphate
Tripropylene glycol citrate	DEA-ceteath-3 phosphate	Hydroxylated lanolin
Tristearin	DEA-ceteath-5 phosphate	Hydroxylated lecithin
Tridecanoin	DEA-cetah-10 phosphate	Hydroxyoctacosanyl hydroxystearate
Vegetable oil	DEA-cetah-20 phosphate	Hydroxypropyl-bis-
Walnut (<i>Juglans regia</i>) oil	Diceteth-10 phosphoric acid	isostearylamidopropylidimonium chloride
Wheat (<i>Triticum vulgare</i>) germ oil	Diethanolamine	isosteareth-8 stearate
Emulsifiers	Dodecylbenzene sulfonate	Isobeech-10 stearate
Acetyl hydrogenated lauric glyceride	Diethylhexyl sodium malate	Isobeech-20
Aesthetol hydrogenated vegetable glyceride	Dihydroxyhexadec-15 -20 -30	Isobeech-6
Aesthetol monoglycerides	Dihydrogenated tallish phthalic acid amide	Isostearamidopropyl dimethylamine glucoisate
Acrylates/C10-C10 alkyl acrylate crosspolymer	Dilauryl acetyl dimonium chloride	Isostearamidopropyl dimethylamine glycolate
Acrylates/vinyl isodecanoate crosspolymer	Dilmonoleinopropyl dimethylamine dimethicone copolyol phosphate	Isostearamidopropyl laurylacetodimonium chloride
Acrylic acid/acyrlonitrile copolymer	Dilinoleic acid	Isosteareth-2 -3 -10 -12 -20 -22 -50
2-Aminobutanol	Dimethicone copolyol almonadate	Isosteareth-2-octanoate
Ammonium acrylates/acrylonitrile copolymer	Dimethicone copolyol isosteareate	Isosteareth-10 stearate
Arachidyl alcohol	Dimethicone copolyol laurate	Isosteartic acid
Beeswax	Dimethicone copolyol methyl ether	Isostearyl diglyceril succinate
Behenamidopropyl dihydroxypropyl dimonium chloride	Dimethicone copolyol olate	Isostearylamidopropyl dihydroxypropyl dimonium chloride
Behenyl -10 -20 -30	Dimethylglycerol phthalate	Karaya (<i>Storckia urens</i>) gum
Behenic acid	Dipalmitoyl tetrahydroxyethonium methosulfate	Laneth-3 -10 -15 -16 -20 -40
Behenyl betaine	Dipropylene glycol	Laneth-10 acetate
Borageamidopropyl phosphatidyl PG-dimonium chloride	Disodium hydrogenated comedone glyceride sulfosuccinate	Lanolin
Butylcelotanol	Disodium ricinoleamido MEA-sulfosuccinate	Lanolin alcohol
C12-20 acid PEG-8 ester	Disodium stearyl sulfosuccinate	Lanolin, ultra anhydrous
C18-36 acid	Disodium sulfosuccinamide	Lanolin wax
Calcium dodecylbenzene sulfonate	Distearyl phthalic acid amide	Lanamide DEA, L. MEA
Calcium protein complex		

3 BETTER IDEAS.



1 BETTER SOURCE.



BF Goodrich

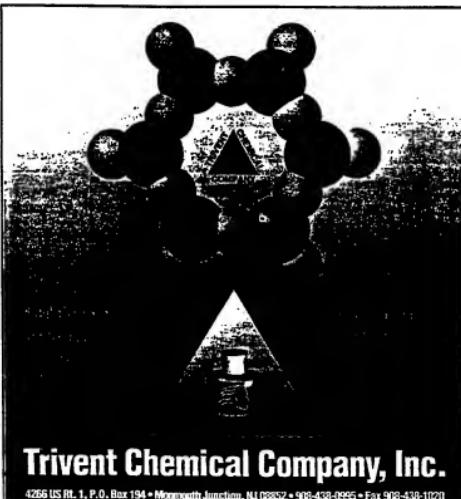
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Functions

Lauramidopropyl dimethylamine	PEG-5 lauramide, P. stearate	PEG-20 lauric, P. laurate
Lauruth-1 PG-dimonomium chloride	PEG-5 stearamine, P. soyamine	PEG-20 oleate
Lauruth-1 - 2 - 3 - 4 - S	PEG-5 stearamine, P. stearate	PEG-20 methyl glucose sesquistearate
Lauruth-2-octanoate	PEG-5 tallow amine	PEG-20 sorbitan beeswax
Lauruth-3 phosphate	PEG-6 caprylic/capric glycerides	PEG-20 sorbitan isostearate
Lauruth-4 carboxylic acid	PEG-6 cocamide	PEG-20 sorbitan tristearate
Lauruth-5 carboxylic acid	PEG-6 dilaurate, P. dioleate	PEG-20 stearate, P. tallow amine
Lauruth-6 - 7 - 9 - 11 - 12	PEG-6 diserrate, P. isostearate	PEG-23 oleate, P. stearate
Lauruth-11 carboxylic acid	PEG-6 lauramide, P. laurate	PEG-24 hydrogenated lanolin
Lauruth-16 - 20 - 23 - 25 - 30	PEG-6 lauric acid, P. palmitate	PEG-25 castor oil
Lauryl PCA	PEG-6 sorbitan behexaole	PEG-25 glycerol
Laurymethicone copolyol	PEG-6 sorbitan bentate	PEG-25 propylene glycol stearate
Lecithin	PEG-6 sorbitan stearate	PEG-29 castor oil
Linaloesanopropyl PG-dimonomium chloride	PEG-6 stearate	PEG-30 castor oil
phosphate	PEG-6-32	PEG-30 dipolyhydroxystearate
Lithium stearate	PEG-6-32 stearate	PEG-30 glyceryl cocos
Magnesium sulfate hepta-hydrate	PEG-7 glyceryl cocate	PEG-30 glyceryl isostearate
Malicized soybean oil	PEG-7 hydrogenated castor oil	PEG-30 glyceryl laurate
Methoxy PEG-17/dodecyl glycol copolymer	PEG-7 oleate	PEG-30 glyceryl oleate
Methyl glucose-20 distearate	PEG-7-15 tallowamine	PEG-30 glyceryl stearate
Methyl glucose diolaurate, M. g. sesquistearate	PEG-8	PEG-30 hydrogenated castor oil
Methyl glucose sesquistearate	PEG-8-2 beheswax, P. castor oil	PEG-30 lauroic
MEA/stearyl beheswax	PEG-8-2 lauric, P. oleate	PEG-30 sorbitan tetraoleate
Myrist-3 - 4	PEG-8-2 laurate, P. tallate	PEG-32 dilaurate, P. dioleate
Myrist-3 myristate	PEG-8-12-14-ether	PEG-32 distearate, P. laurate
Myristamidopropyl dimethylamine	PEG-8-2 dilaurate, P. dioleate	PEG-32 oleate, P. stearate
Nonoxynol-1 - 2 - 4 - 5 - 6 - 7	PEG-8-2 diserrate	PEG-33 castor oil
Nonoxynol-8 - 9 - 10 - 11 - 12 - 13	PEG-8-2 glyceryl laurate	PEG-35 castor oil, P. stearate
Nonoxynol-14 - 15 - 18 - 20 - 30 - 40 - 50	PEG-8-2 lauric, P. oleate	PEG-40 castor oil
Nonyl nonoxynol-5 - 10	PEG-8-2 oleate	PEG-40 glyceryl isostearate
Oat (Avena sativa) flour	PEG-9 castor oil	PEG-40 glyceryl laurate
Octoxynol-1 - 3 - 5 - 8 - 10	PEG-9 diserrate	PEG-40 glyceryl stearate
Octoxynol-16, 30, 40	PEG-9-12 dilaurate, P. diserrate	PEG-40 glyceryl triisostearate
2-Octyl decyl alcohol	PEG-9-12 oleate, P. oleate	PEG-40 hydrogenated castor oil
Oleyldodecanoate	PEG-9 stearate	PEG-40 hydrogenated castor oil PCA isostearate
Oleyldodecanoate	PEG-10 castor oil, P. cocamine	PEG-40 sorbitan diisostearate
Oleyldodecanoate - 25	PEG-10 coconut oil esters	PEG-40 sorbitan lauroate
Oleamide DEA	PEG-10 C12-18 alcohols	PEG-40 sorbitan tetraoleate
Oleamidopropyl dimethylamine	PEG-10 dioleate	PEG-40 stearate
Oleamine oxide	PEG-10 glyceryl isostearate	PEG-40/dodecyl glycol copolymer
Oleic acid	PEG-10 hydrogenated castor oil	PEG-42 beheswax glycerides
Oleth-2 - 3 - 4 - 5 - 6 - 7 - 8 - 9	PEG-10 hydrogenated castor oil triisostearate	PEG-42 lauric acid
Oleth-10 - 12 - 16 - 20 - 23	PEG-10 lauric acid	PEG-44 palm kernel glycerides
Oleth-25 - 30 - 40 - 50	PEG-10 polyglyceryl-2 laurate	PEG-50 laolin, P. stearamine
Olein 13	PEG-10-12 beheswax, P. laurate	PEG-60 almond glycerides
Olein-13-phosphate	PEG-10-12 oleate	PEG-60 castor oil
Olein-13-phosphate	PEG-10-10 stearoyl, P. steararome	PEG-60 corn glyceride
Olein-5-phosphate	PEG-10 stearate	PEG-60 glyceryl triisostearate
Olein-5-phosphate	PEG-11 beheswax, glycerides	PEG-60 hydrogenated castor oil
Olein-10-phosphate	PEG-11 castor oil	PEG-60 hydrogenated castor oil isostearate
Olein-20-phosphate	PEG-12 dilaurate, P. dioleate	PEG-60 hydrogenated castor oil triisostearate
Palm acid	PEG-12 distearate	PEG-60 shea butter glycerides
Palmitamidopropyl dimethylamine	PEG-12 glyceryl dioleate	PEG-70 beheswax
Palmitic acid	PEG-12 lauric, P. oleate	PEG-75 castor oil, P. dilaurate
PEG-2 cocamine, P. distearate	PEG-12 stearate, P. tallate	PEG-75 dioleate, P. diserrate
PEG-2 hydrogenated tallow amine	PEG-12-12 stearate, P. oleate	PEG-75 lauric, P. laurate
PEG-2 laurate, P. laurate SE	PEG-14 avocado glycerides	PEG-75 oleate
PEG-2 oleamine, P. oleate	PEG-15 castor oil	PEG-75 shea butter glycerides
PEG-2 oleamine, P. steararome	PEG-15 coconite	PEG-75 stearate
PEG-2 stearate, P. stearate SE	PEG-15 glyceryl isostearate	PEG-75 stearate
PEG-3 cocamide	PEG-15 glyceryl laurate	PEG-75 stearate
PEG-3 C12-C18 alcohols	PEG-15 glyceryl ricinoleate	PEG-100 castor oil
PEG-3 glyceryl isostearate	PEG-15 oleamine, P. oleate	PEG-100 laolin, P. stearane
PEG-3 glyceryl triisostearate	PEG-15 stearine	PEG-120 distearate
PEG-3 glyceryl tristearate	PEG-16 hydrogenated castor oil	PEG-150 dilaurate, P. dioleate
PEG-3 laurate, P. sorbitan oleate	PEG-16-16	PEG-150 distearate, P. laolio
PEG-3 stearate	PEG-16-16 hydrogated castor oil	PEG-150 laurate, P. oleate
PEG-4 dioleate, P. dilisostearate	PEG-16-16 stearin	PEG-150 stearate
PEG-4 glyceryl distearate	PEG-18 stearate	PEG-200 castor oil
PEG-4 laurate, P. oleate	PEG-20 almond glycerides	PEG-200 glyceryl stearate
PEG-4 stearate	PEG-20 castor oil, P. dilaurate	PEG-200 hydrogenated castor oil
PEG-4 stearyl stearate	PEG-20 dioleate, P. diserrate	PEG-200 hydrogenated castor oil
PEG-4 tallate	PEG-20 glyceryl laurate	Cosmetic Bench Reference 1006
PEG-5 castor oil, P. cocamine	PEG-20 glyceryl oleate	
PEG-5 C12-C18 alcohols	PEG-20 glyceryl stearate	
PEG-5 glyceryl isostearate	PEG-20 glyceryl ricinoleate	
PEG-5 glyceryl sesquistearate	PEG-20 glyceryl triisostearate	
PEG-5 glyceryl stearate	PEG-20 glyceryl tristearate	
PEG-5 glyceryl tristearate	PEG-20 hydrogenated castor oil	
PEG-20 hydrogenated lanolin	PEG-20 hydrogenated lanolin	

Functions

PGC-200 laurate, P. oleate	Sodium C12-15 parath-15 sulfonate	Tallowamidopropyl dimethylamine
PGC-400 laurate	Sodium monostearoyl laurylate	Tallowamide-6
Phosphate esters	Sodium lauroth-17 carboxylate	Tetraoxane dicarboxyethyl stearyl
Phosphated amine oxides	Sodium lauroyl laurylate	Sulfonuccinamide
Phospholipids	Sodium lauryl sulfate	TEA-acrylates/acrylonitrogen copolymer
Polyoxamer 101, 106, 123, 124	Sodium nonoxynol-6 phosphate	Tissue extract
Poloxamer 181, 1K2, 184-185, 235, 237	Sodium octyl sulfate	Triceteeth-4 phosphate
Poloxamer 238, 334, 338, 407	Sodium oleate	Trideeth-3, -5, -6, -7, -8
Polyglyceryl-2 oleate	Sodium oleyl sulfate	Trideeth-9, -10, -12, -15
Polyglyceryl-2 polyhydroxy stearate	Sodium phosphate	Tridecyl ethoxylate
Polyglyceryl-2 propylsuccinate	Sodium stearoyl laurylate	Triethanolamine
Polyglyceryl-3 oleate	Sorbitan-20	Triethanol-4 phosphatc
Polyglyceryl-3 PEI-4 diesterate	Sorbitan laurate, S. laurate	Triethyl
Polyglyceryl-3 PEI-4 oleate	Sorbitan oleate, S. palmitate	Trisodium HEDTA
Polyglyceryl-3 diisostearate, P. dioleate	Sorbitis sesquistearate	Tristearate
Polyglyceryl-3 disucrate	Sorbitis sesquioleate, S. sesquistearate	
Polyglyceryl-3 methylglucoside disucrate	Sorbitis stearate, S. tristearate	
Polyglyceryl-3 oleate, P. polyricinoleate	Sorbitis stearate, S. tristearate	
Polyglyceryl-3 stearate	Soyamidoopropyl dimethylamine	Enzyme
Polyglyceryl-4 oleate, P. stearate	Soyamine	Fermented vegetable
Polyglyceryl-6 diisostearate, P. distearate	Stearamide DEA	Ganoderma lucidum oil
Polyglyceryl-6 oleate, P. myristate	Stearamide DIBA-stearate	Lipase
Polyglyceryl-6 oleate, P. polyricinoleate	Stearamidoethylethylamine	Papain
Polyglyceryl-6 stearate	Stearamidoopropyl dimethylamine lactate	Soy (Glycine soja) protein
Polyglyceryl-10 decanoate	Stearamidoopropyl PG-dimmonium chloride	Superoxide dismutase
Polyglyceryl-10 diisostearate	phosphate	
Polyglyceryl-10 diolate, P. dipalmitate	Stearamic	Essential oil
Polyglyceryl-10 diisostearate, P. isosteare	Stearamine oxide	Ascaria chinensis extract
Polyglyceryl-10 laurate, P. limpeole	Sucrose-2, -4, -6, -7, -10, -11, -13	Artemisia annua extract
Polyglyceryl-10 mixed fatty acids	Sucrose-2 phosphate	Brevisia sp.-depressa extract
Polyglyceryl-10 myristate	Sucrose-15, -20, -21, -30, -100	Cardenion (Elettaria cardamomum) oil
Polyglyceryl-10 oleate	Steric acid	Clove (Eugenia caryophyllus) oil
Polyglyceryl-10 stearate	Sucrose cocacate, S. discarate	Betula alba extract
Polyglyceryl-10 stearate	Sucrose stearate	Eucalyptus globulus oil
Polyglyceryl-10 tereftolate	Synthetic beeswax	Bugphorium fortunae extract
Polyglyceryl-10 triacetate	Tallow glyceride, acetylated hydrogenated	Euphorbia pectoralis extract
Polyoxyethylene polyoxypropylene glycol	Tallowamide DEA	Hierochloe odorata extract
Polyquaternium-5, -11		Kadsura heterophylla extract
Polysoybean 20, 21, 31, 60, 61		
Polysoybean 65, 81, 81, 85		
Potassium alginate, P. cellul phosphatc		
Potassium laurate, P. myristate		
Potassium tallowate		
PPG-1-PPE-9-9-9 glycol ether		
PPG-2-cetearate-9		
PPG-3 isostearate-9		
PPG-3 PEG-6 oleyl ether		
PPG-5-buteate-7		
PPG-5-cetate-20		
PPG-5-cetate-10 phenoxyate		
PPG-8 oleate		
PPG-10 ester1 ether phosphate		
PPG-12-PEG-50 laurin		
PPG-12-PEG-50 laurin		
PPG-24-butene-27		
PPG-25 laurate-25		
PPG-26 butene-26		
PPG-26 oleate		
PPG-36 oleate		
Propylene glycol alginate, P.g. dioleate		
Propylene glycol hydroxystearate		
Propylene glycol laurate, P.g. monooleate		
Propylene glycol ricinoleate SE		
Propylene glycol stearate		
Propylene glycol stearate, SE		
Osteoerium-33		
Rapeseedamidopropyl chrytidimonium ethosulfate		
Rice (Oryza sativa) bean wax		
Ricinoleamicid DEA		
Ricinoleic acid		
Saponins		
Selenium protein complex		
Silicone quaternium-5, -6		
Sodium alvalbenesin I nodecanoate crosspolymer		
Sodium caproate laurate		
Sodium carboxyl laurate		
Sodium cetyl sulfate		
Sodium cetyl sulfate		



Functions

Lippusum lucidum extract	PVM/MA decadiene crosspolymer/	Lauroamidoacryloyl betaine
Lysimachia foetidum-grecum extract	PVP/Dimethylacryloyl/poly(ether amide)/	Lauryl betaine
Malaleuca bracteata extract	polyglycid ester	Myristyl lauroyl phosphate
Malaleuca hypericifolia extract	PVP/dimethylacryloylmethacrylate copolymer	Myristamine oxide
Malaleuca syringifolia extract	PVP/terephthaloylmethacrylate copolymer	Ocydodecyl benzoate
Malaleuca uncinata extract	PVP/terephthaloylmethacrylate/	Oleamide DEA, O. MIPA
Malaleuca wilmottii extract	polyacrylic acid/propyl ester	Oleyl betaine
Nasturtium officinale extract	PVP/acetone copolymer	Palm kernelamide DEA
Neem (Azadirachta indica) extract	PVP/hexadecene copolymer	PEG-3 lauramine oxide
Paulownia imperialis extract	PVP/hydrolyzed wheat protein copolymer	PGO-15 lauryl ether benzene
Rosemary (Rosmarinus officinalis) oil	Rice peptide	PEG-7000
Selagin spp. extract	Shea butter (Butyrospermum parkii)	Sodium cocamophenoate
Trichomonas (aparica) extract	Shellac	Sodium cocoyl isobutanoate
Withania somnifera extract	Sodium C12-15 pareth-7 sulfonate	Sodium lauryl sulfate
Yuzu oil	Sodium hydroxymethyl	Sodium lauryl sulfate
Ziziphus jujuba extract	Soluble collagen	Sodium lauryl/wheat amino acids
Exfoliant	Soluble keratin	Sodium octoxynol-2 ethane sulfonate
Apricot (Prunus armeniaca) kernel powder	Soluble wheat protein	Soyamidoacryloyl betaine
Glycolic acid	TEA-acrylates/cyclonitrogenous copolymer	Tallowamide MEA
Jojoba (Buxus chinensis) seed powder	Tosylamide/pepoxy resin	
Lactic acid	Tricosany PVP	
Papain	Triethanolamine hydrolyzed collagen ethoxulfate	
PEG 11-Avocado Glycerides	Wheat pepide	
Willow (Salix alba) bark extract		
Fiber		
Corn (Zea mays) cob powder		
Nylon-66		
Oat (Avena sativa) bran, meal		
Rayon		
Film former		
Acetylated lanolin		
Acrylates/hydroxyesters acrylates copolymer		
Acrylates/oxykarylamide copolymer		
Acrylates copolymer		
Alkylated polyvinylpyrrolidone		
Ammonium acrylates/acrylonitrile copolymer		
Betaglucan		
Bladderwrack (Fucus vesiculosus) extract		
Calotropis methylichloroform		
N,O-Carboxymethylchitosan		
Chitosan lactate		
Collagen		
Collagen phthalate		
Colloidal oatmeal		
Desamido collagen		
Dioscoreasoyri trimethylolpropane siloxy silicate		
DMHFF		
Ethyl ester of hydrolyzed silk		
Ethylenicelose		
Galactosaminoglycan		
Glycidododecyl glycol/adipate crosspolymer		
High beta-glucan barley flour		
Hydrolyzed collagen		
Hydrolyzed keratin		
Hydrolyzed oat protein		
Hydrolyzed pea protein		
Hydrolyzed priculin		
Hydrolyzed RNA		
Hydrolyzed RNA		
Hydrolyzed silk		
Hydrolyzed soy protein		
Hydrolyzed taurine		
Hydrolyzed wheat protein/dimethylcone copolyol		
phosphate copolymer		
Hydrolyzed wheat protein/PVP copolymer		
Hydroxypropylcellulose		
Hydroxypropyltrimonium gelatin		
Jojoba (Buxus chinensis) oil		
Lactoglobulin		
Myristoyl hydrolyzed collagen		
Nitrocellulose		
Oat (Avena sativa) extract, protein		
Polyethylene, ionomer		
Polyquaternium-6, -7, -11, -22, -39		
Polyvinyl acetate, P. alkohol		
Polyvinylchloride		

Functions

Diosodium oleamido MIPA-sulfosuccinate	Ammonium diesterate, <i>A. viscosa</i>
Diosodium PEG-4 cocamido MIPA-sulfosuccinate	Ammonium acrylate/acryloylureidoglycine copolymer
Isobutyl lauroyl sarcosinate	Behenic acid
Lauryl glucoside	Calcium alginate
Methyl glycereth-20	Carbomer
MEA-laureth sulfate	Carboxymethylchitosan
Mixed isopropanolamines myristate	N,O-Carboxymethylchitosan
MIPA-lauryl sulfate	Carageenan (<i>Chondrus crispus</i>)
PEG-80 sorbitan laurate	Ceresin
PEG lauryl sulfate	Cetyl ester
Potassium cocote, <i>P. lauryl sulfate</i>	Cetyl candelillate
Quillaja saponaria extract	Dehydroxylated sorbitol
Sodium caprylyl ether	Ethyleneglycol acyl copolymer
Sodium caprylylacetate	Ethyleneglycol VA copolymer
Sodium capryloamphohydroxypropylsulfonate	Gelatin protein
Sodium cocoamphocetate	Hexadecyl behenyl beeswax
Sodium cocoamphopropionate	Hydrogenated jojoba oil
Sodium C12-15 pareth-2 sulfate	Hydrogenated jojoba wax
Sodium C12-15 pareth-3 sulfone	Hydroxyacetic acid
Sodium C12-15 pareth-15 sulfonate	Jojoba wax
Sodium cocamphoammonium sulfonate	Lanolin-5, -15
Sodium deceth sulfate	Montmorillonite
Sodium lauryth-2 sulfate	Myristyl octenotate
Sodium lauryth-3 sulfate	Octacosanyl stearate
Sodium lauryth-7 sulfate	Oleic-3 phosphate
Sodium leucinodipropionate	Olein-10 phosphate
Sodium levulene laurylsulfosuccinate	Poloxamer 105, 123, 124, 185, 235
Sodium lauryl sulfate, <i>S. lauryl sulfate</i>	Polymer 237, 238, 338, 407
Sodium lauryl sulfosuccinate	Polyethylene, oxidized
Sodium lauryl sulfosuccinate eth sulfate	Polyisobutene-31
Sodium methyl sulfate, <i>S. myristyl sulfate</i>	Potassium elignate, <i>P. chloride</i>
Sodium tricete sulfate	Sodium nonoxynol-6 phosphate
Sodium trioleyl sulfate	Sodium tallowate
TEA-dodecylbenzenesulfonate	Synthetic beeswax
TEA-laureth sulfate	TEA-acrylates/acrylonitrile copolymer
TEA-lauryl collagen amino acids	Tribehenin
TEA-lauryl keratin amino acids	
TEA-lauryl sulfate	
TEA-palm kernel saponinsate	
Wheat germadiopropyl betaine	
Yucca vera extract	
Fragrance	
Chamomile pants obtusa oil	Glossary
Orange (<i>Citrus aurantium dulcis</i>) oil	C18-36 acid glycol ester
Peppermint (<i>Mentha piperita</i>) oil	Dipeptide diaminopropionic acid
Phenethyl alcohol	Methyl glycereth-10
Fragrance solvent	Ocydodecyl isosteareate
Benzyl benzoate	Phenyl methicone, <i>P. trimethicone</i>
Diethyl phthalate	Polyglyceryl-2 dioleate
Tricetin	Polyisobutene
Triethyl citrate	Polyisobutene/isohexaphenylcontacane
Fungicide	Polyisobutene/isooctadecane
Astrocarum murumuru extract	Polyisobutene/isooctadecane
Asadrachta indica extract	Polymerized lauroylsulfopropyltrimonium chloride
Cephaelis	PPG-10 methyl glucose ether
Dimethylallyl isofulfone	PPG-36 oleate
Ficus racemosa extract	Tea (<i>Camellia sinensis</i>) oil
Hebetidine	Tribehenin
Ligustrum jeholense extract	
Mauritia flexuosa extract	
Metaleucus symphocarp extract	
Melia austriaca extract	
Melia azadirachta extract	
Mushroom (<i>Cordyceps sabulifera</i>) extract	Hair care
Mushroom (<i>Coriolus versicolor</i>) extract	Gentiana scabra extract
Scutellaria baicalensis	Maidenhair fern extract
Tee tree (<i>Melaleuca alternifolia</i>) oil	Nicotinamide
Thiabendazole	Nicotinic acid
Udeoylamide MEA	Paonia lactiflora extract
Zinc undecylate	Watercress (<i>Nasturtium officinale</i>) extract
Ziziphus jujuba extract	
Gellant	
Acrylic acid/acrylonitrile copolymer	Hair conditioner
Agar	Ammonium lauroyl dimethicone
Algin	AMPG-dodecylsulfonate hydrolyzed collagen
	Aqua ichthami
	Bahama (<i>Orbignya oleifera</i>) oil
	Bahamamidopropyltrimonium chloride
	Behenamidopropyl dimethicone
	Behenamidopropyl hydroxyethyl dimonium chloride
	Bekentrimonium chloride
	Biotin
	Bladderwrack extract
	Bladderwrack hydroxyethyl bisetyl malonamide
	Bongamidopropyl phosphatidyl PG-dimonium chloride
	Brazil nut (<i>Bertholletia excelsa</i>) oil

Functions

Oleyl dimethylamido propyl ethonium ethosulfate	VA/butyl maleate/isobornyl acrylate copolymer	Palmitoyl ethyl ether
Palmitamide decanediol	VA/crotonates/vinyl neodecanoate copolymer	PCA
Paethenyl ethyl ether	VA/crotonates/vinyl propionate copolymer	PEI-4
Paukownia imperialis extract	VA/crotonates copolymer	Polymanno sugar condensate
Peach (<i>Prunus persica</i>) leaf extract	Vinyl caprolactam/PV/T/	Permease lactate
PEG-2 cocomonolin chloride	dimehydiaminocetyl methacrylate copolymer	Propylene glycol
PEG-120 jojoba ester alcohol		Propylizotinommon hydrolyzed collagen
PG-hydroxycellulose hyaluridomimon chloride		Propylizotimommon hydrolyzed soy protein
PG-hydroxycellulose hyaluridomimon chloride		Propylizotimommon hydrolyzed wheat protein
PG-hydroxyethylcellulose cocominomon chloride		Quaternium-22
PG-hydroxyethylcellulose lauryldimonium chloride		Rice (<i>Oryza sativa</i>) germ oil
PG-hydroxyethylcellulose stearyldimonium chloride		Sesame seed (Niger) oil
Phenyl trimethicone	Hair sheen	Silk powder
Phospholipids	Maidenhair fern extract	Sodium behenyl laurylate
Phytantriol	Tetrahexypropyl methicone	Sodium caproyl laurylate
Polyoxyethylene polyoxypropylene glycol	Hair waving	Sodium cocoyl laurylate
Polypropylene glycol	Anemonium thioglycolate, A. thiolactate	Sodium hyaluronate
Polyquaternium-4, -7, -10	Argania spinosa oil	Sodium isostearyl laurylate
Polyquaternium-22, -28, -39	L-cysteine HCL	Sodium lactate, S. lauroyl laurylate, S. PCA
PPG-5-cetaphenyl 10-phosphate	Cysteine	Sodium polyglutamate
Propylizotimommon hydrolyzed collagen	Diammonium dihydroxyacetate	Sodium stearoyl laurylate
Propylizotimommon hydrolyzed soy protein	Ethanolamine sulfite, E. thioglycolate	Sorbitan laurate
Propylizotimommon hydrolyzed wheat protein	Ethanolamine thiocolacate	Sorbitan sesquistearate
Quaternium-18, -81, -82	Glyceryl thioglycolate	Sorbitol
Quaternium-79 hydrolyzed keratin	Hydroxymethyl dioxazabicyclooctane	Sphingolipids
Quaternium-79 hydrolyzed silk	Jojoba esters	TEA-PCA
Sambucus nigra extract, oil	Monochloroaniline thiobolacate	Urea
Sesame seed oil, lauryl chloride	Shea butter, ethoxylated	Hydroprobe
Silicone quaternium-1-8	Sodium thioglycolate	Anemoneum cumeoosulfonate
Sodium cocamphophenoate	Thioglycerol	Anemoneum xylenesulfonate
Sodium cocoyl hydrolyzed collagen	Thiobutyric acid	Cetamine oxide
Sodium polyacrylate sulfonate	Thiobutyryl acid	Cocamidopropylamine oxide
N-Soya (3-amisopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	6-(N-Acetylamino)-4-hydroxytritromonium chloride	Laureamine oxide
Stearyltrimonium chloride	Adenosine phosphate	Potassium toluenesulfonate
Stearalkonium chloride	Adenosine triphosphate	PFQ-2-isooctadecyl-4, -9, -12
Stearamidopropyl dimethylamine	Aesculus	Sodium camellia oil
Steardimonium hydroxypropyl hydrolyzed wheat protein	Aesculogen	Sodium lauroyl 13-carboxylate
Stearamidommon chloride	Calcium pantothenate	Sodium lauene sulfonate
Stearamidommon hydroxyethyl hydrolyzed collagen	Calcium stearoyl laurylate	Sodium xylyne sulfonate
N-Stearyl-(4-aminodipropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Carboxymethyl chitin	Tridecyl 19-carboxylic acid
Stearyltrimonium chloride	Chitosan PCA	Intermediate
Stearamidommon hydroxyethyl hydrolyzed collagen	Cholesterol hydroxysearate	Caprylic acid
N-Stearyl-(4-aminodipropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Collagen amino-polydioxane hydrolyzate	Decetyl-3
Stenocalyx mescalii extract	Collagen	Diethyl succinate
Sulfur	Copper PCA methylsilanol	Dimethylaminoethylpropylamine
Tallowbenzyldimethylammonium chloride, hydrogenated	Dimethicrylic copoly laurate	DM hydroxide
Tallowbenzyldimethylammonium chloride	Dipotassium glycyrhizinate	Dodecylbenzenesulfonic acid
Tea (Camellia sinensis) oil	Ethyli ester of hydrolyzed silk	Ethylene dichloride
TEA-cetaphenyl hydrolyzed soy protein	Fatty quaternary amine chloride complex	4-Fluoro-3-nitro aniline
Thenoxy masticane	Glucose glutamate	Laureamine
Trimethylsilyl vinylmonomeric	Glycercet-4,5-lactate	Methyl benzoate, M. cocaoe
Wheat amino acids	Glycercet-7, -12, -26	Methyl laurate, M. laurate
Hair polymer	Glycerin	Methyl myristate, M. palmitate
Acrylates/stearamide copolymer	Honey extract	Oleic acid
Acrylates/PVP copolymer	Hydrogenated passion fruit oil	Ricinoleic acid
Acrylates/hydroxysters acrylates copolymer	Hydrolyzed casein	Tall oil acid
Acrylates/oxyethylamino copolymer	Hydrolyzed fibroectin	Tallow seed
AMP-acrylates copolymer	Hydrolyzed glycosaminoglycans	
Betaisopropyl MA copolymer	Hydrolyzed opuntia extract	
Carboxylated vinylacetate terpolymer	Hydrolyzed casein by hydrolyzed casein	
Dihydro-CHDM-isophthalates/SO ₃ ⁻ copolymer	Hydrolyzed glycosaminoglycans by hydrolyzed casein	
Eclipta alba extract	Hydrolyzed lauricimon by hydrolyzed silk	
Ethyl ester of PVM/MA copolymer	Hydrolyzed lauricimon by hydrolyzed soy protein	
Hydroxypropyl chitosan	Hydrolyzed lauricimon hydrolyzed wheat protein	
Isopropyl ester of PVM/MA copolymer	Keratin amino acids	
Octylacrylamide/acrylates/buylaminooethyl methacrylate copolymer	Lascamide DGA, MEA	
Polymerized lauryltrimonium chloride	Lascamidopropyl trimonium chloride	
Polyisobutylene glycol oligosucinate	Lactic acid	
PVP	Lacrose	
PVP/dimethylaminoethylmethacrylate copolymer	Malic acid	
PVP/laurylcarbamyl polyglycerol ester	Mannitol	
PVP/VA copolymer	Mannitol	
PVP/VA-vinyl propionate copolymer	Methyl glucose-10,-20	
Sodium polyacrate	Matio gum	
	Oat (<i>Avena sativa</i>) extract, protein	
	Panthene-1	

Functions

Boron nitride	Stearyl dimethicone	<i>Lanolin substitute</i> —PEG-80 jojoba acid/alcohol
Calcium aluminum borosilicate	Trisotearyl citrate	<i>Lipolytic</i> —Gelidium cartilagineum
Calcium stearate	Triolein	<i>Oxidant</i> —Barium peroxide, Hydrogen peroxide.
Caprylic/capric triglyceride	Triodium EDTA	Urea peroxide
Coco-7 hydroxyacid	Triundecanoate	Oxygen carrier—Perfluorodecalin
Coconut (Cocos nucifera) oil	Zinc laurate, Z. stearate	Perfume stabilizer—Phenacene, Sodium stannate
Cyclomethicone		Scalp stimulant—Birch (Betula alba) leaf extract
Disodioctyl adipate		Sesbania extract—Lamaria saccharina extract
Disostearyl fumarate	Miscellaneous	Shine enhancer—Hydrolyzed wheat protein
Dimethicone copolyol	Adhesion promoter—Glycerin/diethylene glycol/adipase crosspolymer	hydroxypropyl polyoxyxane
Glyceryl stearate, G. oleate	Anagelic—Glycol salicylate	<i>Skin barrier lipid</i> —Ceramide 3, N(27)-
Glyceryl stearate sebacate	Anesthetic—	Stearoxypropyl behenacosoyl) phytosphingosine
Gold of Pleasure oil	Anesthetics—Hydrolyzed <i>Uva lactuca</i> extract	<i>Skin clarifier</i> —Oat (<i>Avena sativa</i>) bran extract
Hyaluronic acid	Anti-itching—Sodium shale oil sulfonate	<i>Skin purifier</i> —Birch (<i>Betula alba</i>) leaf extract
Hydrogenated coconut oil	Antacid—Magnesium hydroxide, Magnesium silicate, Simethicone	Substanavivity—Dimethicone copolyol
Hydrogenated cottonseed oil	Antifoam—Dimethiconol silylate, Simethicone	bishydroxyethylamine, Dimethicone
Hydrogenated palm oil	Antiseptics—Lamaria saccharina extract	hydroxypropyl trimonium chloride,
Hydrogenated soybean/cottonseed oil	Antispasmodic—Coal tar	Triethoxylallyl amodimethicone
Hydrogenated soybean oil	Antiperspirants—Garlic (<i>Allium sativum</i>) extract	Sunless tanning agent—Tyrosine, Eclipta alba
Hydrogenated vegetable oil	Antirhinocline—Chinese hibiscus (<i>Hibiscus rosa-sinensis</i>) extract	enzymes in white ammonia
Hydrolyzed flour	Barrier—Glycerin/diethylene glycol/adipate copolymer	Tonic—Kiwi (<i>Actinidia chinensis</i>) fruit extract,
Hydroxypropyl guar	Cell regenerator—Glycoproteins. Hydrolyzed	Matricaria (<i>Chamomilla recutita</i>) extract,
Isostearyl stearate	<i>Uva lactuca</i> extract	Orange (<i>Citrus sinensis</i> dulcis) peel extract
Isopropyl lanolate	Coemulsifier—Cholestearyl/behenyl/octyldodecyl lauroyl glutamate, Isodecanoate	Viscosity stabilizer—Disodioctyl peal extract
Isostearyl diglyceryl succinate	Colloid—Gelatin	Spreading agent—Stearyl heptanoate
Jojoba esters	Cooling agent—Menthyl PCA. Menthone glycerin acetate	Wound healing—Comfrey (<i>Symphytum officinale</i>) leaf extract
Landolin oil	Detoxifier—Clover (<i>Trifolium pratense</i>) extract	Waterproofing agent—PVP/leicosome copolymer.
Laureth-3 phosphate	Dye stabilizer—Uric acid	PVP/hexadecene copolymer. Tricosanyl PVP
Magnesium myristate, M. stearate	Filter—Mica	
Mango (Mangifera indica) oil	Fragrance stabilizer—2,2,4,4'-Tetrahydroxybenzophenone	
Mineral oil (<i>Paraffinum liquidum</i>)	Free radical scavenger—Metilatin	
Mink oil	IR filter—Corallina officinalis	
Monostearyl citrate		
Neatsfoot oil		
Oleostearine		
Partially hydrogenated soybean oil		
PEG-2 stearate		
PEG-3 stearate		
PEG-5M		
PEG-9M		
PEG-12M		
PEG-27 lanolin		
PEG-30 lanolin		
PEG-40 lanolin, P. stearate		
PEG-45M		
PEG-50M		
PEG-60M		
PEG-10M-17/6 copolymer		
PEG-10M-17/6 copolymer		
Phenoxyethyl teraparagonate		
Pentaisooate		
Phenethyl dimethicone		
Phoviti methicone		
Polyacrylamidomethylpropane sulfoic acid		
Polybutenes		
Polydimethicone copolyol		
Polyglycerol ester of mixed vegetable fatty acids		
Polyisobutyleneisopropylate		
Potassium lauroyl P. myristate		
Potassium lauroyl sulfate		
PPG-2 myristyl ether propionate		
PPG-3 myristyl ether		
PPG-9 butyl-12		
PPG-11 stearyl ether		
PPG-12 butyl-16		
PPG-15-PEG-30 lanolin		
PPG-14 butyl ether		
PPG-18 butyl ether		
PPG-20 butyl-30		
PPG-24 butyl-27		
PPG-28 butyl-35		
PPG-36 oleate		
PPG-40 butyl ether		
Quaternium-79 hydrolyzed keratin		
Quaternium-79 hydrolyzed silk		
Rice (<i>Oryza sativa</i>) starch		
Shea butter (<i>Butyrospermum parkii</i>) extract		
Shea stearoper Butter		
Silica		
Stearamide MEA, S. MEA-stearate		
Stearyltrimethylsilane		

BERNEL

CHEMICAL COMPANY

Up to date, innovative technology for the cosmetic industry has been the driving force behind Bernel Chemical Company since its founding in 1982. Combining over 60 years of cosmetic expertise and marketing knowledge, we have introduced more than 20 raw materials for use by the cosmetic chemist.

Our product is innovation. Finding unique materials, such as MARRIX SF and CUPL® PIC, that contribute to the growth of our customers has established Bernel products worldwide.

BERNEL
CHEMICAL COMPANY

174 Grand Ave., Englewood, NJ 07631
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Functions

Isohexadecane	Emblica officinalis extract	Methylisobutanol clastinatc, M. mannuronate
Lanosterol	Ethyl myristate	Milk amino acids
Octyl pelargone, O. stearnc	Eugenia jambolana extract	Mineral oil (Paraffinum liquidum)
Polyisobutene	Evening primrose (<i>Oenothera biennis</i>) extract, oil	Molybdenum aspartate
Polyisobutene/isohexadecapentaconitate	Gall sinensis extract	Mouriri apiranga extract
Polyisobutene/isohexadecapentaconitate	Gazania lucida oil	Natto protein extract
Polyisobutene/isohexadecapentaconitate	Ginseng (Panax ginseng) extract	Neopeltis glycol disulfate
Silica silvatica	Gleditsia sinensis extract	Oat (Avena sativa) protein
Trihydroxyapatite/midohydroxy propyl myristyl ether	Glycereth-12	Octyl hydroxystearate
Trimethylsiloxysilicate	Glyceryl alginate, G. collagenase	Ophiopogon japonicus extract
Moisturizer	Glyceryl polymethacrylate	Orange (Citrus aurantium dulcis) peel wax
Acetamidopropyl trimonium chloride	Glycolic acid	Palmitoate extract
Adenosine, triphosphate	Glycolipids	Pantethine
Asciusci chinensis extract	Glycosaminoglycans	Pantethenyl ethyl ether
Algae (Ascomyllum nodosum) extract	Glycosphingolipids	Paraffin
Algae extract	Gentiana lutea extract	Perilla hydrogenated soybean oil
Alginic acid	Grape (<i>Vitis vinifera</i>) seed oil	Peanut (Arachis hypogaea) oil
Ammonium lactate	Hawthorn (<i>Corylus avellana</i>) nut oil	Pecan (Carya illinoiensis) oil
Aminocapric thiole	Honey extract	PEG-4, 6, 8, +2
Apple (<i>Pyrus malus</i>) extract	Hyaluronic acid	PEG-70 mango glycerides
Apricot (<i>Prunus armeniaca</i>) kernel oil	Hybrid safflower (<i>Carthamus tinctorius</i>) oil	PEG-75 shea butter glycerides
Arginine PCA	Hydrogenated castor oil	PEO-75 shea butter glycerides
Acetoxycollagen	Hydrogenated coconut oil	PEO-100 stearene
Artemisia apicula extract	Hydrogenated cottonseed oil	Pentaserrythritol isostearate/caprate/caprylate/adipate
Astrocarvum murumuru extract	Hydrogenated lecithin	Pentaserrythritol stearate/easrate/caprylate/adipate
Avocado (<i>Persica graissima</i>) extract, oil	Hydrogenated linoleate	Perfume/glycol
Avocado (<i>Persica graissima</i>) unaponifiables	Hydrogenated linoleic bean oil	Perfume/methylmethacryloyl ether
Babassu (<i>Oiticigya cearensis</i>) oil	Hydrogenated soybean oil	Peroxydum
Bacuri gassis extract	Hydrogenated vegetable oil	Petroleum wax
Benincasa hispida extract	Hydrolyzed collagen	Pflauff spp. extract
Betaglucan	Hydrolyzed fibronectin	Pistachio (<i>Pistacia vera</i>) nut oil
Betaine	Hydrolyzed glycosaminoglycans	Placental protein
Borage (<i>Borago officinalis</i>) seed oil	Hydrolyzed keratin	Plankton extract
Brazil nut (<i>Bertholletia excelsa</i>) extract, oil	Hydrolyzed milk protein	Polysaccharide sugar condensate
C10-30 cholesterol/lanosterol esters	Hydrolyzed oil	Polybutene
Calcium panthenate	Hydrolyzed oil proteins	Polymersaturated fatty acids
Calcium protein complex	Hydrolyzed placental protein	Portulaca DNA, F. lactucae, P. PCA
Caprylic/capric triglyceride	Hydrolyzed rice protein	PPG-8/SMID copolymer
Caprylic/capric triglyceride	Hydrolyzed transgenic collagen	PPG-20 methyl glucose ether disulfate
Caprylic/capric triglycerides	Hydrolyzed serum protein	Propylene glycol dicaprylate/dicaprise
Cashew (<i>Anacardium occidentale</i>) nut oil	Hydrolyzed silk	Propylene glycol dicocoate
Calostoma punctulata extract	Hydrolyzed sweet almond protein	Pumpkin (<i>Cucurbita pepo</i>) seed oil
Ceramide 33 (liquid soy extract)	Hydrolyzed wheat protein	Quinoa (<i>Chenopodium quinoa</i>) extract
Chia (<i>Salvia hispanica</i>) oil	Hydroxyethyl chitosan	Rapeseed (<i>Brassica campestris</i>) oil
Chinese hibiscus (<i>Hibiscus rosa-sinensis</i>) extract	Inositol	Rehmannia glutinosa extract
Chitin	Isodecyld salicylate	Rice (<i>Oryza sativa</i>) bran oil
Chitosan, C. PCA	Isomeric hydrolyzed animal protein	Rose Water
Cholesteric esters	Isophytol esters	Royal jelly extract
Cholesterol	Kojic acid	Sandalwood isomerate
Cholesterol/behenyl isocetyl dodecyl lauroyl glutamate	Kojote extract	Saccharomyces lysate extract
Cocodimolium hydroxypropyl hydroxylated collagen	Keratin amino acids	Saccharomyces protein ferment
Cocodimolium hydroxypropyl hydroxylated collagen	Kiwi (<i>Actinidia chinensis</i>) fruit extract	Safflower (<i>Carthamus tinctorius</i>) oil
Cocodimolium hydroxypropyl hydroxylated silk	Kola (<i>Cola acuminata</i>) extract	Selenite aspartate, S. protein complex
Cocodimolium hydroxypropyl hydroxylated wheat protein	Kukui (<i>Aleurites moluccana</i>) nut oil	Sericin
Cocodimolium hydroxypropyl silk amino acids	Lactamide DGA, L.MEA	Serum albumin
Collagen	Lactic acid	Sesame (<i>Sesamum indicum</i>) oil
Collagen amino acids, C. phthalate	Lactobacillus/whey ferment	Shea butter (Butyrospermum parkii)
Copper aspartate, C. protein complex	Lactococcus ferment	Shea butter (Butyrospermum parkii) extract
Corn (Zea mays) oil	Lactoyl methylsialol elastinat	Shea stemma butter
Cottonseed (<i>Gossypium</i>) oil	Lanolin alcohol	Silk amino acids
Crataegus cuneata extract	Lauryl PCA	Sodium carboxymethyl beta-glucan
Cucumber (<i>Cucumis sativus</i>) extract	Lecithin	Sodium chondroitin sulfate
Desamido collagen	Lequerella fendleri oil	Sodium DNA, S. hyaluronate
Disodium 1,3 malate	Liposomes	Sodium lactate, S. PCA
Disodium 1,3 dioctanoate	Lysine PCA	Soluble collagen
Disosorbityl sebacate	Macadamia ternifolia nut oil	Soluble transgenic elastin
Disosorbityl sebacate	Magnesium aspartate	Soybean (<i>Glycine soja</i>) oil
Dimethyl 1-hydroxym	Maltitol	Spherical cellulose acetate
Dimethylsilanol hyaluronate	Manganese aspartate	Spondin amra extract
Diocetyldecyl dimer dilinoleate	Mango (<i>Mangifera indica</i>) oil	Squalene
Diocetyldecyl dioctadecanoate	Mannose	Soy extract
Dipentaerythritol fatty acid ester	Marine polyaminosaccharide	Sundew (<i>Helianthus annuus</i>) seed oil
Dog rose (Rosa canina) hips extract	Mauritia armata extract	Superoxide dismutase
Dog rose (Rosa canina) seed extract	Maximilliana regia extract	Tissue extract
Echeveria glauca extract	Meadowfoam (<i>Limañthes alba</i>) seed oil	Tocopherol acetate, T. linoleate
Elastin amino acids	Melealeuca hypericifolia extract	Tomato (<i>Solanum lycopersicum</i>) extract

Functions

Tormentol (<i>Potentilla erecta</i>) extract	Stearyl stearate	Ammonium acrylates/acrylonitrile copolymer
Tridiscosin	Styrene homopolymer	AMP-acrylates copolymer
Vegetable oil	Styrene/acrylates copolymer	AMP-isostearyl hydrolyzed collagen
Walnut (<i>Juglans regia</i>) oil	Styrene/PVP copolymer	Butylene of PVM-MA copolymer
Watercress (<i>Nasturtium officinale</i>) extract	Triisostearin PEG-6 esters	Calcium caseinate
Wheat (<i>Triticum vulgare</i>) germ extract, germ oil		Carboxylated vinylacetate terpolymer
Yarrow (<i>Achillea millefolium</i>) extract	Plasticizer	Ceteareth-29, -34
Wheat amino acids	Acetyl isostearyl hydrolyzed wheat prolein	Coco-glucoside
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	AMP-isostearyl hydrolyzed collagen	Cocodimonium hydroxypropylxoyethyl cellulose
Yogurt filtrate	Cyclohexane dimethanol dibenzoate	C12-13 pareth-4, -9, -23
Zinc aspartate	Dibutyl phthalate	DEA-cetylethyl phosphate
Ziziphus jujuba extract	Dimethyl phthalate	DEA-cetyl-2-phosphate
Naturalizer	Dipropylene glycol dibenzoate	DEA-cetyl-2-phosphate
2-Aminobutanol	Ethyl ester of hydrolyzed keratin	Diglycidyl(CHDM)/isophthalate/SIP copolymer
Aminoethyl propanediol	Glycerol tribenzoate	Disosamaryl trimethylol propoxyl siloxane silicate
Aminomethyl propanediol	Glycol	Disosamaryl dimer dilinoleate
Aminomethyl propanol	Hydrolyzed serum protein	Dilinoleic acid
Aminomethyl propional	Isocetyl salicylate	Dodecanedioic acid/cetearyl alcohol/glycol
Ammonium carbonate	Isobutyl benzoate	copolymer
Calcium hydroxide	Isobutylate	Eclipta alba extract
Diethanolamine	Isostearyl hydrolyzed collagen	Ethyli ester of PVM/MA copolymer
Ethanolamine	Lauryl hydrolyzed collagen	Ethylene acrylic acid copolymer
Glucamine	Marine collagen	Ethyleneglycol
Isopropanolamine	Monoisostearyl citrate	Glyceryl-2-phosphate
Isopropylamine	Neopenetyl glycol dibenzoate	Hyaluronic acid
2-Methyl-4-hydroxypropiolidine	Octyl benzoate, O. laurate	Hydrolyzed RNA
Morpholine	PEG-60 shea butter glycerides	Hydrolyzed wheat protein polysiloxane polymer
Sodium bromate	Pentaerythritol tetrabenzoate	Hydroxypropyltrimonium hydrolyzed collagen
Starch 100	Polyoxyethylene glycol dibenzoate	Hydroxypropyltrimonium hydrolyzed wheat
Tetrahydroxypropyl ethylenediamine	Polyoxyethylene glycol dibenzoate	protein
Triethanolamine	PPG-12-PEG-50 lanolin	Laneth-40
Tromethamine	PPG-20 castor ether	Lauryldimonium hydroxypropyl hydrolized soy
Oil absorbent	PPG-20 lanolin alcohol ether	protein
Hydrated silica	Propylene glycol dibenzoate	Methacryloyl ethyl besirene/acrylates copolymer
Polymerized methacrylate	Propylene glycol myristyl ethyl acetate	Oleyl amide/acrylates/butylaminooctyl
Silicon dioxide hydrate	Rice (<i>Oryza sativa</i>) bran wax	methacrylate copolymer
Walnut (<i>Juglans regia</i>) shell powder	Serum protein	Olein-2-phosphate
Ointment base	Tosylamide/epoxy resin	Olein-3-phosphate
Borage (<i>Borago officinalis</i>) seed oil	Triacein	PEG-3 lanolate
Caprylic/capric/triglyceride	Trifatty citrate	PEG-4 stearate
Glyceryl cocotate	Trimethyl pentanediol dibenzoate	PEG-5M
Hydrogenated coco-glycerides	Trimethyltetraubenzonate	PEG-6 glyceryl cocoate
Lanolin	Polish	PEG-6 glyceryl laurate
Mink oil	Acrylates copolymer	PEG-8 glyceryl laurate
Oleostearine	Aluminum stearate	PEG-10 MDI copolymer
Tallow	Neatsfoot oil	PEG-10 stearate oil
Opacifier	Tallow	PEG-9M
Barium sulfate	Polymer	PEG-11 behenyl glycerides
C12-16 alcohols	Acrylamide sodium acrylate copolymer	PEG-12 palm kernel glycerides
Cetaryl octanoate	Acrylates-VA crosspolymer	PEG-12 stearate
Cetyl myristate, C. palmitate	Acrylates/vinyl stearate	PEG-14 avocado glycerides
Cocamopropyl lauryl ether	Acrylates/vinyl stearate	PEG-15 glyceryl laurate
Glyceryl distearate	Acrylates/vinyl stearate	PEG-20 corn glycerides
Glyceryl hydrogen stearate	Acrylates/vinyl stearate	PEG-20 evening primrose glycerides
Glyceryl myristate, G. stearate	Acrylates/vinyl stearate	PEG-20 glyceryl oleate
Glyco distearate, G. stearate	Acrylates/vinyl stearate	PEG-23 oleate
Magnesium myristate	Acrylates/vinyl stearate	PEG-23M
Magnesium myristate	Acrylates/vinyl stearate	PEG-23 stearate oil
PEG-2 distearate, P. stearate	Acrylates/vinyl stearate	PEG-40 behenyl glycerides
PEG-2 stearate, SE	Acrylates/vinyl stearate	PEG-45M
PEG-3 distearate	Acrylates/octyl lauroylamide copolymer	PEG-60 evening primrose glycerides
Propylene glycol myristate, P. g. stearate	Acrylates/steareth-20 methacrylate copolymer	PEG-60 hydrogenated castor oil
Stearamide	Adipic acid-epoxypropyl diethyleneetriamine	PEG-75 castor oil
Stearamide DIBA-stearate	copolymer	PEG-90M
Stearamide MEA	Adipic acid/dimethylaminohydroxypropyl	PEG-120 distearate
Stearamide MEA-stearate	diethylene triamine copolymer	
Stearamidopropyl dimethylaminolactate	Ammonium acrylates copolymer	

3 BETTER IDEAS.



1 BETTER SOURCE.



Functions

PEG-150 laeom	Powder	Benzalkonium chloride
PEG-160M	Acrylates copolymer, spherical powder	Benzethonium chloride
PG-hydroxycellulose lauryldimonium chloride	Altpapagine	Benzoic acid
PG-hydroxyethylcellulose cocodimonium chloride	Boron nitride	Benzyl alcohol
PG-hydroxyethylcellulose stearidimonium chloride	Calcium aluminum borosilicate	Benzylparaben
Polyethylene, ionomer	Calcium carbonate	5-Bromo-5-astro-1,3-dioxane
Polyethylene, crosslinked	Cellulose triacetate	2-Bromo-2-mopropane-1,3-diol
Polyethylene, oxidized	Corn (Zea mays) starch powder, starch	Bisphenol
Poly(glycidyl-2 poly(hydroxystearate)	Hydrogenated jojoba wax	Calcium propionate
Polymer hydroxylaminoacryloylmonium chloride	Magnesium carbonate, M. myristate	Citrimonium bromide
Polyquaternium-6, -7, -10, -11, -22, -39	Magnesium stearate	Cetyl pyridinium chloride
Polyisobutene-8	Mica	Chloroxylenol
Potassium alginate	Microcrystalline cellulose	Chlorophenisin
Potassium lauroyl collagen amino acids	Nylon-6	o-Cymene-3-ol
Potassium lauroyl hydrolyzed soy protein	Nylon powder	Diaminohexylic urea
Potassium lauryl wheat amino acids	Oat (Avena sativa) starch	Dodecylbenzoyl alcohol
PPG-8/SMDI copolymer	Polyamide 12	Diclophenate
PPG-12/SMDI copolymer	Polyethylene	Dioctadimethyltolysulfone
PPG-51/SMDI copolymer	Poly(methyl methacrylate)	Dimethyl hydroxymethyl pyrazole
PV/M/MA decadiene crosspolymer	Poly(methylsilsesquioxane)	Dimethyl oxazolidine
PVP/dimethylaminoethylmethacrylate copolymer	PTFE	Disodium EDTA
PVP/VA copolymer	Silica	DMMD hydantoin
Sodium cocoyl hydrolyzed wheat protein	Silk powder	EDTA
Stearidimonium hydroxypropyl hydrolyzed wheat protein	Spherical cellulose acetate	Ethylenic acid
Steareth-2 phosphate	Talc	2-(Furyl)-2-oxazolidine
TEA-acrylates/acrylonitrile copolymer	Tapioca dextrin	Ethylenephenol
Tosylamide/epoxy resin	Zinc laurate	Foeniculopsis officinalis oil
Tosylate/2-hydroxyethyl resin	Powder, absorbent	Formaldehyde
Tridemorph-5, -6, -7, -8	Aluminum starch octenylsuccinate	Gluaral
VA/butyl maleate/va/bornyl acrylate copolymer	Clays (white, yellow, red, green, pink)	Glyceryl laurate
VA/crotonates/vinyl neodecanoate copolymer	Sorbit	HEDTA
Vinyl caprolactam/PVP/	Tapioca	Hexamidine diethionate
dimethylaminomethylmethacrylate copolymer		Hexylamine
Wheat (Triticum vulgare) protein	Preservative	Hydroquinolyl urea
Xanthan gum	Alcohol	Isoberry/paraben
	Ascorbic acid	Isopropyl sorbate
	Ascorbyl palmitate	Isopropyl/paraben

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Functions

Isobutane	Sodium caseinate	Liposomes
Propane	Sodium cocoyl hydrolyzed collagen	Magnesium sulfate hepta-hydrate
Protein	Sodium cocoyl hydrolyzed soy protein	Octylidodecyl behenate, O. myristate
Albumen	Sodium cocoyl hydrolyzed collagen	bis-Octylidodecyl stearoyl dimer dilinoleate
Aesculagenes	Sodium cocoyl hydrolyzed collagen	Octylidodecyl stearoyl stearate
Bletia hyacinthina extract	Sodium stearoyl hydrolyzed collagen	Oleyl hydroxyl stearate
Chrysanthemum moniliforme extract	Sodium undecenoyl hydrolyzed protein	PEG-3 stearate
Cocodimonium hydroxypropyl hydrolyzed	Sodium/TEA-lauroyl hydrolyzed collagen	PEG-4 oleamide
collagen	Sodium/TEA-lauroyl hydrolyzed keratin	PEG-6 capric/caprylic glycerides
Cocodimonium hydroxypropyl hydrolyzed keratin	Soluble collagen	PEG-7 glyceryl cocosate
Cocodimonium hydroxypropyl hydrolyzed soy	Soluble keratin	PEG-16
protein	Soluble wheat protein	Propylene glycol dipelargonate
Cocodimonium hydroxypropyl hydrolyzed wheat	Soy (Glycine soja) protein	
protein	Stearamonium hydroxypropyl hydrolyzed	
Cocoyl hydrolyzed collagen	collagen	
Collagen C. phialae	Stearamonium hydroxyethyl hydrolyzed collagen	Resin
Collagen amino-polysulfone hydrolyzate	TEA-cocoyl hydrolyzed collagen	Acrylates/hydroxyesters acrylates copolymer
Dexxwymatide acid	TEA-cocoyl hydrolyzed soy protein	Ethylene vinyl acetate
Desamido collagen	TEA-cocoyl hydrolyzed wheat amino acids	Glycidyl abietate
Elastin amino acids	TEA-lauroyl keratin amino acids	Methacryloyl ethyl betaine/acrylates copolymer
Embyro extract	Trachea hydrolysate	4-Methyl benzenesulfonicamide
Ethyl ester of hydrolyzed animal protein	Triethonium hydrolyzed collagen exohsulfate	Polypropylene
Fibronectin	Wheat (<i>Triticum vulgare</i>) germ extract, protein	Polyquaternium-16, -44
Gelatin	Wheat amino acids	Sarcose benzoate
Human placental protein	Wheat peptide	
Hydrolyzed collagen	Wheat protein	
Hydrolyzed exenatin		Sequestrant
Hydrolyzed fish protein	Protein, hydrolyzed	Calcium acetate, C. phosphate, C. sulfate
Hydrolyzed hemoglobin	Ethyl ester of hydrolyzed silk	Encapsulation and entrainment systems
Hydrolyzed keratin	Hydrolyzed casein	Pensadoline, propylene
Hydrolyzed lanthanum	Hydrolyzed elastin	Propylene sulfide
Hydrolyzed milk protein	Hydrolyzed mushroom (<i>Tricholoma matsutake</i>):	Potassium phosphate, P. sodium tartrate
Hydrolyzed soy flour	extract	Silicon dioxide hydrate
Hydrolyzed sweet almond protein	Hydrolyzed pea protein	Sodium citrate, S. gluconate
Hydroxypropyltrimonium hydrolyzed collagen	Hydrolyzed rice protein	Sorbitol
Isohexacyl hydrolyzed collagen	Hydrolyzed serum protein	Tartaric acid
Keratin	Hydrolyzed silk	Tripotassium EDTA
Lactoferrin	Hydrolyzed soy protein	Trisodium NTA
Lactoglobulin	Hydrolyzed vegetable protein	
Lauryldimonium hydroxypropyl hydrolyzed collagen	Hydrolyzed wheat protein	Silicons
Marine collagen	Hydroxypropyltrimonium hydrolyzed casein	Ammonium laurylpolydimethicone
Methyl isobutyl esteramine	Hydroxypropyltrimonium hydrolyzed silk	Amodimethicone
Potassium abietate hydrolyzed collagen	Hydroxypropyltrimonium hydrolyzed soy protein	Behenoxy dimethicone
Potassium cocoyl hydrolyzed collagen	Hydroxypropyltrimonium hydrolyzed wheat protein	Cl-18 alkyl methicone
Potassium oleoyl hydrolyzed collagen		Cetyl dimethicone copolyol
Potassium undecenoyl hydrolyzed collagen		Cyclomethicone diisostearoyl trimethylolpropane
Propyltrimonium hydrolyzed collagen		siloxyl silicate
Propyltrimonium hydrolyzed collagen	Reducing agent	Disodioctyl adipate
Propyltrimonium hydrolyzed soy protein	Dimersaryl trimethylolpropane siloxy silicate	Dimethicone
Propyltrimonium hydrolyzed wheat protein	Hydrolyzed zein, iodized	Dimethicone copolyol
Protein hydrolysates	Hydrolyzed zein, sulfured	Dimethicone copolyol almonadate
Quaternium-79 hydrolyzed keratin	Zinc formaldehyde sulfoxylate	Dimethicone copolyol isostearate
Quaternium-79 hydrolyzed silk		Dimethicone copolyol oliveae, D. c. phthalate
Rice peptide		Dimethicone copolyolamine
RNA		Dimethiconol fluorocalcohol diisoleic acid
Serum albumin, S. protein		Dimethiconol hydroxystearate, D. stearate
Silk powder		Diphenyl dimethicone
		Diiodium-PP-propylidemethicone isothiosulfate
		Isopropyl hydroxybutyramide dimethicone
		copoloyl
		Methicone

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Functions

Octane-ethyl cyclotetrasiloxane	Potassium cocoyl hydrolyzed collagen	Isodecyl salicylate
Phenyl methicone, F. trimethicone	Retinyl palmitate polypeptide	Jujube (Ziziphus jilacensis) oil
Polyether Trisiloxane	Salvia officinalis extract	Lady's Thistle (<i>Silybum marianum</i>) extract
Polymerizedsesquioxane	Silt	Laminaria japonica extract
PolySilicone-4	Sodium cocoyl hydrolyzed collagen	Ligustrum chinense extract
Oxazonium-80	Soluble transgenic clatin	Liposomes
Silicone quaternium-1,-8	Stearyltrimonium hydroxyethyl hydrolyzed collagen	Magnolia spp. extract
Sodium-PC-propyl thiosulfate dimethicone	Stearyl methicone	Mango kernel oil
Stearoxymethicone/dimethicone copolymer		Marsilea minus extract
Trimethylsilylamodemethicone		Metaleucus hypercfolia extract
		Microcoleus chthonoplastes extract
		Melaleuca wilsonii extract
		Methylsilanol tri PEG-6 glyceryl cocate
Skin calming agent		Oat (<i>Avena sativa</i>) meal
Centiflower (<i>Centaurea cyanus</i>) extract	Glycosides extract	Oyster (<i>Ostrea</i>) shell extract
Fennel (<i>Foeniculum vulgare</i>) extract	Hedysarum (<i>Cestrum austrosi</i>) extract	Palmitamidocteadienol
Fenugreek extract	Oat (<i>Avena sativa</i>) extract	Pearls (<i>Margarita margarita</i>)
Linden (<i>Tilia cordata</i>) extract	Sandalwood (<i>Santalum album</i>) extract	Pentahydroquinolene
Valerian (<i>Valeriana officinalis</i>) extract	Spearmint (<i>Mentha viridis</i>) extract	Perfluorocdecanil
		Perfluoropolymerlylisopropyl ether
Skin cleanser		PEG-8SMDI Copolymer
Dog rose (<i>Rosa canina</i>) hips extract	Ascorbic acid polypeptide	PEG-12SMID Copolymer
Poppy (<i>Carica papaya</i>) extract	Bearberry (<i>Prunus spinosa</i>) extract	PEG-5LSMDI Copolymer
Peach (<i>Prunus persica</i>) extract	Hydroxypropylene-beta-D-glucopyranoside	PEG-12 Ehtiro ceramides extract
Rose (<i>Rosa multiflora</i>) extract	Lemon (<i>Citrus medica limonum</i>) peel extract	Maffia spp. extract
Willow (<i>Salix alba</i>) extract	Pears (<i>Margarita margarita</i>)	Phospholipids
		Plankton extract
Skin conditioner	Acetylmethylion methylisothianol elastinase	Polygonum multiflorum extract
Artemisia spicacea extract	Allianion, A. aluminum hydroxide	Pongamol
Autocaryum lucumae extract	Aloe barbadensis, A. b. extract	PG-12-SMDI Copolymer
Bacris gisipes extract	Aluminum starch octenylsuccinate	PG-5LSMDI Copolymer
Bleis	Anise (<i>Pimpinella anisum</i>) extract	Propylene glycol hydroxylated collagen
Bishydroxyethyl bisceciyl malonamide	Artemisia annua extract	Quince (<i>Chrysopeta quinque</i>) extract, oil
Bletia hyacinthina extract	Artemisia spicacea extract	Salvia miltiorrhiza extract
Borage (<i>Borago officinalis</i>) seed oil	Ascorbyl methyldipropionyl pectinase	Sambucus nigra extract
Borageamidopropyl phosphatidyl PG-dimonium chloride	Asimozymron tecoma extract	Shark liver oil
Carboxysteine	Bacris gisipes extract	Shorea robusta extract
Catalpa kaempfera extract	Beagulacan	Sodium chondroitin sulfate
Coco phosphatidyl PG-dimonium chloride	Bishydroxyethyl bisceciyl malonamide	Soluble transgenic clatin
Coodominium hydroxypropyl hydrolyzed keratin	Bletia hyacinthina extract	Stearyltrimonium hydroxyethyl hydrolyzed collagen
Collagen amino acids	C 18-70 isopropafin	Stemona tuberosa extract
Cyclodextrin	Calendula amurensis extract	Supero-6S dimerone
Diaminoethane D. copolyol acetate	Carboxymethyl chitin	Trachea hydrolipase
Emulska officinalis extract	Carcinia cambogia extract	Wheat (<i>Triticum vulgare</i>) germ extract, protein
Equisetum arvense extract	Carrageenan (<i>Gracilaria</i>) extract	White nettle (<i>Lamium album</i>) extract
Ethyl ester of hydrolyzed animal protein	Carrot (<i>Ducus carota sativa</i>) oil	Withania somniferum extract
Evening primrose (<i>Oenothera biennis</i>) oil	Catalpa kaempfera extract	Xanthoxylin bungeanum extract
Fomes formicarius extract	Chenopodium album extract	Zinc oxide
Fomisopsis officinalis oil	Chiotos	
Gelatin	Chrysanthemum morifolium extract	
Ginseng hydroxypropyltrimonium chloride buvinea glycol	Collagen	
Glycolipid	Corn poppy (<i>Papaver rhoeas</i>) extract	
Glycosphingolipids	Crataegus cuneata extract	
Guanidinozonanic acid	Crataegus monogyna extract	
Honey (Meth)	Cypress (<i>Cupressus sempervirens</i>) extract	
Hydrolyzed carbopolprotein	Dimethiconol	
Hydrolyzed elastin	Dimethiconol fluorosilanol dilinoleic acid	
Hydrolyzed elatin	Dimethiconol hydroxyacetate, D. stearate	
Hydrolyzed pea protein	Dimethylsilanol hyaluronate	
Hydrolyzed rice protein	Echites glauca extract	
Hydrolyzed serum protein	Embryo extract	
Hydrolyzed silk	Entada phaseoloides extract	
Hydrolyzed soy protein	Equisetum arvense extract	
Hydrolyzed vegetable protein	Euphorion fortunei extract	
Hydrolyzed wheat protein	Euterpe precatoria extract	
Inga edulis extract	Fenugreek extract	
Kiwi (<i>Actinidia chinensis</i>) fruit extract	Fructus schisandrae extract	
Laminaria japonica extract	Galla sinensis extract	
Lecithin	Gentian (<i>Gentiana lutea</i>) extract	
Marckia minima extract	Gladisia sinensis extract	
Nettle (<i>Urtica dioica</i>) extract	Glyceryl ricinoleate	
Palmitamidocteadienol	Glycolipids	
Pearls (<i>Margarita margarita</i>)	Hierochloe odorata extract	
PEG-4-2 Ethiro ceramides extract	Hyaluronic acid	
Phenyl trimethicone	Hydrogenated lecithin	
Phytantriol	Hydrolyzed lupin protein	
Polygonum multiflorum extract	Hydrolyzed silk protein	
Polymerizedsesquioxane	Hydrolyzed mushroom (<i>Tricholoma matsutake</i>) extract	
Polysorbate 20	Indian cress (<i>Tragopogon matus</i>) extract	
Polysorbate 22, 24	Indian cress (<i>Tragopogon matus</i>) extract	
Polysorbate 24	Yarrow (<i>Achillea millefolium</i>) extract	

Functions

Solubilizer	PEG-15 castor oil	PPG-3 isooctene-9
Alkyl monohydroxylanamine	PEG-10 stearate	PPG-3 isooctene-20 acetate
Almond oil PEG-6 esters	PEG-10 glyceryl isostearate, P. g. lauric	PPG-5-cetene-10 phosphat
2-Aminobutanol	PEG-8 glyceryl oleate, P. g. stearate	PPG-5-cetene-10
Aminoethoxy propanediol	PEG-20 methyl glucose sesquistearate	PPG-10-20-hydroxyhexadec-12, -20, -30
Ammoniumy propanediol, A. propanol	PEG-20 sorbitan isostearate	PPG-12-16-hydroxyhexadec-12, -20, -30
Apertil kernel oil PEG-6 esters	PEG-20 sorbitan triisostearate	PPG-15-16-hydroxyhexadec-12, -20, -30
Benzalkonium chloride	PEG-24 hydrogenated lanolin	PPG-15-16-hydroxyhexadec-12, -20, -30
Butyxdiglycol	PEG-25 castor oil	PPG-16 butyl ether
Butyl glucoside	PEG-25 hydrogenated castor oil	PPG-24 butyl ether
Butylene glycol	PEG-30 castor oil	PPG-26-butene-26
Cetyl alcohol	PEG-30 glyceryl cocaoate	PPG-33 butyl ether
Cetyl-capric mono-glyceride	PEG-30 glyceryl isostearate	PPG-33-butene-45
Cetyl/capric triglyceride	PEG-30 glyceryl laurate	PPG-40-PEG-60 lanolin oil
Cetyl/caprylic/fatty acid triglyceride	PEG-30 glyceryl oleate	PPG-50 cetyl ether
Cetyl/caprylic/fatty acid triglycerides	PEG-30 glyceryl stearate	Propylene glycol dicaprylate, dicaprylate,
Cetyl/caprylic/glycoside	PEG-30 lanolin oil	dicaprate
Cetyl/caprylic/triglyceride	PEG-35 castor oil	Ricinoleamide DEA
Cetyl/caprylic/triglycerides	PEG-36 castor oil	Ricinoleth-40
Ceteareth-20	PEG-40 castor oil	Sodium alpha olefin sulfonate
Ceteath-10	PEG-40 glyceryl laurate, P. g. stearate	Sodium lauryl sulfate
Cetyl PPG-2 isodeceth-7 carboxylate	PEG-40 hydrogenated castor oil	Sodium methylnaphthalenesulfonate
Cholesterol	PEG-40 hydrogenated castor oil PCA isostearate	Triethanolamine
Corn oil PEG-6 esters	PEG-40 sorbitan dilistearate	Triocetanol
Decaglycerol monodioleate	PEG-45 palm kernel glycerides	Tromethamine
Diethanolamine	PEG-48 hydrogenated castor oil	
Diethlaureth-10 phosphate	PEG-50 castor oil	Solvent
Dimethyl octenylidol	PEG-50 hydrogenated castor oil	Acetic acid
Dimethyl sulphoxide	PEG-60 almond glycerides	Acetone
Glycerol 7-23	PEG-60 castor oil	Alcohol, A. denat.
Glycerol caprylate, G. dilaurate	PEG-60 corn glycerides	Benzophenone
Glycerol caprylate/caprate	PEG-60 glyceryl isostearate, P. g. stearate	Butyxdiglycol
Isoeicosane	PEG-60 hydrogenated castor oil	Butyl acetate
Isononanoamine	PEG-60 lanolin oil	n-Butyl alcohol
Isooctene-10	PEG-60 mango glycerides	Butyl myristate, B. stearate
Laureth-5, 15	PEG-75 lanolin	Butylene glycol
Laureth-23	PEG-75 Shea butter glycerides	C10-11 isoparaffin
Methylated cyclodextrin	PEG-75 shower butter glycerides	C10-13 isoparaffin
Myreth-3	PEG-80 hydrogenated castor oil	Caprylic alcohol
Myreth-3-octanoate	PEG-80 jojoba acid/alcohol	Caster (Ricinus communis) oil
Oxostearyl-10, -12, -14, -40, -50	PEG-80 sorbitan laurate	Cetyl octanoate
Oxostearyl-11, -40	PEG-100 castor oil	Cetyl stearyl octanoate
Octadecenoylethyldihydroxypropylsulfonate	PEG-100 hydrogenated ester oil	Chlorobutanol
Olein-2, -5, -10, -15, -20, -25, -50	PEG-120 jojoba acid/aleanol	Decyl alcohol
Olein-20 hydroxyfatty acid	PEG-200 trihydroxystearin	Diethylene glycol
PEG-4, -6, -8, -12, -16, -20, -32, -40,	Poloxamer 407	Diethylene glycol dibenzoate
PEG-4-12-laurate	Polyglyceryl-3 oleate	Diethyl sebacate
PEG-6 capro/caprylic glyeendes	Polyglyceryl-6 dioleate	Disuccoyl adipate
PEG-6 methyl ether	Polyglyceryl-10 decadecate, P. tetraoleate	Disopropyl adipate, D. sebacate
PEG-6 disilicate	Polycaprolactone 20, 60, 80	Dimethyl phthalate
PEG-12 laurate,	Polycaprolactone 20, 60, 80	

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Functions

Dipropylene glycol dibenzosate	Glyceryl diisostearate, G. stearate SE	Surfactant
Ethoxydiglycol	Glyceryl mono-di-tri-caprylate	Linoleamide DEA
Ethyl acetate, E. lactate	Hydrogenated coco-glycerides	PEG-20 almond glycerides
Ethyl myristate, E. oleate	Hydrogenated 12-18 triglycerides	PEG-60 lanolin
2-Behenyl isostearate	Hydrogenated salicylic glycerides	PEG-75 lanolin
Glycerine	Hydrolyzed oat flour	
Glycosurfact	Hydroxyacocasoy hydroxystearate	
Heptane	Karaya (<i>Stictaria urens</i>) gum	
Hexyl alcohol	Laureth-3	
Hexylene glycol	Maltitol	
Isobutyl stearate	Methoxylated cyclodextrin	
Isocetyl salicylate	Oleamide	
Isodeyl benzoate, I. isononanoate	PEG-40 stearate	
Isodeyl octanoate, I. oleate	PEG-40/dodecyl glycol copolymer	
Isododecanoate	Perfluoropoly(methylisopropyl) ether	
Isotetradecane	Polyethylene wax	
Isopropyl alcohol, I. myristate	PPG-5 laurin wax	
Isostearyl stearoyl stearate	PPG-7-butyl-10	
Laureth-3 acetate	PPG-10 cetyl ether phosphate	
Metoxydiglycol	Propylene glycol, P. glycol alginate	
Metoxysopropanol	PEG/M/HM decadone crosspolymer	
Methyl alcohol	Sodium acrylates/vinyl isodecanoate crosspolymer	
Methyl isopropenol	Sodium carbonate	
Methylene chloride	Sorbitan laurate	
MEK	Stearic hydrazide	
MIBK	2,2',4'-Tetrahydroxybenzophenone	
Morpholine	Triclosan	
Octyl benzoate, O. isononanoate	Triclosan lin	
Octyl laurate, O. palmitate	Triclosan	
Octylphenyl laurate	Trimyristin	
Olive oil PEG-6 esters	Triplamidin	
Peanut oil PEG-6 esters	Tristearin	
Pentane		
Petroleum distillates		
PEG-6 methyl ether		
PEG-12		
PEG-20 hydrogenated castor oil	Stimulant	
PEG-33 castor oil	Capsaicin frutescens extract	
PEG-4 glycerol cocosate	Eleutherococcus (Acanthopanax senticosus) extract	
Polyisobutylene 2-diolate	Guarana (<i>Paullinia cupana</i>) extract	
Polyisobutylene 3-diosonate	Lacuccous hydrolysate	
Polyisobutylene 4-glycol dibenzosate	Methylsilanol elastinase	
Polyisobutylene 4-glycol dibenzosate	Methylsilanol hydroxyproline aspartate	
PPG-2 myristyl ether propionate	TEA-hydroxide	
PPG-3	Tocopherol nicotinate	
PPG-20 isooctyl alcohol ether	Uronic acid	
Propyl alcohol	Yeast (<i>Saccharomyces cerevisiae</i>) extract (Fex)	
Propylene carbonate	Zedarol (<i>Cucurbita zederaria</i>) oil	
Propylene glycol	Zinc DHA	
Propylene glycol dibenzosate		
Propylene glycol myristyl ether		
Propylene glycol myristate		
Pyridine		
Sesame (Sesamum indicum) oil	Surfactant	
Stearyl heptanoate	Basil (Basilicum sanctum) oil extract	
Toluene	Basil (Ocimum basilicum) extract	
Xylene	Benzophenone-3 →	
SPF booster	3-Behenylidenebutyrophilobor	
Borago officinalis extract	Borago officinalis extract	
Isohexadecyl salicylate	C12-15 alky l benzene	
Styrene/acrylates copolymer	Coffee (<i>Coffea arabica</i>) bean extract	
Titanium dioxide	Ethyl salicylate	
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Fex)	Glyceryl PABA	
Stabilizer	Homosqualate	
Acrylates/VA crosspolymer	Hydroquinone-beta-D-glucopyranoside	
Acrylates/ceteareth-20 methacrylates copolymer	Isomonyl methoxycinnamate	
Acrylates/ceteareth-30 methacrylate copolymer	Isopropyl methoxycinnamate	
Acrylates/vinyl laurate/decane crosspolymer	Jelly-o tea tree (C. laccyrina-jobi) extract	
Alkyldimethylamine oxide	Menthyl amidosulfate	
C10 polycarbamyl polyglycol ester	Ocetyl dimethyl PABA, O. methoxycinnamate	
Ceteareth-10 sulfate	Octyl salicylate, O. triazone	
Cocamidopropyl dimethylamine lactate	Oryzanol	
Cocamine oxide	Pansy (<i>Viola tricolor</i>) extract	
Colloidal silica sols	PEG-25 PABA	
Cyclodextrin	Phenylenbenzimidazole sulfonic acid	
Diosodium EDTA	Rice (<i>Oryza sativa</i>) bran oil	
Gelein gum	TEA-salicylate	
	Titanium dioxide	
	Sunscreen UVB	
	Benzophenone-5	
	Eclipta alba extract	
	PEG-25 PABA	
	Stearth-100	
	Tridecyl salicylate	

Functions

Diseareth-5 lauroyl glutamate	PEG-80 jojoba oil, P. sorbitan laurate	Sodium lauroyl glutamate
Ethoxylated fatty alcohol	PEG-120 jojoba oil	Sodium lauroyl hydrolyzed collagen
Ethoxylated glycerol sorbitan saturated fatty acid	Pentasodium triphosphate	Sodium lauroyl sarcosine, S. I. taurate
Ethoxylated glycerol sorbitan unsaturated fatty acid ester	Poloxamer 101, 122	Sodium lauroyl sarcosine lauryl sulfate
Glycereth-25 PCA isostearate	Polyglyceryl-2 dioleate	Sodium lauryl cocoyl taurate
Glycereth-25 phosphate	Polyisobutylene copolymer	Sodium lauryl oleoyl taurate
Glyceryl hydroxyisearate	Potassium cocoate	Sodium lauryl myristoyl glutamate
Hydrogenated tallowoyl glucamic acid	Potassium C9-15 phoshate ester	Sodium lauryl myristoyl hydrolyzed collagen
Isopropyl hydroxybutyryamide dimethicone copolyol	Potassium lauryl hydrolyzed collagen	Sodium lauryl sarcosinate
Lauroamidopropyl betaine	Potassium lauryl sulfate	Sodium lauryl sulfate
Laureth-1, -2, -3, -4, -7, -12, -16	Potassium lauryl sulfate	Sodium nonoxynol-6 phosphate
Laureth-5 carboxylic acid, L. phosphate	Potassium palmitate	Sodium octyl lauryl sulfonate
Laureth-5 carboxylic acid	PPG-3-isooctyl lauroyl hydrolyzed collagen	Sodium oleoyl hydrolyzed collagen
Laureth-11 carboxylic acid	PPG-5-C12-15 pareth-11	Sodium undecenoyl hydrolyzed collagen
Lauroyl sarcosine	Protein hydrolyzates	Sodium/TEA-lauroyl hydrolyzed collagen
Lauryl dimethylamine cyclocarboxypropiolates	Quaternium-80	Sodium/TEA-lauroyl hydrolyzed keratin
Lauryl hydroxyethyl imidazoline	Quillaja saponaria extract	Sorbitan isostearate
Linoleamide DEA	Raffinose laurate, R. myristate, R. oleate	Stearyl sarcosine
Magnesium laureth-8 sulfate	Raffinose palmitate, R. stearate	Sulfurized jojoba oil
Merroxapol I05, 171, 172	Ricinoleamidopropyl betaine	TEA-cocoyl glutamate
MEA-lauryl sulfate	Silica	TEA-cocoyl hydrolyzed collagen
Mixed isopropanolamines myristate	Sodium algin	TEA-cocoyl hydrolyzed soy protein
Myreth-7	Sodium algin sulfonate	TEA-C12-15 alkyl sulfate
Myristyl sarcosine	Sodium cocamphophosphate	TEA-hydrogenated tallow glutamate
Myristyl alcohol	Sodium cocoyl hydrolyzed wheat protein	TEA-lauroyl glutamate
Nonoxynol-9, -13, -15	Sodium cocoyl isethionate	TEA-lauroyl keratin amino acids
Nonoxynol-10 carboxylic acid	Sodium C12-14 pareth-2 sulfate	TEA-lauroyl sarcosinate
Oleamidopropyl-10, -12	Sodium C12-14 pareth-7 sulfate	TEA-lauryl sulfate
Ocyldodeceth-10, -16	Sodium C12-14 pareth-7 sulfonate	TEA-lauryl sulfate hydrolyzed collagen
Oleoyl sarcosine	Sodium C12-15 pareth-8 carboxylate	Toxophereth-5-10-18-20-30-50-70
Oleob-2 phosphate	Sodium C12-15 pareth-15 sulfonate	Trideceth-7 carboxylic acid
Olein-3 phosphate	Sodium C12-18 alkyl sulfate	Trideceth-9
Oleyl betaine	Sodium C13-17 alkane sulfonate	Trideceth-19 carboxylic acid
Oleyl hydroxyethyl imidazoline	Sodium C14-16 olefin sulfonate	Triethanolamine C10-14 sulfate
Palmitamine oxide	Sodium cetearyl sulfate	Triisooyl phosphate
Palmitoyl hexapeptide-1	Sodium cetyl oleyl sulfate	Wheat germamidopropyl betaine
PCA-C12-15 cocoyl arginine	Sodium cetyl sulfate	Yucca vera extract
PEG-7 hydrogenated castor oil	Sodium cocoyl glutamate	Suspending agent
PEG-8 caprylic/capric glycerides	Sodium cocoyl hydrolyzed collagen	Acrylates/ethylene-20 methacrylates copolymer
PEG-8 laurate	Sodium cocoyl hydrolyzed soy protein	Acrylates/starch-20 methacrylates copolymer
PEG-8 stearate	Sodium cocoyl sarcosinate	Algin
PEG-15 glyceryl stearate	Sodium dimethicon copolyol acetyl methyletherate	Bentonite
PEG-23 glyceryl isosteareate	Sodium hydrogenated tallow glutamate	C10 polycarbonyl polyglycol ester
PEG-27 lanolin	Sodium hydroxyethyl lauryl sulfate	Calcium alginate
PEG-30 castor oil	Sodium lauryl lauryl-5 carboxylate	Carbomer, C. 934
PEG-30 glyceryl stearate	Sodium lauryl-11 carboxylate	Carageenan (<i>Chondrus crispus</i>)
PEG-40 jojoba oil, P. lanolin	Sodium lauryl-11-carboxylate	Cellulose gum
PEG-40 glyceryl isosteareate, P. g. stearate	Sodium lauryl sulfate	Cetyl hydroxyethylcellulose

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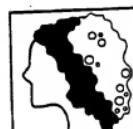
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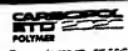


Functions

Dihydrogenated tallow phthalic acid amide	Calcium alginate	MDM hydronon
Disuccinyl phthalic acid amide	Calcium carrageenan	Methylcellulose
Guar (<i>Cyanoopsis tetragonoloba</i>) gum	Caprylic alcohol	Montmorillonite
Heconic	Carbomer	Myristamide DEA, M.MEA
Hydroxypropylcellulose	Carboxymethyl hydroxyethylcellulose	Myristic acid
Isobutylene/MA copolymer	Carageenan (<i>Chondrus crispus</i>)	Myristyl alcohol
Magnesium aluminum silicate	Catalase, C. pan	Ostacosyanyl stearate
Methyl cellulose	Cetaryl acetate, C. behenate	Oleamide, O. DEA, O. MEA
Pentaerythritol triphosphate	Cetaryl octanoate, C. stearate	Palmitamide MEA
Polyisobutylene, P. microzonized	Cetyl alcohol	Pectin
Propylene glycol alginate	Cetyl hydroxyethylcellulose	PEG-2 laurate
Quaternium-18 bentonite	Cetyl myristate, C. palmitate	PEG-3 distearate, P. lauramide
Quaternium-18 heotonite	Cocamide	PEG-3 lauramine oxide
Sodium magnesium silicate	Cocomid MEA, C. MIPA	PEG-4 distearate, P. oleamide
Sodium polyphosphate	Cocomodopropylamine oxide	PEG-5 lauric acid
Stearalkonium benzoate, S. heotonite	Coco-cetearyl ether	PEG-6 beeswax
Stearic/oleyl allyl ether/acrylates copolymer	Coco-glyceride	PEG-7 hydrogenated castor oil
Tragacanth (<i>Astragalus gummifer</i>) gum	Cocoleinamido-propyl betaine	PEG-8
Trichloroethylene	Cocoyl amido hydroxy sulfide behizine	PEG-8 dioleate, P. distearate
Trihydroxystearin	Cocoyl monolauroyl ethoxylate	PEG-8 stearate
Tromethamine magnesium aluminum silicate	Colloidal silica sols	PEG-9M
Xanthan gum	DEA-hydroxylated lecithin	PEG-12 beeswax
Sweetener	DEA-linoleate	PEG-18 glyceryl oleate/cocooate
Calcium saccharin	DEA-oletin-3 phosphate	PEG-23M
Fructose	Decyl alcohol	PEG-28 glyceryl tallowate
Glycerofructose acid	Deutan	PEG-30 jojoba oil
Glycerinetic acid	Dilanth-10 phosphate	PEG-35M
Glycertyl ammonium	Diobeth-8 phosphate	PEG-50 tallow amide
Hydrolyzed corn starch	DMHF	PEG-55 propylene glycol oleate
Lactose	Ethyoxylated fatty alcohol	PEG-75 stearate
Maltitol	Gellan gum	PEG-90M
Mannitol	Glyceri 1 behenate, G. stearate	PEG-100 stearate
Saccharin	Glyceryl polymethacrylate	PEG-120 methyl glucose dioleate
Sodium saccharin	Guar (<i>Cyanoopsis tetragonoloba</i>) gum	PEG-150 distearate
Sorbitol	Guar hydroxypropyltrimonium chloride	PEG-150 pentadecyl behenyl ter Stearate
Sucrose	Hexyl alcohol	PEG-160M
Tanning accelerator	Hexyl alcohol	PEG-200 glyceryl stearate
Acetyl acetone	H1-dried silica	PEG-200 glyceryl tallowate
Carotene (beta carotol extract)	H1-hydrogenated rapeseed oil	Pentadecyl behenyl behenate
Copra acetyl tyrosinate methylsilanol	H1-hydrogenated starch hydrolysate	Pentadecyl behenyl ter Stearate
Dipalmitoylacetone	H1-hydrogenated tallow-60 myristyl glycol	Polyoxamer 105, 124, 185, 237, 238, 338, 407
Disodium malyl tyrosinate	H1-hydrogenated tallow ester	Polyacrylic acid
Eclipta alba extract in white emulsion	H1-hydrogenated tallow ester	Polyisobutene, 20
Glucose tyrosinate	H1-hydrogenated tallow ester	Potassium alginate, P. chloride
Thickener	H1-hydrogenated tallow ester	Potassium oleate, P. stearate
Acrylic/VAc crosspolymer	H1-hydroxypropyl chitosan	PPG-5-cetyl-10 phosphate
Acrylic/VCl-10-C10 alkyl acrylate crosspolymer	H1-hydroxypropyl guar	Propylene glycol stearate
Acrylic/vinyleth-20 itaconate copolymer	H1-hydroxypropyl methylcellulose	PV/MVA decadiene crosspolymer
Acrylic/vinyl methacrylates copolymer	H1-hydroxypropylcellulose	PVP
Acrylic/vinylmeth-20 itaconate copolymer	Locust bean-10	Quaternium-18 bentonite
Acrylic/vinylmeth-20 methacrylate copolymer	Locusteanmine DEA	Quaternium-18 heotonite
Acrylic/vinest-50 acrylate copolymer	Locusteanminepropylamine oxide	Reversed oil, ethoxylated high erucic acid
Acrylic/vinyl isodecanoate crosspolymer	Locusteanminepropionate	Ricinoleamide MEA
Acrylic acyl/acrylonitrogenous copolymer	Japonica wax	Seamide DEA
Algin	Kappa-1 (Sterculia urens) gum	Sodium acrylates/viny i isodecanoate crosspolymer
Aluminum/magnesium hydroxide stearate	Lanamide DEA, L. MEA, L. MIPA	Sodium carbomer, S. carrageenan
Ammonium acrylates/acrylonitrogenous copolymer	Lanamide propyl betaine	Sodium cetyl-13-carboxylate
Ammonium alginate	Lanolin-10	Sodium chloride
Arachidyl alcohol	Lanolin-10 behenyl DEA	Sodium euglyptus silicate, S. stearate
Behenic acid	Lanolin-10 behenyl behenyl amide	Sorbitan behenyl stearate, S. tristearate
Behenyl alcohol, B. behenate	Lanolin-10 behenyl behenyl behenyl amide	Soyamide DEA
Bentonite	Lanolin-10 behenyl behenyl behenyl behenyl amide	Soyamide behenyl benzene
DI polyacrylate/ polyglycol ester	Lanolin-10 behenyl behenyl behenyl behenyl behenyl amide	Starch polyacrylate/urethane copolymer-potassium salt
21-15 alcohols	Lanolin-10 behenyl behenyl behenyl behenyl behenyl behenyl amide	Stearalkonium benzoate, S. heotonite
21-16 alcohols	Lanolin-10 behenyl behenyl behenyl behenyl behenyl behenyl behenyl amide	Stearamide
21-18 acids	Lanolin-10 behenyl behenyl behenyl behenyl behenyl behenyl behenyl behenyl amide	Stearamide DEA, S. MEA, S. MEA-stearate
21-19 acids	Lanolin-10 behenyl behenyl behenyl behenyl behenyl behenyl behenyl behenyl behenyl amide	Stearamidopropyl dimethylamine lactate
	Lanolin-10 behenyl amide	Stearamidone

3 BETTER IDEAS.

1 BETTER SOURCE.



Functions

Sisaric-10 allyl ether/acrylates copolymer	Gold of pleasure oil	Cassia
Steeric acid	Grape (<i>Vitis vinifera</i>) seed oil	Cevi (Cetyl) behenate, C. isoocantanate
Stearyl alcohol	Hazelnut (<i>Corylus avellana</i>) nut oil	Dialkyldimethyl polyisobutanate
Synthetic beeswax	Hybrid sunflower (<i>Helianthus annuus</i>) oil	Dimethiconol hydroxyisostearate
TallowamideMEA	Hydrogenated coconut oil	Dimethiconol stearate
TEA-acrylates/acrylonitrile copolymer	Hydrogenated cottonseed oil	Hydrogenated castor oil
Tragacanth (<i>Astragalus gummifer</i>) gum	Hydrogenated vegetable oil	Hydrogenated cottonseed oil
Tribehenin	Jojoba (<i>Buxus chinensis</i>) oil	Hydrogenated jojoba oil, H. j. wax
Trihydroxystearin	Kukui (<i>Aleurites moluccana</i>) nut oil	Hydrogenated linoleic acid oil
Trimethanamin magnesium aluminum silicate	Macadamia ternifolia nut oil	Hydrogenated rice bran wax
Wheat germamide DEA	Macadamia (Macadamia sebae) seed oil	Hydrogenated vegetable oil
Wheat germamidopropyl besaine	Mexican poppy oil	Isooctadecyl isononanoate
Xanthan gum	Palm (<i>Elaeis guineensis</i>) kernel oil	Japan (<i>Rhus succedanea</i>) wax
Thixotropic	Partially hydrogenated soybean oil	Jajoba esters
Bentonite	Peach (<i>Prunus persica</i>) kernel oil	Montana (Montana cera) wax
Hectorite	Peanut (<i>Arachis hypogaea</i>) oil	Oiticica wax
Sodium magnesium silicate	Pecan (<i>Carya illinoensis</i>) oil	Octene
Stearylketone benzene	Pumpkin (<i>Cucurbita pepo</i>) seed oil	Polyisobutylene-3 beeswax
Ionomer	Quinoa (<i>Chenopodium quinoa</i>) oil	Spermacti
Althea officinalis extract	Rapeseed (<i>Brassica campestris</i>) oil	Stearoylmethicone/dimethicone copolymer
Clover (<i>Trifolium pratense</i>) extract	Rice (<i>Oryza sativa</i>) bran oil	Stearoyltrimethylsilane
Dog rose (<i>Rosa canina</i>) hips extract	Safflower (<i>Carthamus tinctorius</i>) oil	Synthetic candelilla wax
Ginseng (<i>Panax ginseng</i>) extract	Seabuckthorn oil	Synthetic carnauba
Horsetail extract	Sesame (<i>Sesamum indicum</i>) oil	
Lemon bioflavonoids extract	Sesame oil	Wetting agent
Meadowsweet (<i>Spiraea ulmaria</i>) extract	Soybean (<i>Glycine soja</i>) oil	Benzalkonium chloride
Nettle (<i>Urtica dioica</i>) extract	Sunflower (<i>Helianthus annuus</i>) seed oil	Benzethonium chloride
Rose (<i>Rosa centifolia</i>) extract	Walnut (<i>Juglans regia</i>) oil	Cetalkonium chloride
Rosemary (<i>Rosmarinus officinalis</i>) extract	Wheat (<i>Triticum vulgare</i>) germ oil	Cetearyl-20
UVA absorber	Wild orange oil	Ceteath-20
Benzophenone-1, -2, -3, -4, -5, -9, -11, -12	UVA absorber	Cetyl pyridinium chloride
Butyl methoxydibenzoylmethane	Ascorbic acid	Cocoamidopropionic acid
Corallina officinalis	Ascorbic acid polypropylene	Decetylcel monododecanoate
Isopropyl dibenzoylmethane	Ascorbyl palmitate	Decetyl-9
Menthyl anthranilate	Biotin	Dihydroabietyl methacrylate
2,2',4,4'-Tetrahydroxybenzophenone	Calcium panthenate	Dimethicone copolyol methyl ether
Titanium dioxide	Cholecalciferol	Dimethicone copolyol phthalate
Zinc oxide	Cysteine	Diocetyl sodium sulfosuccinate
UVB absorber	Edta silver extract	EthyI hydroxymethyl oleyl oxazoline
Argania spinosa oil	Esenbeckia esenbeckiae extract	Hydroxylated milk glycerides
Benzophenone-1, -2, -3 → -6, -9, -11	Eriogonum arvense extract	Isobutyl-6
Corallina officinalis	Esculin	Lauroyl lauroyl
DL-α,β-dihydroxy-γ-cinnamate	Ethyl limonate	Lauryl pyrrolidone
Drometrizole	Folic acid	Lecithin
Ethyl dihydroxypropyl PABA	Lamaria japonica extract	Methyl hydrogenated rosinate
Eucrylene	Mandarin minuta extract	Methyl rosinate
Homosalate	Melaleuca alternifolia extract	Nonyl nonoxynol-5
Isocamyl p-methoxycinnamate	Mendiondo extract	Octoxynol-8, 70
Isopropyl p-methoxycinnamate	Nasturtium officinale extract	Oleth-15
Isopropylbenzyl salicylate	Nelumbium speciosum extract	Oleth-6 phosphate
4-Methylbenzidine camphor	Niacin	PEG-9 castor oil
Octocrylene	Niacinamide, N. ascorbate	PEG-15 castor oil
Octrizole	Nicotinamide	PEG-20 glyceryl seerate
Octyl dimethyl PABA	Nicotinic acid	PEG-20 sorbitan trisiloxane
Octyl methoxycinnamate	Nicotinum barbaticum extract	PEG-45 palm kernel glycerides
Ocetyl salicylate, O. innoxane	Padus mitchellii tricoccate	PEG-60 almond glycerides, R. com glycerides
PABA	Passiflora edulis	PEG-60 shea butter glycerides
PEG-25 PABA	Phytanodes acida	PEG-70 mango glycerides
Phenylbenzimidazole sulfonic acid	Pyridoxine HCl	PEG-75 shea butter glycerides
Shea butter, ethoxylated	Retinol	PEG-80 sorbitan
TEA-salicylate	Retinyl acetate, R. palmitate	Poloxamer 123, 181, 182, 184, 235, 334
Titanium dioxide	Retinyl palmitate poly peptide	Polyether trisiloxane
TriPABA panthenol	Retinyl propionate	Polyglyceryl-3 oleate
Zinc oxide	Riboflavin tetrascate	Polyglyceryl-4 dioleate
Vegetable oil	Retinyl triacetate	Polyglyceryl-10 tetraoleate
Apricot (<i>Prunus armeniaca</i>) kernel oil	Tocopherol	Polyisobutylene 60, 80
Avocado (<i>Persea gratissima</i>) oil	Tocopherol acetate, T. succinuate	PPG-2-isooctene-4, -6, -9, -12
Baobab oil	Wax	PPG-10 lauroyl alcohol ether
Calendula officinalis oil	Bayberry (<i>Myrica cerifera</i>) wax	Propylene glycol
Chaulmoogra (<i>Taraktogenos kurzii</i>) oil	Behenoxyl methicone	Sodium butyloxyethoxy acetate
Coconut (<i>Cocos nucifera</i>) oil	C16-18 alkyl methicon	Sodium caproamphophenoxypropylsulfonate
Corn (<i>Zea mays</i>) oil	Candelilla (<i>Euphorbia cerifera</i>) wax	Sodium decyl dibenzoylether sulfonate
Cottonseed oil (<i>Gossypium</i>) oil	Carnauba (<i>Copernicia cerifera</i>) wax	Sodium dodecyldiphenyl ether sulfonate
	Carnauba (Copernicia cerifera) wax	Sodium lauryl sulfate
		Sulfated castor oil
		Triisooctyl citrate
		Triisostearin PEG-6 esters
		Yucca vera extract

Claims:

1. A cosmetic composition, comprising:

a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation in response to a change in temperature; and

5 a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.

2. A cosmetic composition for topical application, comprising:

10 a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and

15 a cosmetically active agent selected to treat imperfections or disorders of the skin, said carrier and said agent disposed within an aqueous-based medium.

3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.

20

4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.

25

5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a uv-absorbing agent.

6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.

5 7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.

8. The cosmetic composition of claim 1, wherein the cosmetic 10 composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.

9. The cosmetic composition of claim 1, wherein the cosmetic 15 composition is an antiperspirant and the cosmetically active agent comprises aluminum chlorhydrate.

10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an 20 emollient and a foaming surfactant.

11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.

25 12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, 5 humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents sunscreeing agents and tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further 10 comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, 15 antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, anitperspirants, antisepsics, antistatic agents, antringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dipilatories, detergents, dispersants, emollients, emulsifiers, 20 enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming 25 agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

5 17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27 to 40°C.

18. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 30 to 37°C.

10

19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances bath capsules; eye makeup preparations, eyebrow pencil,

15 eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair

preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring

preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches;

20 makeup preparations, face powders, foundations, leg and body paints, lipstick makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats,

cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover; oral hygiene products, dentrifices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene product; shaving preparations,

25 aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics,

depilatories, face and neck cleansers, body and hand cleansers, foot powders;

moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations,

suntan creams, gels and lotions, and indoor tanning preparations.

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid component) is present in the amount of about 0.01 to 20 wt%.

5 21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

10 22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

15 23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.

24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

20 25. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

25 26. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

27. The cosmetic composition of claim 1, further comprising
an additive selected to increase transition temperature without affecting
viscosity of the reversible viscosifying polymer network..

5 28. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature and increase viscosity of
the reversible viscosifying polymer network.

10 29. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature and decrease viscosity
of the reversible viscosifying polymer network.

15 30. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature without affecting
viscosity of the reversible viscosifying polymer network.

31. The cosmetic composition of claim 1, further comprising
an additive selected to increase viscosity without affecting transition
temperature of the reversible viscosifying polymer network.

20 32. The cosmetic composition of claim 1, further comprising
an additive selected to decrease viscosity without affecting transition
temperature of the reversible viscosifying polymer network.

25 33. The cosmetic composition of claim 1 or 2, characterized in that the gel
remains translucent to light before and after response to the environmental stimulus.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

35. Method of making an cosmetic composition, comprising:
- 5 dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;
- initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;
- 10 mixing the reversibly gelling polymer compositions with a cosmetic agent which imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

- 15
37. The method of claim 36, wherein one or more poloxamers are added.
38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% - 10%.

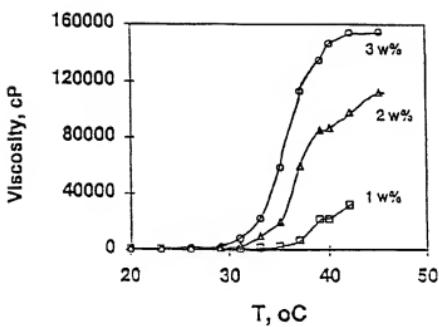


Figure 1.

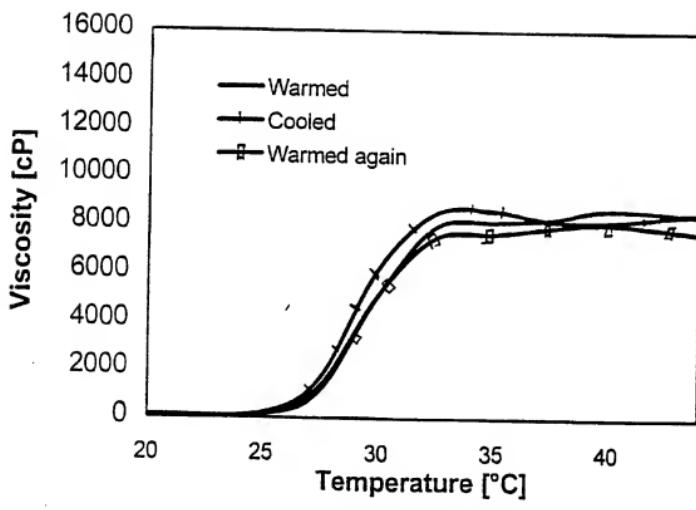


Figure 2

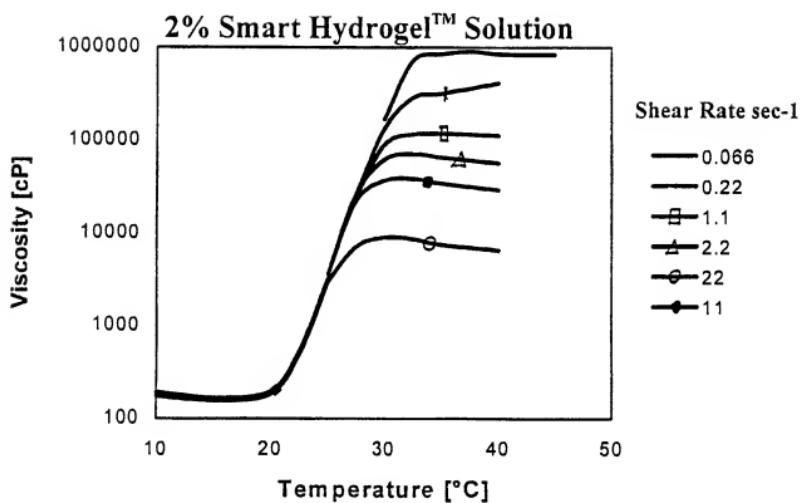


Figure 3

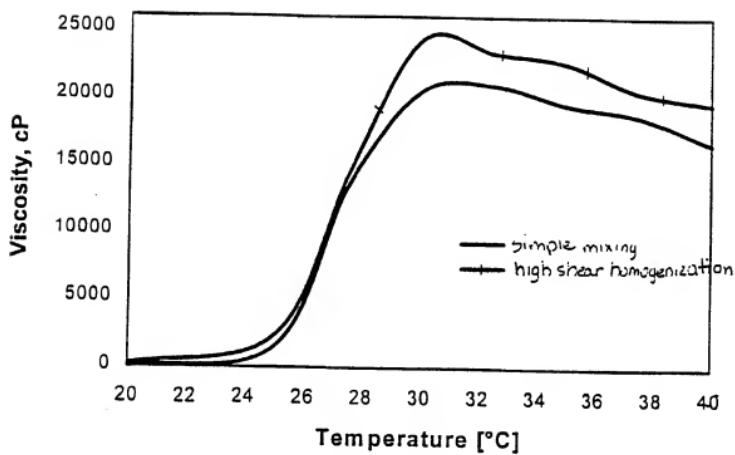


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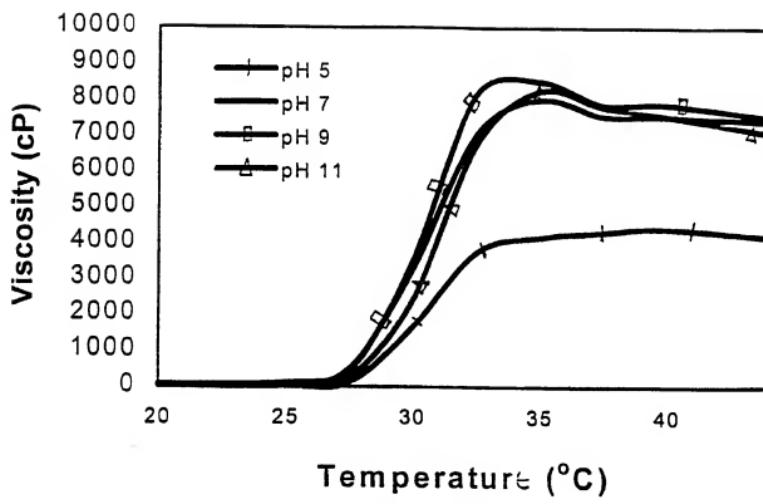


Figure 5

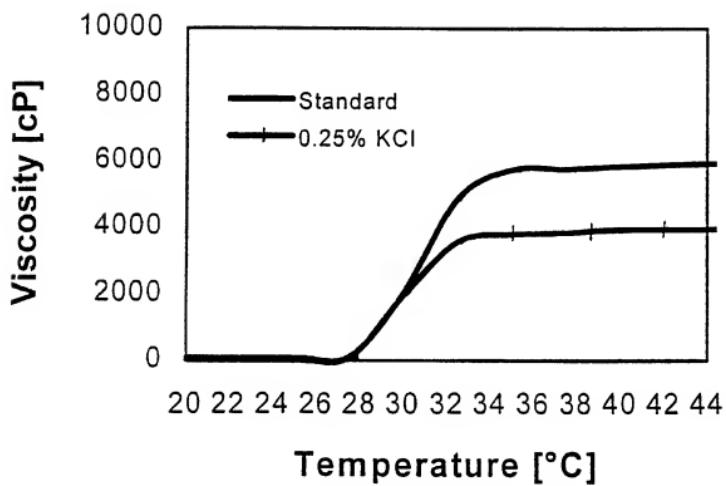


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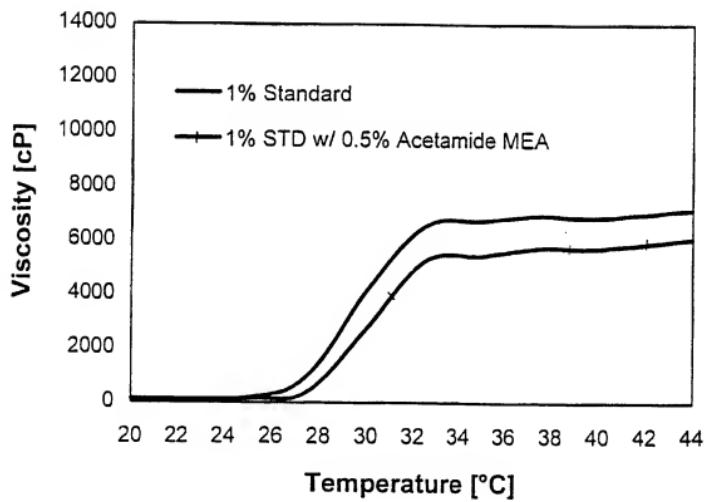


Figure 7

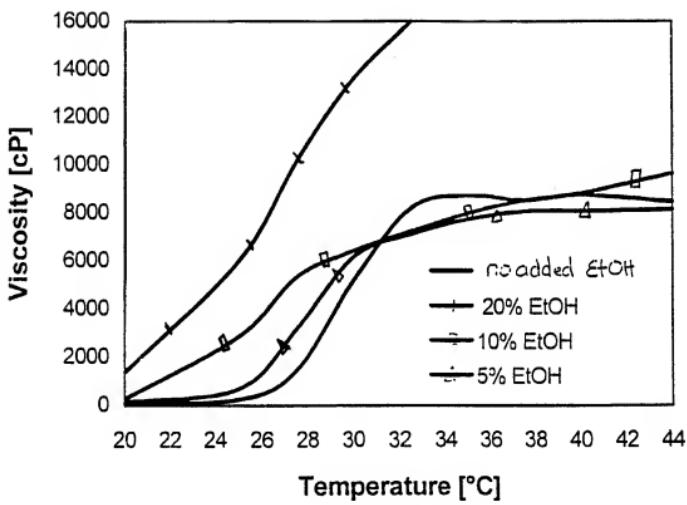


Figure 8

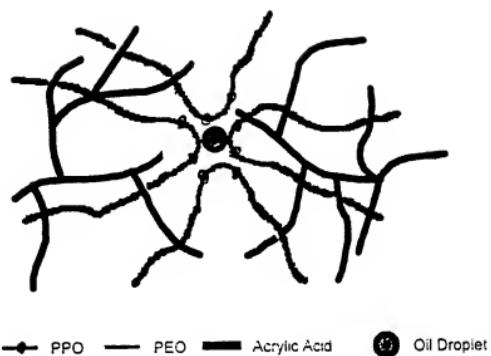
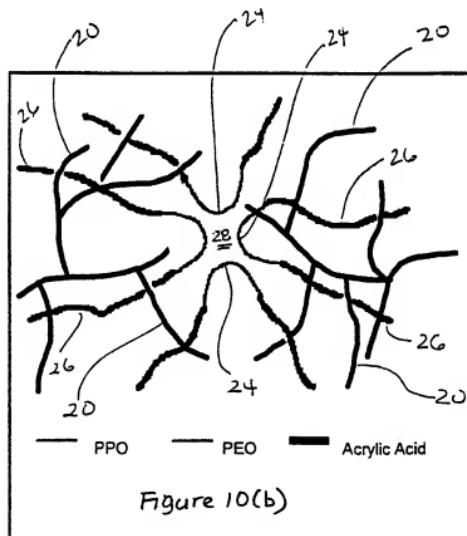
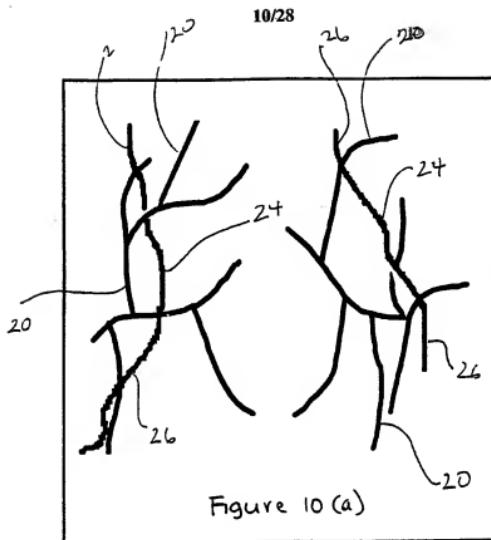


Figure 9



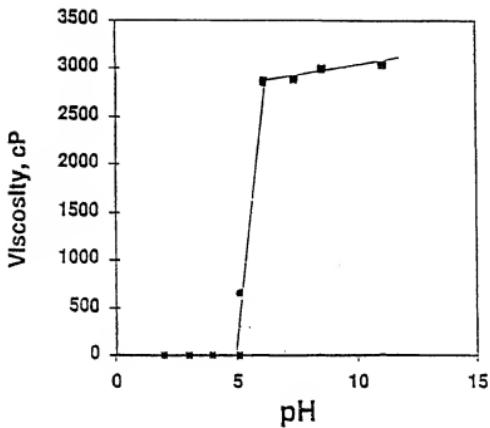


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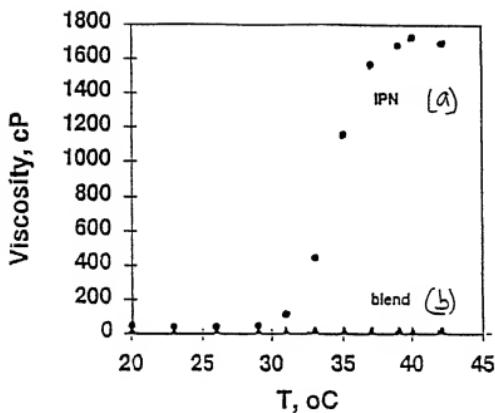


Figure 12

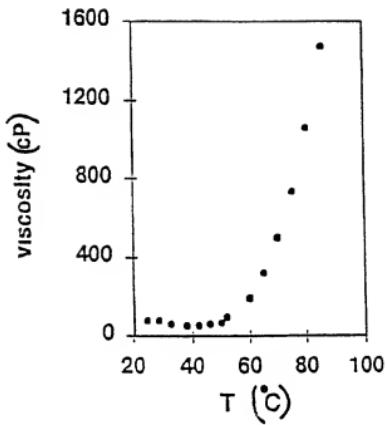


Figure 13

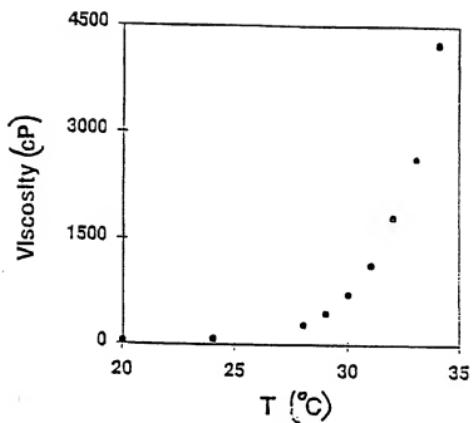


Figure 14

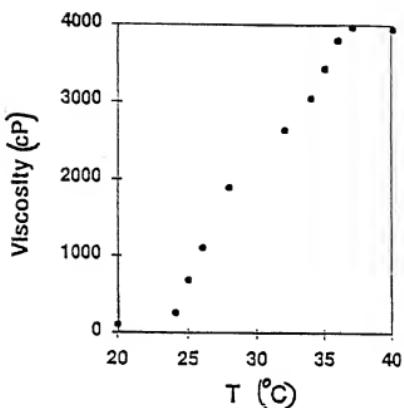


Figure 15

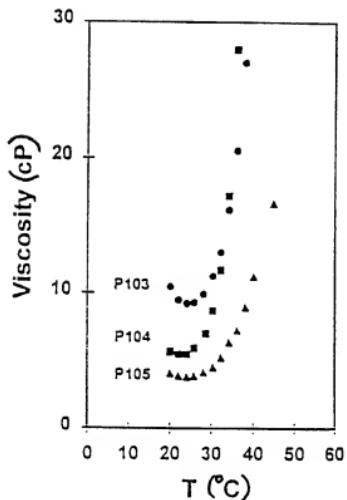


Figure 16

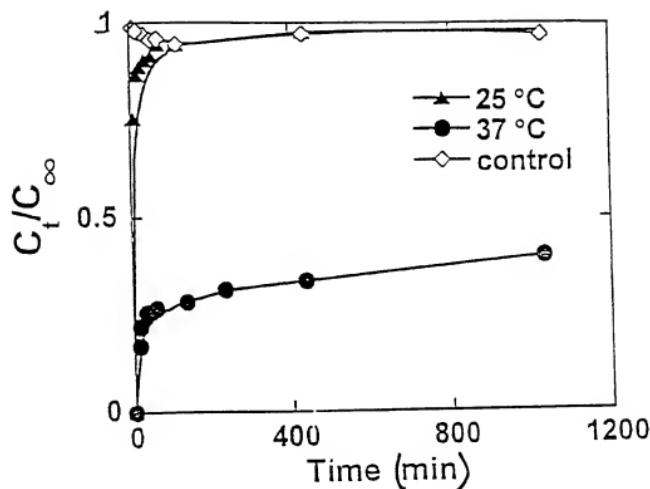


Figure 17

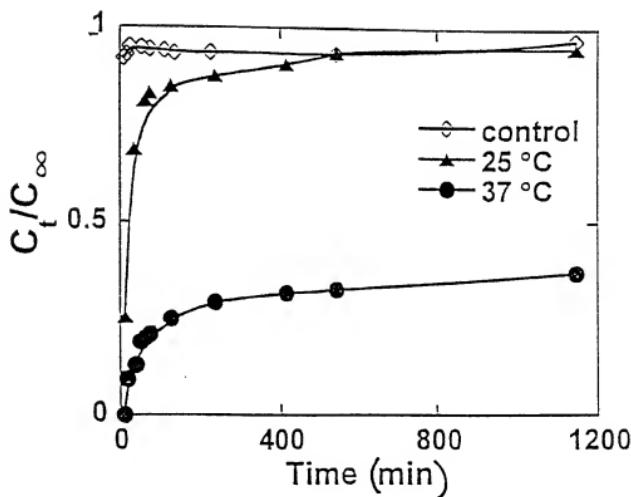


Figure 18

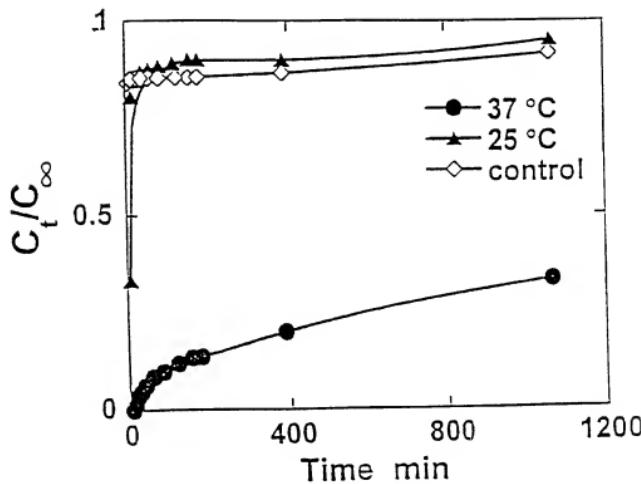


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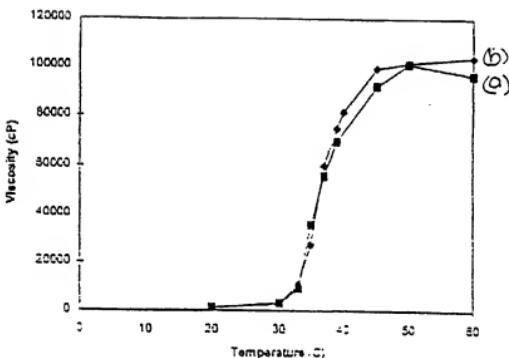


Figure 20

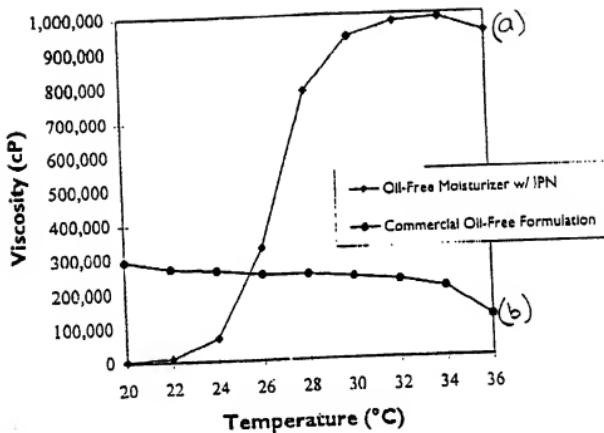


Figure 21

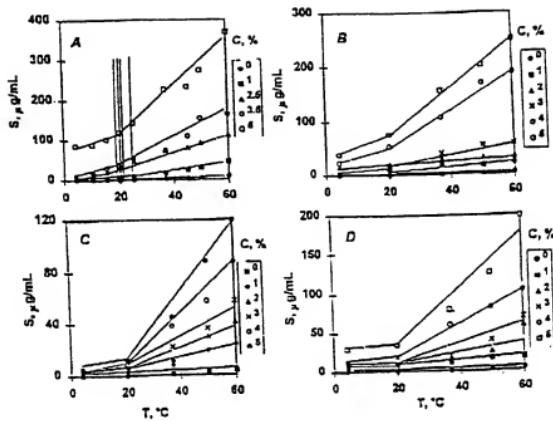


Figure 21

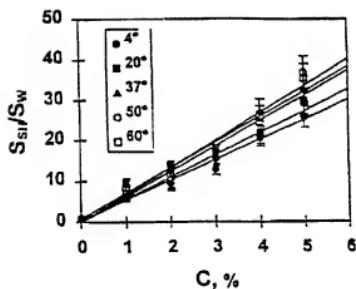


Figure 23

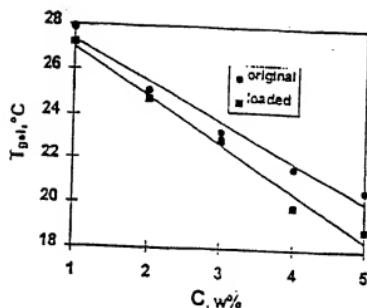
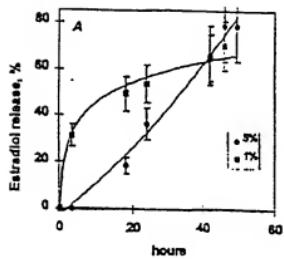
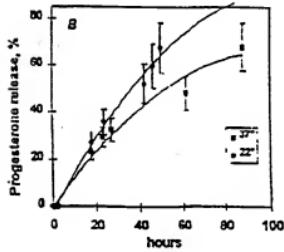


Figure 24



a



b

Figure 25

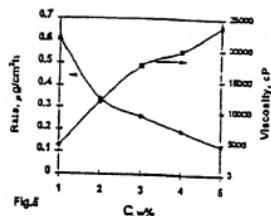


Figure 26

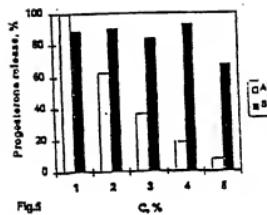


Figure 27

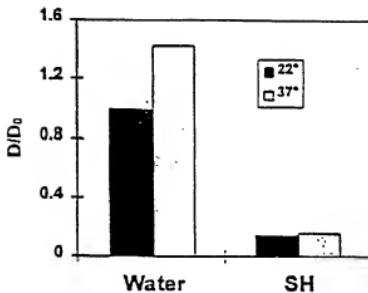


Figure 28

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(6) :A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74

US CL :Please See Extra Sheet.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC, POLYACRYLIC ACID, POLYMER NETWORK, POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document.	1-38
Y	US 5,106,609 A (BOLICH, JR. et al.) 21 April 1992, see entire document.	1-38

 Further documents are listed in the continuation of Box C. See patent family annex.

A	Special categories of cited documents:	*T*	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
E	earlier document published on or after the international filing date	*X*	document of particular relevance; the claimed invention cannot be considered novel or nonobvious if it involves an inventive step when the document is taken alone
I	document which may raise doubts on priority claim(s) or which is cited to establish the publication date of another document or other special reasons (as specified)	*Y*	document of particular relevance; the claimed invention cannot be considered novel or nonobvious if it involves an inventive step when the document is taken alone
O	document referring to an oral disclosure, use, exhibition or other means		document of particular relevance; the claimed invention cannot be considered novel or nonobvious if it involves an inventive step when the document is taken alone
P	document published prior to the international filing date but later than the priority date claimed	*R*	document member of the same patent family

Date of the actual completion of the international search

03 AUGUST 1998

Date of mailing of the international search report

02 OCT 1998

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

SHELLEY A. DODSON
Telephone No. (703) 308-1235

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 78.08, 400, 401, 405